

Study	Impurities (wt%)					Total
	Quartz	Kaolinite	K-feldspar	Plagioclase	Other	
Manufacturer	4	10	ND	ND	ND	14
Hiranuma (2015)	3	10	14	ND	Calcite 3.0	30
Broadley et al. (2012)	7	7	10	ND		24
Friedrich et al. (2008)	< 1	5	4	1.1	Phlogopite 7.8, Anhydrite 1.4	20