RESPONSE TO REVIEWER 1: Manuscript ID: amt-2017-352

3 This manuscript describes a modeling-measurement comparison of residence time distributions in 4 a PAM-style oxidation flow reactor (OFR). The authors show that under their experimental setup 5 determining the true reactor RTD requires deconvolution of the plumbing external to the reactor. 6 It is shown that for various changes in the gas introduction and exit configuration (single tube, 7 sparger, rings), the RTD is indistinguishable. A CFD simulation shows that despite the RTD 8 suggesting a well-stirred reactor, the flow pattern is quite different with central jetting, 9 recirculation and dead zones. An additional CFD simulation showed that with a cone on the inlet, 10 the flow pattern is similar and not plug-flow. The paper is generally well-written and explores an 11 understudied and important aspect of OFRs which are rapidly becoming more widely used in 12 atmospheric lab and field studies. Therefore, I recommend publication after a few minor-to-13 moderate revisions described below. 14

We thank the referee for their time in reading and reviewing this manuscript.

17 [In reference to: Main Comments]

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The authors seemed to have missed some very relevant recently-published work on RTDs and
some of the effects on kinetics and VOC reactions (see details below) which provide additional
context for framing this work.

We thank the referee for pointing this out. Upon review of (Palm et al., 2017, 2018; Peng et al., 2017; Peng and Jimenez, 2017) we restructured our arguments in the 'Introduction' section, as well as in the 'Potential Implications' section. Please see our responses to the detailed comments, kindly offered by the referee, below.

27 28 - The "Potential Impacts" section could use substantial improvement. The OH reactivity (OHRext) 29 usage seems inaccurate and the discussion following is therefore unclear (see details below). Also, 30 this section seems a bit abstract and underdeveloped, in that it doesn't convey how these issues 31 may actually impact real experiments and applications that people are using OFRs for. I would 32 recommended framing and expanding the points made to discuss how they might affect results for 33 typical applications. I.e. SOA yields or compositions, gas-product formation, aerosol chemical or physicochemical transformation (e.g. hygroscopicity), etc. Given that the manuscript is intended 34 35 for publication in an atmospheric-focused paper, a stronger connection to how this study will help 36 advance measurements related to the atmosphere is important. 37

- We thank the referee for suggesting a more concrete point of view for the implications of our work. We have done our best to address this, and with the review of the recent literature, believe the 'Potential Implications' section is significantly improved as a result. We have included excerpts, in quotations, of new sections as well as improved wording of the revised manuscript in response to the Detailed Comment section, below.
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 44 Indeed, the experimental setup used in this study requires backing out the substantial delays and
 45 smearing of the gas delivery and measurement systems. The authors do a nice job of working out
- 46 and explaining a method to accurately extract the true OFR RTDs. However, in practice wouldn't

47 it be best to minimize the plumbing and/or detection delays using a system with a much faster 48 response time? E.g. use of 1/8" tubing, CO2 gas, and LICOR CO2 detector could achieve response 49 times of probably only a few seconds, couldn't it? It would be useful to discuss/recommend the 50 best experimental practices to most easily and accurately extract the parameters that other OFR 51 users could then apply to their systems, based on what was learned in this study.

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53 The referee offers a fair, thought-provoking argument. On one hand, an alternate method 54 to minimize plumbing and increase response time may minimize bias in the results 55 (although can still be present). On the other hand, our method entirely removes operation-56 specific bias, and is conveniently adaptable to multiple inlets and outlets, or any other 57 operation-specific arrangement that may be required given other constraints. We believe there are multiple scenarios in which minimizing plumbing and utilizing on-hand 58 59 instrumentation, such as the LI-COR LI-820 CO₂ Analyzer, may not be feasible or cost-60 effective. For example, there can be physical/space limitations as to how short plumbing lines can be, there may be a need for peripheral inlets and outlets (e.g., "cNO" idealized 61 62 configuration in (Peng et al., 2017)) or requirements for additional dilutors, scrubbers, etc.,

64 Also, novel techniques strive to minimize residence time in OFRs (e.g., Simonen et al., 2016). It is arguable if in exceedingly large OFRs, such as the CPOT (Huang et al., 2016), 65 66 the spacetime in the lines is so small that any RTD in the plumbing will not affect the 67 overall RTD. However this assumption loses validity as the spacetimes of the tubing and reactor become comparable or non-negligible. The RTD should only apply for fluid 68 69 moving in the reaction zone - and for OFRs the reaction zone is confined to the zone 70 illuminated by the UV lamps (the OFR itself). Our method also allows for data correction 71 post-experiment, if necessary. While we are hesitant to offer best practice 72 recommendations without quantitative data, we have included the following (lines 454-461 73 of the revised manuscript):

75 "We do recognize that OFR (or any environmental chemical reactor) users may have a 76 preference to rapidly obtain an RTD profile perhaps using an improvised setup with very short sample lines and a fast time-response gas analyzer. However, the accuracy to which 77 78 the profile is obtained should be carefully examined. If the reactor is considerably large, or 79 if it is an OFR to be deployed for low levels of exposure, then the influence of plumbing is 80 minimal. If the reactor of choice is small, the oxidant exposure is high, or the reactor has 81 more than one inlet/outlet or other peripheral components, it would be recommended to 82 use the method described here to obtain the most representative RTD, since all sources of bias are removed." 83

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[In reference to: Detailed Comments]

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- 87 - P5, L97: Ortega et al. 2015 should be updated to ACP 2016. 88
- 89 We have updated the citation from the discussion article to the final article.
- 90 91 - P5, L97-104 (and latter part of the intro such as P6, L126-128) seems to be missing some of the
- 92 recent literature related to measured/modeled RTDs and chemical effects in PAM-type OFRs that

93 would provide better context of what has/hasn't been done in terms of modeling/characterizing 94 OFR flow (especially PAM-type most relevant to this work). These include (but may not be limited 95 to): Peng et al. 2015 (which the authors cite earlier) expands substantially on the Li et al paper 96 and discusses how different flow RTD assumptions (plug, laminar, measured) affect OH exposure 97 (see Section 3.5, Figs. 9, 10, S11, S12, S16, Table S1); Ortega et al. ACP 2016 (cited elsewhere) 98 shows FLUENT CFDs of with/without the inlet plate installed (Section 2.2, Fig. S1); Palm et al. 99 ACP 2017 (www.atmos-chem-phys.net/17/5331/2017/) shows RTDs from FLUENT CFDs without 100 the inlet plate installed for the PAM OFR for different particles sizes and compared to the Lambe 101 et al 2011 RTD. (Section 2.2, Fig. S1); Palm et al. ACPD, 2017 (https://doi.org/10.5194/acp-2017-102 795) shows some modeled chemical differences (in VOC decays) for different RTD flow 103 assumptions (Figs. 1, 2, S6). 104

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Similar to the first comment in the Main Comments section, we thank the reviewer for highlighting this recent work. With reference to L102-112, we included the following in place of the last sentence of the paragraph:

109 "Following an experimentally determined RTD (Lambe et al., 2011) in a PAM OFR, Peng 110 et al. extend the model developed by Li et al., to include this non-ideal RTD, suggesting 111 model disagreement at high exposures. Ortega et al. employ FLUENT to show that removal 112 of the inlet plate (resulting in a less pronounced aperture to the reactor) significantly 113 decreases recirculation regions; and Palm et al. then extend the simulation to show that the 114 FLUENT-derived RTD (Palm et al., 2017) has a narrower distribution than the 115 experimentally-derived RTD by Lambe et al. Finally, Peng and Jimenez lay an initial framework for the possibility of OFRs investigating NO chemistry (Peng and Jimenez, 116 2017), where initial sensitivity analysis on RTDs suggest considerable model disagreement 117 118 at high exposures. The fundamental caveat in this recent work is the reliance on an 119 accurately determined experimental RTD, that provides the basis for error analysis."

121 With respect to the latter part of the introduction (L126-128 of the original manuscript 122 pointed out by the referee), we believe to have reviewed the literature appropriately. The 123 intent of this paragraph was to compare experimental methods and experimentally-124 obtained RTDs, such as those in Lambe et al (2011a), Huang et al. (2016), and Simonen et 125 al. (2016). Literature suggested by the referee employs FLUENT to either model an RTD or takes the compartmental model from Lambe et al. (2011a) to interpret their results, but 126 127 does not provide an approach to experimentally obtaining RTDs, per se. To clarify this 128 point, the sentence (lines 134-136 in the revised manuscript) now reads:

"We compare this approach to that of previous studies by Lambe et al. (2011a), Huang et
al. (2016), and Simonen et al. (2016), which to the best of our knowledge are the only other
studies to date that report experimentally-derived RTDs in OFRs."

Nonetheless, the review of the very recent literature indeed provided better context for our
introduction, for which we thank the reviewer as our manuscript is now significantly
improved.

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138 - P7, L161: consider reporting SO2 tank concentration.

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140	We added a note here that states 3 ppm SO_2 tank concentration.
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142	- P8. L182: delete "create" or "allow"
143	-,
144	Similar to Reviewer 2, we thank the referee for pointing this out, and have deleted "allow".
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146	- P10_L218: add hyphen for first-order
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148	We changed "first order" to "first-order"
149	the changed motoract to motoract.
150	- P10 L224-225. What is meant by "however those simulations required significant computer time
151	to resolve mesh sizing"? Do the authors mean to say it would take too much time to run (or justify
152	running) for this study?
152	
153	Ves. We have deleted the ambiguous phrase, and added the new sentence below (lines 233-
154	236 of the revised manuscript):
155	250 of the revised manuscript).
150	"However, resolving the simulation mesh size to account for these internals significantly
157	extended the computational requirements, to the point that running these simulations was
150	not possible on our computer system and would require a computing cluster to perform "
159	not possible on our computer system and would require a computing cluster to perform.
161	P18 1305 307: Again more detailed modeling work from other publications on effects of
162	- 116, L595-597. Again, more detailed modeling work from other publications on effects of differing PTDs and flow assumptions missing here
162	aijjering RIDs and flow assumptions missing here.
164	We thank the referee for bringing this to our attention, and have included references from
165	(Palm at al. 2017, 2018, Pang at al. 2015, 2016; Pang and Jimanaz, 2017) in this section
165	(1 and et al., 2017, 2018, 1 englet al., 2015, 2010, 1 england findhez, 2017) in this section, with additional discussion suggested by Poviewer 2. We have restructured the performance
167	(lines 406 434 in the revised manuscript):
169	(lines 400-434 in the revised manuscript).
100	"Initial DAM modeling work assumed plug flow behavior in OEDs (Li et al. 2015). Li et
109	al stated that correcting for the nen ideal E Curve in their OEP would account for 100/
170	al. stated that collecting for the holl-ideal E-Curve in their OFK would account for ~10%
1/1	However, recent work incomparetes the effect of non-ideal DTDs on model outputs (Dalm
172	et al. 2017, 2018, Dang et al. 2015, 2016; Dang and Emanag, 2017). Dang et al. (2015)
173	et al., 2017, 2018, Peng et al., 2015, 2016; Peng and Jimenez, 2017). Peng et al. (2015)
174	snow that for three OFK operational modes (that is, modes of different oxidant formation
175	mechanisms denoted by OFR185', OFR254-70, and OFR254-7), a comparison
1/6 177	between model output for ideal plug flow vs. non-ideal RIDs (using the RID
1//	experimentally obtained by Lambe et al., $2011a$) for OH exposure (OH _{exp}) generally agree
1/8	within a factor of 2 for low OH_{exp} ; the model disagreement exacerbates at high OH_{exp}
179	beyond a factor of ~4. Peng and Jimenez then extend OFR operational modes to include
180	N-containing chemistry (in modes referred to therein as 'OFR185-1NO', 'OFR185-7-1NO',
181	and $OFR185$ -/0-1NO) where at moderate-to-high OH_{exp} , the deviations exacerbate
182	significantly, although the authors argue those conditions represent unrealistic chemical
183	pathways. It is worthwhile noting that the chemistry modeled by Peng and Jimenez may
184	tind a workaround by utilizing N ₂ O as NO precursor (Lambe et al., 2017) rather than NO

185 itself, potentially minimizing RTD-related errors. Palm et al. (2018) report data from OFR 186 field deployment where the same comparison (ideal plug flow vs. the RTD experimentally 187 obtained by Lambe et al., 2011a) suggests RTD-related errors overpredict (for CO) or 188 underpredict (for toluene and monoterpenes) photochemical age (that is, the ratio of OHexp 189 to tropospheric average OH number concentrations) in the reactor, generally within a factor 190 of 3 of model error. Considering this work employs the compartmental model RTD 191 described by Lambe et al. (2011a), which for reasons mentioned in the previous section 192 may not be the true PAM RTD, and given that non-ideality in RTDs affects certain OFRs 193 more than others, implementing the method presented here to obtain a more representative 194 reactor RTD can either help constrain error uncertainty in the models, or possibly extend 195 the OH_{exp} range in which OFRs can be operated, a reportedly nontrivial task (Palm et al., 196 2018). Considering our results indicate that OFRs like the WU-PAM exhibit an RTD 197 closely matching that of an ideal CSTR, which is more well-mixed than the Lambe et al. 198 RTD, the sensitivity analysis conducted so far could represent a lower bound for error 199 analysis because the Lambe et al. RTD is closer to a PFR-like RTD than a CSTR-like 200 RTD."

- P18-19: "Potential Implications" section. The use of OHRext appears to not be accurately used.
OHR is not an exclusively intensive property of a compound (as seems to be implied in the text)
but rather depends on the concentration and OH rate constants of the compounds present that can
react with OH. Also OHR is a measure of the (inverse) OH lifetime, not its reaction partners.
Maybe the authors really mean the OH lifetime of different compounds? i.e. kvoc+oh x [OH].

- We replaced 'OHR_{ext}' with 'lifetime to OH' and restructured the paragraph (lines 436-451 in the revised manuscript):
- 211 "For compounds with low lifetimes to OH, contacting could influence the model results to 212 a greater extent (e.g., field deployment monoterpene decay reported by Palm et al., 2018). 213 By taking a ratio of characteristic reaction time to the characteristic transport time, one can 214 define the Damköhler number (Da_n) . Considering spacetimes of 52-411s (as per this study), 215 the value of Da_n can be between 0.52 and 4.11 for a compound with lifetimes of ~100s. 216 Since reaction timescales are on the order of transport timescales, contact patterns may 217 play an important role, as seen in Palm et al. (2018). This could also be the case for 218 heterogenous reactions, diffusion-limited reactions, or semivolatile compound (SVOC) 219 oxidation that exhibit slow gas-particle partitioning. Furthermore, combining a 220 phenomenological model to an associated RTD can impact kinetics (and yields) further. 221 The RTD generated by Lambe et al. (2011a) employed in Li et al. (2015) may lead to 222 greater than 10% error if the 2 PFRs in parallel model suggested by Lambe et al. (2011a) 223 is not applicable. In these scenarios, ensuring a high degree of plug flow can not only 224 maximize exposure, but minimize the distribution of aged compounds (e.g., first or second 225 generation compounds) that are due to different exit ages because of recirculation or 226 stagnation. However, this configuration may not suit a field deployment where trace compounds have short lifetimes to OH and can be easily lost to reactor walls, in which case 227 ensuring a high degree of mixing would be beneficial." 228 229

230	- P19, L412-16: It's not clear why compounds that react faster with OH would be more prone to
231	be lost to the reactor walls. It seems that the opposite is stated above. Also not clear how rapid
232	mixing would help that situation.
233	
234	We removed this argument from our discussion.
235	
236	- P19 1406-407 Add "a" before phenomenological or make "model" plural
237	1 19, 2100 torritan a cojore prieromeno geom or mane monet priman
238	We incorporated "a" in the sentence:
230	the meetportated a millie sentence.
237	"Furthermore, combining a phenomenological model to an associated RTD can impact
2+0 2/1	kinetics (and vields) further "
241	Kineties (and yields) furtiler.
242	D10 1412. Statements "This configuration would guit a laboratory experimentaryith alow his stics
243	- P19, L412: Statement. This configuration would suit a laboratory experiment with slow kinetics,
244	where concentrations can be made high enough to where wait losses aren i an issue. This
245	statement may be very misleading. Simply increasing concentrations in many cases does not
240	aecrease the relative importance of wall effects since they are often first-order losses and the walls
247	may not necessarily establish equilibrium and relevant timescales. Please revise to precisely state
248	what is meant here, or possibly delete if not relevant.
249	
250	Upon re-examination of the sentence, we removed the sentence altogether.
251	
252	- P20, L442: add "the" or "a" before "focus"
253	
254	We incorporated "a" in the sentence:
255	
256	"Finally, to obtain accurate experimental RTDs, achieving a functional direct
257	deconvolution code should be a focus of future development."
258	
259	Figures:
260	
261	- Fig. 1: Higher resolution on detailed photos needed. This may have just been the pdf conversion
262	that shouldn't be an issue if high-resolution pictures provided for final publication. Otherwise, the
263	thorough photographic documentation is a nice inclusion.
264	
265	We will work with the editor to ensure high quality images
266	the will work with the earler to ensure high quality integes.
260	- Fig. 16 "internals" photo: black label too hard to read on dark background. Try white or yellow
267	and move to the right
200	and move to the right.
209	We may ad "internals" to the center of the insert, and changed the fort color to white
270	we moved internals to the center of the insert, and changed the fold color to white.
271	Fig. 2. all taxt too small (avog labels, tick label) Alson avog labels on two plots on 1-ft and hiding
212	- Fig. 2. an iext too small (axes tabels, tick tabel). Also x-axes tabels on two plots on left are hiding
213	
274	
215	we restructured Fig. 2 accordingly, incorporating requests from Reviewer 2 as well.

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- Fig. 4. Units for velocity missing. Also, the colorbar and labels are too small.
- Insert (e) represents a vector field for the velocity, so units are not needed. We stated this
 in the caption for clarification. The legend size cannot be changed as it comes out of
 OpenFOAM this way.
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- 284

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RESPONSE TO REVIEWER 2: Manuscript ID: amt-2017-352

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329 Mitroo et al. introduce a method to deconvolve the measured residence time distribution (RTD) 330 from sampling tubes to get the real RTD inside the Washington University Potential Aerosol Mass 331 (WU-PAM) reactor, which is also validated by computational fluid dynamic (CFD) simulation. 332 The idea of this paper can help improve the understanding of RTD for the oxidative flow reactor

333 (OFR) user community. This paper is well-written and fits the scope of AMT. I suggest for

334 publication after considering the following aspects:

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We thank the referee for their time in reading and reviewing this manuscript.

338 [In reference to: General Comments]

340 1. I agree with Review #2's comments about the expansion of Section "5 Potential implication". 341 *My* concern is that how your method can be applied to simulation rather than just used to explain 342 RTD. In other words, how does the incorporation of CSTR tank-inseries (TIS) model framework 343 behave when compared with the PFR framework? For example, most of your inversion results 344 indicate that the number of TIS, N, is a little bit larger than 1. Does that mean it is CSTR rather 345 than PFR that can better represent OFR? So to simulate what happens in OFR, we should use 346 CSTR model instead of PFR? Then the question is to what extent the difference will be introduced 347 to the simulated results by shifting from PFR to CSTR. I think the authors should clarify these 348 points in this section.

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350 The referee is correct that given the number of TIS is a little bit larger than 1, the reactor 351 is considered to behave more like a CSTR than as a PFR. We address comments for both 352 referees in the revised manuscript (lines 406-434):

353 354 "Initial PAM modeling work assumed plug flow behavior in OFRs (Li et al., 2015). Li et al. stated that correcting for the non-ideal E-Curve in their OFR would account for ~10% 355 356 error in their oxidant exposure results, which is less than the overall model uncertainty. 357 However, recent work incorporates the effect of non-ideal RTDs on model outputs (Palm 358 et al., 2017, 2018, Peng et al., 2015, 2016; Peng and Jimenez, 2017). Peng et al. (2015) 359 show that for three OFR operational modes (that is, modes of different oxidant formation

360 mechanisms denoted by 'OFR185', 'OFR254-70', and 'OFR254-7'), a comparison 361 between model output for ideal plug flow vs. non-ideal RTDs (using the RTD experimentally obtained by Lambe et al., 2011a) for OH exposure (OH_{exp}) generally agree 362 363 within a factor of 2 for low OH_{exp}; the model disagreement exacerbates at high OH_{exp} 364 beyond a factor of ~4. Peng and Jimenez then extend OFR operational modes to include 365 N-containing chemistry (in modes referred to therein as 'OFR185-iNO', 'OFR185-7-iNO', and 'OFR185-70-iNO') where at moderate-to-high OH_{exp}, the deviations exacerbate 366 367 significantly, although the authors argue those conditions represent unrealistic chemical pathways. It is worthwhile noting that the chemistry modeled by Peng and Jimenez may 368 369 find a workaround by utilizing N₂O as NO precursor (Lambe et al., 2017) rather than NO 370 itself, potentially minimizing RTD-related errors. Palm et al. (2018) report data from OFR 371 field deployment where the same comparison (ideal plug flow vs. the RTD experimentally 372 obtained by Lambe et al., 2011a) suggests RTD-related errors overpredict (for CO) or 373 underpredict (for toluene and monoterpenes) photochemical age (that is, the ratio of OHexp 374 to tropospheric average OH number concentrations) in the reactor, generally within a factor 375 of 3 of model error. Considering this work employs the compartmental model RTD 376 described by Lambe et al. (2011a), which for reasons mentioned in the previous section 377 may not be the true PAM RTD, and given that non-ideality in RTDs affects certain OFRs 378 more than others, implementing the method presented here to obtain a more representative 379 reactor RTD can either help constrain error uncertainty in the models, or possibly extend 380 the OH_{exp} range in which OFRs can be operated, a reportedly nontrivial task (Palm et al., 381 2018). Considering our results indicate that OFRs like the WU-PAM exhibit an RTD 382 closely matching that of an ideal CSTR, which is more well-mixed than the Lambe et al. 383 RTD, the sensitivity analysis conducted so far could represent a lower bound for error 384 analysis because the Lambe et al. RTD is closer to a PFR-like RTD than a CSTR-like 385 RTD."

386

2. TIS model can have different forms. The authors assume the same residence time for each CSTRtank and find the tank number. One can also take the form with a fixed CSTR (or PFR or mixed
CSTR/PFR) number but to find each residence time, which looks more reasonable given the CFD
simulation. Can the authors discuss this a little bit more? For example: How does the number of
TIS, N, depend on the flow rate, or in other words the average residence time? Since the flow rate
changes the fluid field, the mixing style could be different at different flow rates (e.g. Fig.3a-c).
But I cannot see any trend. Can the author give some explanation for that?.

394

395 The classic TIS model assumes constant mean residence time across the N tanks, which is $\overline{t}_i = \overline{t}/N$. In this work it is treated as a two-parameter model in which both N and \overline{t} are 396 scanned to find the optimum value pair that results in the best fit with experimental data. It 397 398 is found that the calculated mean residence time \overline{t} is similar to the space-time τ as 399 expected. Theoretically we can use any well-defined reactor model in place of TIS, such 400 as the axial dispersion model (ADM) (employed by Lambe et al., 2011a in tandem with compartmental modeling) which measures the non-ideality from PFR. Mixed CSTR/PFR 401 402 is also possible, provided the mathematical derivation is properly carried out. Developing 403 such a new model is out of the scope of the current manuscript, but can be recommended 404 as future work in this field. Whether the reactor model selected is valid to represent the real 405 reactor is subject to validation with experimental measurements, as performed in Figure 3.

406	In this work we find the TIS model is satisfactory for the PAM reactor according to the
407	close agreement between model prediction and experimental data, stating the caveat that
408	the TIS model is <i>not</i> phenomenological. The reviewer raised the question about unclear
409	trend between N and space-time in Figure $3(a-c)$, which is interesting to the authors too.
410	Our guess is that under these conditions the reactor behaves so similarly to a single CSTR
411	that the subtle differences are buried in the experimental uncertainties. Perhaps the trend
412	would become more clear as the space-time is further raised, and we predict the trend to be
/12	N increasing with space time. The reason is that the larger the space time, the slower the
413	flow thus the weaker the turbulence and back mixing, which means the further away the
414	now, thus the weaker the turbulence and back-mixing, which means the further away the
413	the devided of a single CSTR. This reasoning is backed by Figure 51, where h is more than devided of a work bicker and a time (although it is also a different configure).
410	than doubled at a much nigher space-time (although it is also a different configuration).
41/	
418	3. Equations in Appendix B should be carefully checked. For example, in Eq. (B3) it
419	should be $E_{1/N+1}$ instead of $E_{1/N+1}$. In addition, try to avoid N, since the number of
420	115 IS also N, which may cause confusion. In Eq. (B8), A is a matrix, which should be listed as D with
421	be listed as A_{ij} not just $A_{N,i}$. One more, as a vector, B should be listed as B_{ij} , with $i = 1, 2, \dots, 1$ and $i = N$. About time stop At see following comments for Figure 2.
422	$I = 1, 2,, N - 1$ and $I = N$. About time step Δt , see jonowing comments for Figure 3.
423	We deal de second for aciatica est de inconsistant actations in des secondises. The
424	we thank the referee for pointing out the inconsistent notations in the equations. The
425	misuse of indices can make the equations confusing and even wrong. We rewrote all of the
426	equations in Appendix B with carefully checked syntax. We hope they bring much more
427	clarity now. Please see revised manuscript lines 608-672.
428	
429	[In reference to: Specific Comments]
430	
431	1. Line 182: "create allow", delete either one.
432	
433	Similar to Reviewer 1, we thank the referee for pointing this out, and have deleted "allow".
434	
435	2. Line 218: "F-curve", define it here or mention it later
436	
437	We restructured the sentences (L226-227 of the revised manuscript):
438	
439	"After the simulation, the exit concentration is mixing-cup averaged to output a
440	representative of a cumulative RTD (explained in the next section)."
441	
442	3. It is unnecessary to list both dimensional and non-dimensional equations at the same time, e.g.
443	EO 1-4 and 8-9 since the non-dimensional form has been introduced in detail in Appendix A
444	19. 1 Tana 6 9, since the non amenistence form has been introduced in actail in tippendix fi
445	We respect the referee's point of view however we choose to represent both dimensional
44J 116	and dimensionless equations in the main text for the audience
440	and unitensionless equations in the main text for the audience.
447 110	1 Figure 2. Plage use higher resolution figures and normalize the figure logation (to a second secon
440 440	4. Figure 2. Fieuse use nigher resolution figures and rearrange the figure locations (too compact, and y labels are hidden)
449	ana x-tabets are ntaden)
450	
451	we restructured Fig. 2 accordingly, incorporating requests from Reviewer 1 as well.
452	

453 5. Figure 3: Why time resolution is different in Panel e? Does Δt in Appendix B correspond to the 454 time interval in Figures 3a-f?

- 455
- 456 457

458

459

We had instrument problems that day, and could not take datapoints as frequently as for all other panels. We have noted it in the figure caption. This doesn't affect the output of our algorithm based on longer Δt .

- 460 "Lower frequency data for panel e) was due to instrument repair, and temporarily set on
 461 longer averages."
 462
- 463 6. Figure 5: Please use an intuitive y-label instead of "F". Also please specify "N" value in the
 464 caption
 465
- We relabeled the y-axis with "Normalized Concentration" for easier interpretation The "N"
 for the N-CSTR acronym the referee is referring to in the legend is another acronym for
 the TIS model. We clarify this in the caption, and introduced this acronym along 'TIS' in
 Section 3.2 (lines 313-317):
- 471 "We chose to apply the tank-in-series (TIS) model (MacMullin and Weber Jr., 1935), also 472 referred to as N-CSTR model, to the convolution integral since it is a one parameter model 473 that, although not specific to flowtube, tubular, laminar, or plug-flow reactors, gives an 474 idea of where the reactor lies on the spectrum of mixed flow vs. plugged flow based on the 475 value of a parameter, *N*"

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513 514	MARKED-UP MANUSCRIPT: Manuscript ID: amt-2017-352
515	Assessing the degree of plug flow in oxidation flow reactors (OFRs): a study on a Potential
516	Aerosol Mass (PAM) reactor
517	
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538 Abstract

539

540 Oxidation flow reactors (OFRs) have been developed to achieve high degrees of oxidant exposures 541 over relatively short space times (defined as the ratio of reactor volume to the volumetric flowrate). 542 While, due to their increased use, attention has been paid to their ability to replicate realistic 543 tropospheric reactions by modeling the chemistry inside the reactor, there is a desire to customize 544 flow patterns. This work demonstrates the importance of decoupling tracer signal of the reactor 545 from that of the tubing when experimentally obtaining these flow patterns. We modeled the 546 residence time distributions (RTDs) inside the Washington University Potential Aerosol Mass 547 (WU-PAM) reactor, an OFR, for a simple set of configurations by applying the tank-in-series (TIS) 548 model, a one parameter model, to a deconvolution algorithm. The value of the parameter, N, is 549 close to unity for every case except one having the highest space time. Combined, the results 550 suggest that volumetric flowrate affects mixing patterns more than use of our internals. We 551 selected results from the simplest case, at 78s space time with one inlet and one outlet, absent of 552 baffles and spargers, and compared the experimental F-Curve to that of a computational fluid 553 dynamics (CFD) simulation. The F-Curves, which represents the cumulative time spent in the 554 reactor by flowing material, match reasonably well. We value that the use of a small aspect ratio 555 reactor such as the WU-PAM reduces wall interactions, and suggest applying the methodology of 556 tracer testing described in this work to investigate RTDs in OFRs and modify inlets, outlets, and 557 use of internals prior to applications (e.g., field deployment vs. laboratory study).

558

559 **1 Introduction**

561 Tubular reactors were first introduced to the field of atmospheric science by means of small flow 562 cell reactors developed to study the kinetics of stratospheric reactions (Brune et al., 1983; Howard, 563 1979; Keyser, 1980; Lamb et al., 1983). Accurate kinetic measurements were possible due to the 564 high pipe aspect ratios, which encouraged a high degree of plug flow behavior (Keyser, 1984). 565 The design of these miniature tubular reactors, with volumes on the order of a few cm³, was 566 different from that of significantly larger, batch-type or semi-continuous type well mixed reactors, with volumes on the order of several m³, built to understand aerosol formation in the troposphere 567 568 (Crump et al., 1982; Crump and Seinfeld, 1980; Leone et al., 1985). To study aerosol formation 569 and growth chemistry, the dynamics of atmospheric circulation and transport needed to be 570 excluded. It was therefore convenient to mimic the troposphere by treating it as an enormous, well 571 mixed reactor, which led to the development of larger well mixed reactors. The discovery of 572 secondary processes preceding aerosol formation led to significant emphasis on the study of 573 secondary organic aerosol (SOA) formation (Haagen-Smit, 1952, 1963, 1970; Went, 1960). The 574 approach of using large, well mixed batch-style environmental chambers eventually helped 575 elucidate chemical mechanisms for model compounds (Claeys, 2004; Kamens et al., 1982; Kroll 576 et al., 2006; Nozière et al., 1999; Paulson et al., 1990; Pereira et al., 2015; Volkamer et al., 2001), 577 and, with improved instrumentation (Canagaratna et al., 2007; Crounse et al., 2006; de Gouw and 578 Warneke, 2007; Hansel et al., 1995; Jayne et al., 2000; Williams et al., 2006; Zhao et al., 2013), 579 the community gained a better understanding of SOA formation. Unfortunately, low levels of 580 conversion and high wall losses seen in these large reactors did not allow simulated exposures that 581 exceeded a day at most, which is just a short glimpse into the average two week lifespan of an 582 atmospheric aerosol (Seinfeld and Pandis, 2006). Due to such limitations, oxidation flow reactors

(OFRs) with short spacetimes (ratio of reactor volume to the volumetric flowrate) are being
developed (Cazorla and Brune, 2010; Ezell et al., 2010; George et al., 2007; Huang et al., 2016;
Kang et al., 2007).

586

587 OFRs can be viewed as tubular reactors due to their pipe aspect. They have been widely used for 588 over a decade to study heterogeneous reactions on organic aerosol surfaces involving gas-phase 589 oxidants such as hydroxyl radicals and ozone (George et al., 2007; George and Abbatt, 2010; 590 Katrib et al., 2005; Kessler et al., 2010, 2012; Knopf et al., 2005; Kroll et al., 2012; Smith et al., 591 2009). These reactors are able to generate very high concentrations of hydroxyl (OH) radicals, tens 592 to thousands times higher than typical tropospheric levels, which accelerates the rate of gas-phase 593 oxidation reactions. Within spacetimes of a few minutes, it is possible to achieve integrated oxidant 594 exposures equivalent to multiple days or weeks of atmospheric oxidation. It is important to 595 distinguish OFRs from modern day conventional flow tube reactors, which stem from designs of 596 old flow tube reactors (e.g., Keyser 1984) but employed in the study of gas uptake kinetics on 597 aerosol surfaces rather than homogeneous gas-phase reactions, as described in the previous 598 paragraph. Beyond the original application of heterogeneous oxidation studies, Kang et al. 599 introduced the potential aerosol mass (PAM) OFR which, alongside newer OFR designs, was 600 intended specifically for studies of SOA physicochemical properties (Kang et al., 2007, 2011; 601 Keller and Burtscher, 2012; Lambe et al., 2011b, 2012, 2013; Massoli et al., 2010; Ortega et al., 602 2013; Slowik et al., 2012). This application therefore altered the study of SOA formation, 603 previously dominated by the traditional large, well mixed reactors (Kroll and Seinfeld, 2008; 604 Rudich et al., 2007; Turpin et al., 2000), by allowing to generate laboratory data beyond first 605 simulated day of exposure. Because the mechanism of exposure between traditional chambers

606 OFRs was different, validating the OFR concept began by replicating data obtained from 607 traditional chambers (Chhabra et al., 2015; Lambe et al., 2015; Liu et al., 2015), and to assess 608 whether the chemistry was realistic (Li et al., 2015; McNeill et al., 2008; Peng et al., 2015; 609 Renbaum and Smith, 2011). Consequently, much modeling work has focused on pure chemical 610 reactions and comparison of SOA yields between the two (Bruns et al., 2015; Lambe et al., 2015; 611 Li et al., 2015; Ortega et al., 2016; Peng et al., 2015)(Bruns et al., 2015; Lambe et al., 2015; Li et 612 al., 2015; Ortega et al., 2015; Peng et al., 2015). However, essentially nolittle modeling work has 613 been done on understanding hydrodynamics or flow fields inside OFRs so that the flow patterns 614 can be improved. In a study from Li et al., it appears that residence time distributions (RTDs) that 615 deviate significantly from plug flow in the PAM result only in a ~10% error of reported values 616 such as OH exposure (Li et al., 2015), which is conducive to OFRs being viewed as tubular 617 reactors. Following an experimentally determined RTD (Lambe et al., 2011) in a PAM OFR, Peng 618 et al. extend the model developed by Li et al., to include this non-ideal RTD, suggesting model 619 disagreement at high exposures. Ortega et al. employ FLUENT to show that removal of the inlet 620 plate (resulting in a less pronounced aperture to the reactor) significantly decreases recirculation 621 regions; and Palm et al. then extend the simulation to show that the FLUENT-derived RTD (Palm 622 et al., 2017) has a narrower distribution than the experimentally-derived RTD by Lambe et al. 623 Finally, Peng and Jimenez lay an initial framework for the possibility of OFRs investigating NO 624 chemistry (Peng and Jimenez, 2017), where initial sensitivity analysis on RTDs suggest 625 considerable model disagreement at high exposures. The fundamental caveat in this recent work 626 is the reliance on an accurately determined experimental RTD, that provides the basis for error 627 analysis. It is unknown if the error may trend with external OH reactivity (OHRext) and become

In both single and multiphase reactors, contact patterns and the degree of mixing determine reactor performance, e.g., selectivity and yield (Bourne, 2003; Deckwer, 1976; Levenspiel, 1999). This implies that upon desired contacting, chemical pathways that would be otherwise suppressed can become more competitive. For example, if during a mixed OH / ozonolysis heterogeneous reaction, a fresh biomass burning aerosol is introduced in the centerline port of an OFR and ozone is introduced along a side port, most of the aerosol may travel ballistically through the chamber having limited contact with ozone or OH, and chemical reaction is less competitive with photolysis

more significant for slow reacting compounds, although efforts by the Jimenez Group at the

University of Colorado at Boulder are underway.

638 / photobleaching reactions of the aerosol. RTDs describe the probability of a fluid element's age 639 inside the reactor: one can think of those as the probability distribution function (PDF) of a fluid 640 element in the reactor (Fogler, 2006; Levenspiel, 1999). Tools are available to diagnose or predict 641 flow behavior. These tools fall in two categories: tracer tests (diagnostics) and computational fluid 642 dynamics (CFD) simulations (predictions).

643

We present a technique to assess the degree of plug flow in an OFR, that can be in principle extended to any vessel. The rigor of the technique is tested by varying use of internals and flowrate and observing the resulting RTD curves in the Washington University PAM (WU-PAM) reactor. We begin by introducing an experimental method for obtaining the reactor RTD, which can be applied to any other OFR, via inert tracer injections. From raw data, we explain how to obtain PDFs. We chose to run CFD on the simplest design (a base case configuration) of the WU-PAM reactor to gain hydrodynamics information. Finally, we compare results from tracer tests and CFD 651 for the base case. We compare this approach to that of previous studies by Lambe et al. (2011a), 652 Huang et al. (2016), and Simonen et al. (2016), which to the best of our knowledge are the only 653 other studies to date that report experimentally-derived RTDs in OFRs.We compare this approach 654 to that of previous studies by Lambe et al. (Lambe et al., 2011a), Huang et al. (Huang et al., 2016), 655 and Simonen et al. (Simonen et al., 2016), to the best of our knowledge, the only other studies on 656 **RTDs in OFRs.** We do not provide predictive configurations for the PAM reactor because there 657 are many avenues different groups can take depending on their focus, and this study is central to 658 the current design.

659

660 2 Methods

661

662 The WU-PAM reactor is an iridite-treated aluminum cylinder, 18 inches in length and 8 inches in 663 inner diameter, giving it a total volume of 13 L. It has two 12 inch mercury lamps with peak 664 wavelengths at 185 nm and 254 nm (BHK Inc. Analamp Model No. 82-9304-03) housed in Teflon 665 sheaths, directly opposite each other, along the axial direction. Annular flow of N₂ (Airgas) 666 through the sheaths prevents direct contact with the lamps and purges any outgas products when 667 the lamps are turned on. The mercury lamps are left in place with their housing to mimic simple 668 OFR internals; they have not been turned on during this study. Details of their mode of operations 669 for oxidant formation can be found elsewhere (Li et al., 2015; Peng et al., 2015, 2016). OFRs like 670 the WU-PAM have removable internals, face plates, and peripheral inlets and outlets that allow a 671 wide variety of configurations. For example, Ortega et al. removed the inlet plate of their PAM 672 reactor during a deployment in the Fire Lab at Missoula Experiment (FLAME-3) while keeping 673 the inlet baffle to reduce particle loss, and in doing so observed a reduction in jetting of centerline

flow (Ortega et al., 2013). In a different study, Lambe et al. ran experiments keeping the inlet plate
on the PAM coupled with a sparger (a cap with large holes in the side in fixed onto the inlet, so
that the flow does not jet into the chamber), because laboratory experiments required a closed
system (Lambe et al., 2011a).

678

In this work, we chose four configurations: I (one inlet, one outlet, two lamp housings as internals), II (one inlet, one outlet, two lamp housings with sparger and baffles as internals), III (multiple inlets, multiple outlets, two lamp housings as internals), and IV (multiple inlets, one outlet, two lamp housings with sparger and baffles as internals). Configuration I at 78s spacetime was subject to a CFD simulation as a simple scenario where the simulation could capture hydrodynamics accurately.

685

686 **2.1 Tracer studies**

687

688 The laboratory setup to determine RTDs experimentally is shown in Fig. 1. N₂ (Airgas) was the 689 carrier fluid and SO_2 (3 ppm; Air Liquide) was the inert tracer. Both flow rates were controlled by 690 mass flow controllers (MFCs) (Pneucleus Technologies, LLC). All experiments began by allowing 691 one hour to achieve a steady state of the carrier gas' flow profile inside the reactor, after which SO₂ was introduced in a single step-up manner. A tracer flowrate of 100 cm³ min⁻¹ allowed good 692 detection in the measurement and minimized perturbation of the flow field. Analogously, the flow 693 694 of the carrier fluid was stepped down to maintain a constant desired total volumetric flowrate. SO₂ 695 mixing ratios were determined by a Trace level-Enhanced SO₂ Analyzer (Thermo Scientific Model 696 43*i*, Thermo Scientific) via pulsed fluorescence, and the instrument was set to an averaging time of 10s. This setting was the highest frequency over which the instrument could average the signal.
Obtaining high frequency data simplifies data analysis by avoiding the need for interpolation
techniques, as discussed in Sect. S1.

700

701 We expected that the tracer would experience an associated spacetime and RTD in places other 702 than the reactor, between the exit of the flow controller and the SO_2 detection chamber in the gas 703 analyzer. We therefore ran two experiments for every WU-PAM reactor configuration. The first 704 incorporated both the reactor and the inlet and outlet plumbing, and the second bypassed the 705 reactor. From these two signals we could extract the actual reactor RTD as described in Sect. 3.2. 706 Both experiments were operated by allowing the formation of fully developed flow before 707 injecting the tracer stepwise, as mentioned previously. Appendix A describes in detail how we 708 obtained a PDF and a cumulative distribution function (CDF) from raw data.

709

710 The WU-PAM reactor has peripheral inlets and outlets to optionally create allow-a ring (annular) 711 flow around the centerline. Ideally, a uniformly distributed flow around the centerline helps 712 stabilize the flow, avoids recirculation, and reduces wall losses. To create ring flow, we formed a 713 three-eighth inch Teflon tube into a circle, and drilled six one-sixteenth inch diameter holes evenly 714 spaced along the side of the tube facing in the direction of flow. A similar Teflon tube circle was 715 created for the outflow. The ring flow setup required additional plumbing internals (Fig. 1b). 716 Tracer tests were accomplished for configuration I at three different spacetimes (of 52s, 78s, and 717 152s), for three different configurations (I, II, and III) at a 78s spacetime, and an arbitrary special 718 case for configuration IV at 411s spacetime (configuration and spacetime not commonly used). 719

720 **2.2 Simulations**

721

While tracer studies are a powerful diagnostic tool and result, if done correctly, in accurate RTDs, they cannot capture the full hydrodynamics details, or the state of mixing in the reactor (i.e., the exchange of mass between the fluid elements). Both hydrodynamics and mixing can significantly influence the reactor performance (Fogler, 2006; Villermaux, 1986). For configuration I at 78s spacetime, we ran a CFD simulation to visualize the hydrodynamics inside the WU-PAM. This comparative analysis seeks to provide validation prior to using the CFD platform as a predictive tool for mixing patterns in OFRs with more complex geometry or internals.

729

730 As a solver, we used OpenFOAM, an open source CFD toolbox available at www.openfoam.com 731 or www.openfoam.org. The reactor geometries were constructed on FreeCAD, an open source 732 computer aided design (CAD) software available at www.freecadweb.org, and Onshape, available 733 at www.onshape.com, prior to being exported into OpenFOAM. To discretize the volume elements 734 in the geometry, a mesh was created using the snappyHexMesh tool in OpenFOAM either directly 735 or in the HELYX-OS GUI. By generating mainly hexahedral meshes, this tool can mesh objects 736 of irregular shape. Then, additional layers of different geometry are added to the surface to improve 737 the mesh quality. A figure and details of the mesh can be found in Figure S1 and Table S1, 738 respectively. The hydrodynamics were calculated using simpleFoam, a steady-state solver for 739 single phase incompressible laminar or turbulent flow. We used first-first-order schemes, and 740 specified the boundary conditions in each simulation case. The outlets had zero gradient for 741 velocity and fixed values for pressure, while the walls had fixed value for velocity and zero 742 gradient for pressure. After the flow field is obtained, a tracer experiment is simulated by

743 scalarTransportFoam for one of the simulations, which solves the transient convection-diffusion 744 transport equation of a passive scalar (dimensionless tracer concentration in this case). The initial 745 condition is zero concentration, and the boundary condition at the inlet is that the dimensionless 746 tracer concentration is equal to 1. After the simulation, the exit concentration is mixing-cup 747 averaged to output a representative of a cumulative RTD (explained in the next section).an F-748 Curve. We added a modification to the existing solver to account for turbulent diffusivity, which 749 had a non-negligible effect on mixing in the WU-PAM reactor, particularly at the entrance jet for 750 high flowrates. We found that the turbulent diffusivity was on the same order of magnitude as the 751 molecular diffusivity within the jet region near the inlet, suggesting turbulence in the jet was 752 significant. It is worthwhile to note that the inlet sparger and baffles (i.e., internals present in 753 configuration II and IV) left out of the simulation could significantly affect this outcome. However, 754 resolving the simulation mesh size to account for these internals significantly extended the computational requirements, to the point that running these simulations was not possible on our 755 756 computer system and would require a computing cluster to perform., however those simulations 757 required significant computer time to resolve mesh sizing. 758

```
759 3 Results
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760

761 **3.1 The RTD function, E(t), and the cumulative RTD function, F(t)**

762

Tracer tests give us fast qualitative information about the reactor, but mathematical manipulation (e.g., normalizing the data and scaling the axes) of the data provide quantitative information and offers a basis for comparing reactor behaviors on a universal scale. The main mathematical

766 descriptors of a fluid element residing in a chamber are its PDF and its CDF. For a chemical 767 reactor, the PDF is more commonly referred to as the RTD function, E(t), in the dimensional 768 domain, or $E(\theta)$ in the dimensionless domain (referred to as E-Curves). Similarly, the CDF is 769 called the cumulative RTD function, F(t), in the dimensional domain, or $F(\theta)$ in the 770 dimensionless domain (referred to as F-Curves) (Danckwerts, 1953; MacMullin and Weber Jr., 771 1935). The relations between E-Curves and F-Curves are derived for the reader in this Appendix 772 A, but are well established and available on the internet and in classical textbooks (Fogler, 2006; 773 Levenspiel, 1999, 2002).

774

Figure 2 gives an example of how mathematical processing of the data looks. The shape of the
curve does not change, but the axes do. Section S1 explains how we obtained a pulse response
equivalent of concentration data from stepwise addition of the tracer.

778

In the WU-PAM, advective flow should be the main form of transport (we do not consider convective effects due to thermal gradients from lamp activity in this work). Modeling real reactors can be challenging, but approximations are possible using ideal reactor concepts (Levenspiel, 2002). The two most common examples of ideal reactors are the plug flow reactor (PFR), where the flow is perfectly plugged or piston-like, and the continuously stirred tank reactor (CSTR), where the flow is perfectly mixed. Mathematically, their E-Curves are represented by Equations 1-4:

$$E_{PFR}(t) = \delta(t - \bar{t}) \tag{1}$$

$$E_{PFR}(\theta) = \delta(\theta - 1) \tag{2}$$

$$E_{CSTR}(t) = \frac{1}{\bar{t}}e^{-\frac{t}{\bar{t}}}$$
(3)

$$E_{CSTR}(\theta) = e^{-\theta}.$$
(4)

788 Examples of how RTDs look like based on compartmental modeling using both ideal reactors are 789 available in chemical engineering textbooks (Fogler, 2006; Levenspiel, 1999) and, although not 790 discussed here, a variety of phenomenological models can be applied to describe or compare 791 OFRs. It is then open to interpretation whether the combination of ideal reactors chosen for an E-792 Curve (e.g., a PFR and CSTR in series, or two CSTRs in parallel) describes the hydrodynamics of 793 the reactor as well. The RTD of an OFR should be obtained experimentally, if possible, before 794 deciding what model to use to describe it. Development of a phenomenological model to describe 795 the WU-PAM RTD is beyond the scope of this study, whose aim is to develop a robust 796 methodology to assess degree of plug flow in any OFR, however is an avenue that should be 797 pursued in the future. Given our current setup at Washington University, the true reactor RTD is 798 impossible to measure accurately by a single tracer injection. The tubing length, pressure drop 799 inside the filter holder upstream of the SO_2 detector, and location of the SO_2 detector have not 800 been minimized, thus we expect that collectively they could perturb our measurements 801 significantly. We choose not to simply subtract the theoretical space time of the tubing, because 802 non-ideal tracer injection or detection are most likely not represented by a Dirac function of a 803 perfect impulse (or derived from a perfect stepwise injection, represented by the Heaviside 804 function). Therefore we need to deconvolute the RTD signal due to the reactor from the signal due 805 to additional plumbing.

806

807 **3.2 Tank-in-Series model for indirect deconvolution**

Levenspiel describes the convolution integral (Levenspiel, 1999) in his textbook "Chemical Reaction Engineering", which has been adapted to solve previous problems of decoupling RTD signals (Hamed, 2012; Han, 2007; Mills and Duduković, 1988; Simonen et al., 2016; Sun, 2010). This integral focuses on packets of the tracer that enter t' seconds before t, that is (t - t'), and stay t' seconds in the reactor:

$$C_{out}(t) = \int_0^t C_{in}(t') \cdot E(t-t')dt', \qquad (5)$$

814 or

$$C_{out}(t) = C_{in} * E \tag{6}$$

where E is the true E-Curve of the reactor, and C_{in} and C_{out} are the time-dependent concentration 815 816 profiles of the measured tracer at the injection port and outlet port respectively. This equation is 817 based on assumptions of mass conservation (i.e., no wall loss inside the reactor) and memory loss 818 (i.e., the fluid elements in fast-moving fluid in a region are not bound to behave as fast-moving in 819 another region). We separate two regions in our setup, and identify three E-Curves. These 820 correspond to curves for the reactor, the plumbing (including filters, instrument plumbing, and the instrument detector chamber), and the two together. Respectively, we denote them as $E_0(t)$, $E_1(t)$, 821 and $E_2(t)$. We are able to accurately measure $E_2(t)$ and $E_1(t)$, but not $E_0(t)$. Thus, Eq. (6) now 822 823 takes the form

$$E_2(t) = E_0(t) * E_1(t), \tag{7}$$

and we need to solve for $E_0(t)$. Details of the deconvolution approach can be found in Appendix B, however direct application of this technique failed to get the solution to converge. It is a robust protocol to accurately determine a numerical RTD, and should be applied whenever a stable solution is available.

What we propose is an indirect application, i.e., to guess $E_0(t)$ so that the convolution integral 829 830 yields a curve that matches that of $E_2(t)$. This requires a formidable number of guesses and 831 iterations and could be a lengthy process if done numerically. One workaround is to assume a form of $E_0(t)$, ideally with one variable parameter, that can be tuned to give the $E_2(t)$ that best matches 832 the experimental $E_2(t)$ curve. The CSTR and PFR forms should not be considered since they are 833 834 ideal extremes of reactor behavior. We chose to apply the tank-in-series (TIS) model (MacMullin 835 and Weber Jr., 1935), also referred to as N-CSTR model, to the convolution integral since it is a 836 one parameter model that, although not specific to flowtube, tubular, laminar, or plug-flow 837 reactors, gives an idea of where the reactor lies on the spectrum of mixed flow vs. plugged flow 838 based on the value of a parameter, N. N refers to the fictitious number of equivalent CSTRs that, 839 in series, describe the E-Curve for the reactor. This function is

840

$$E(t) = \frac{t^{N-1}}{(N-1)! \left(\frac{\bar{t}}{N}\right)^N} e^{-\left(\frac{N}{\bar{t}}\right)t}$$
(8)

$$E(\theta) = \frac{N(N\theta)^{N-1}}{(N-1)!} e^{-N\theta}.$$
(9)

841

For a value of N = 1, the E-Curve becomes that of a perfect CSTR; for a value of N = infinity, it becomes that of a perfect PFR, as shown in Fig. S2. Using this model, the convolution integral takes the form

$$E_2^*(t) = \int_0^t E_1(t - t') \cdot \frac{t'^{N-1}}{(N-1)! \left(\frac{\bar{t}}{N}\right)^N} e^{-\left(\frac{N}{\bar{t}}\right)t'} dt',$$
(10)

where $E_1(t - t')$ is an array of accurate experimental data already obtained, and $E_2^*(t)$ is the output guess. $E_2^*(t)$ is then matched to $E_2(t)$ by varying *N* in an iterative fashion. Using this form, the algorithm in Appendix B is still valid. We used MATLAB to solve this for all cases. The results are displayed in Fig. 3.

849

850 4 Discussion

851

852 The small aspect ratio of the WU-PAM limits wall interactions, preventing laminar flow 853 development due to absence of a boundary layer. This suggests the flow field would then depend 854 on inlet/outlet geometries or volumetric flowrate. Though, for a fixed spacetime of 78s, we 855 observed that different configurations had no significant effect on the RTD (Figs. 3b, d, e). Further, 856 for configuration I, different spacetimes also had no significant effect. The only case with a marked 857 change in the signal was for configuration IV at 411s spacetime (Fig. 3f). We attribute this 858 difference to the low volumetric flowrate, implying that advective transport begins to be less 859 dominant than turbulent or molecular diffusivity as mode of transport. Such a low spacetime, while 860 increasing the degree of plug flow, would result in a potentially significant loss of semivolatile or 861 low volatility gases. Additionally, other modes of transport such as convective effects (vertical 862 mixing for non-isothermal conditions) could become more apparent, as revealed by Huang et al. 863 for the Caltech photooxidation flow tube (CPOT) reactor. As mentioned earlier, a detailed 864 phenomenological modeling study of RTDs in the WU-PAM is beyond the scope of this study, 865 however at more conventional spacetimes, it would be helpful to visualize hydrodynamics to 866 assess what contacting patterns and state of mixing the reactor exhibits. We thus chose a simple 867 scenario as a base case for simulation: configuration I at 78s spacetime.

869 CFD reveals that the hydrodynamics inside the PAM are far from that of a well-mixed reactor (Fig. 870 4). This is insightful because the F-Curve of the simulation matches reasonably well with that of 871 the experiment (Fig. 5) and alone would imply CSTR-like mixing. This is the caveat associated 872 with interpreting RTDs, and further supports investigation in phenomenological modeling. 873 Snapshots of the simulation displayed in Fig. 4a-c show there is jetting (short-circuiting), 874 recirculation, and dead zones. Jetting leads to fluid elements that have a very short residence time 875 and cause high values of E(t) at t > 0s. Recirculation leads to fluid elements spending more time 876 in the reactor, yielding middle values of E(t) as elements exit at t ~ \bar{t} . Stagnation (dead zones) at 877 the inlet of the reactor cause fluid elements to remain entrained in the reactor for a long time before 878 exiting the reactor at ~ 2-3 times \bar{t} at low values of E(t), leading to a long tail in the E-Curve. These 879 three effects together lead to an E-Curve that looks similar to that of a CSTR, but mixing in CSTRs 880 is dominated by recirculation; meaning that the local concentration of tracer at the exit is identical 881 to all other locations in the reactor (Zwietering, 1959). Therefore, while tracer tests give a general 882 idea about contacting patterns, CFD visualizes the hydrodynamics, and help model the reactor. 883 Plotting the WU-PAM OFR's E-Curves for this scenario on a semilog plot does not yield different 884 gradients, which would otherwise indicate different volumes for the compartmental modeling of 885 the jetting, recirculation, and dead volumes (Levenspiel, 2002). The limitation to that statement is 886 that the E-Curves in this work have been obtained by fitting a one-parameter model, consequences 887 of which should be the focus of future work in conjunction with phenomenological modeling. Furthermore, our simulations are limited to isothermal conditions, therefore cannot predict 888 buoyancy effects that could explain spread in the RTD at low flowrates (or low Reynolds numbers) 889 890 (Fig. 3f), as observed by Huang et al. (2016).

892 Lambe et al. (2011a) modeled the Pennsylvania State University PAM (PSU-PAM) reactor using 893 a compartmental model consisting of two parallel tubular reactors that exhibit Taylor dispersion 894 (Taylor, 1953), suggesting that their reactor (whose geometry is identical to that of the WU-PAM 895 OFR) has two main volumes: an active reactor volume, and another volume with entrainment. The 896 model output matches their experimental data reasonably well, but, they did not decouple the 897 reactor's E-Curve from that of the setup, implying the match may include phenomena occurring 898 in other pipes of the setup. Lambe et al. describe RTDs for the two volumes using the axial 899 dispersion model (ADM) (Taylor, 1953, 1954a, 1954b), which is based on modeling plug or 900 laminar flow with axial dispersion of material. Generally, as also stated by Huang et al. (2016), 901 the ADM is valid for regions where the radial Péclet number (Pe_r) is less than ~4 times the aspect 902 ratio (length of reactor divided by its cross sectional area), or if Pé_r is greater than $\sqrt{48}$ (Aris, 1956; 903 Taylor, 1954b). Both the PSU-PAM OFR and the WU-PAM OFR meet these requirements under 904 typical flowrates (see SI, Sect. S4). If the reactor could be described by the ADM, CFD would 905 show that the entrance and exit effects would be separate from the main flow in the tube – which 906 is not the case for the simplified geometry of configuration I. We do not know how well they apply 907 to the other configurations. At no point inside the reactor does pipe flow fully develop, so the high 908 aspect ratio concept (Kang et al., 2007) does not allow a velocity profile to become established 909 with the current end caps used. Thus, although $Pé_r$ appears acceptable, the inlet and outlet regions 910 should be re-engineered to allow formation of fully developed pipe flow in the main cylinder for 911 the ADM to be valid. While the E-Curve for configuration II is similar to that of configuration I at 912 78s spacetime, it would be helpful to run CFD on that configuration at different spacetimes to 913 observe if, and if so at what spacetime, the sparger and baffles efficiently suppress jetting.

914 Unfortunately, our CFD mesh could not be refined enough to capture the geometry of those without915 sacrificing valuable computational time.

916

917 Instead, we chose to apply the use of an inlet cone (45° angle, 4.94" length) and outlet peripherals 918 to simulate a more attenuated inlet and exit from sudden aperture. The results are displayed in Fig. 919 6. While the size of the jet appears to be broader compared to simulations in Fig. 5 (unaltered 920 PAM geometry), it is nonetheless present. Furthermore, recirculation in the form of backmixing is 921 evident towards the front, and stagnation close to the walls and corners persists. From the velocity 922 field (Fig. 6 center figure), a smaller cone angle that follows the contour of the light blue velocity 923 field could prevent backmixing.

924

925 **5 Potential implications**

926

927 Initial PAM modeling work assumed plug flow behavior in OFRs (Li et al., 2015). Li et al. stated 928 that correcting for the non-ideal E-Curve in their OFR would account for ~10% error in their 929 oxidant exposure results, which is less than the overall model uncertainty. However, recent work 930 incorporates the effect of non-ideal RTDs on model outputs (Palm et al., 2017, 2018, Peng et al., 931 2015, 2016; Peng and Jimenez, 2017). Peng et al. (2015) show that for three OFR operational 932 modes (that is, modes of different oxidant formation mechanisms denoted by 'OFR185', 933 'OFR254-70', and 'OFR254-7'), a comparison between model output for ideal plug flow vs. non-934 ideal RTDs (using the RTD experimentally obtained by Lambe et al., 2011a) for OH exposure 935 (OH_{exp}) generally agree within a factor of 2 for low OH_{exp}; the model disagreement exacerbates at 936 high OH_{exp} beyond a factor of ~4. Peng and Jimenez then extend OFR operational modes to include 937 N-containing chemistry (in modes referred to therein as 'OFR185-iNO', 'OFR185-7-iNO', and 'OFR185-70-iNO') where at moderate-to-high OH_{exp}, the deviations exacerbate significantly, 938 939 although the authors argue those conditions represent unrealistic chemical pathways. It is 940 worthwhile noting that the chemistry modeled by Peng and Jimenez may find a workaround by utilizing N₂O as NO precursor (Lambe et al., 2017) rather than NO itself, potentially minimizing 941 942 RTD-related errors. Palm et al. (2018) report data from OFR field deployment where the same 943 comparison (ideal plug flow vs. the RTD experimentally obtained by Lambe et al., 2011a) suggests 944 RTD-related errors overpredict (for CO) or underpredict (for toluene and monoterpenes) 945 photochemical age (that is, the ratio of OHexp to tropospheric average OH number concentrations) 946 in the reactor, generally within a factor of 3 of model error. Considering this work employs the 947 compartmental model RTD described by Lambe et al. (2011a), which for reasons mentioned in the 948 previous section may not be the true PAM RTD, and given that non-ideality in RTDs affects certain 949 OFRs more than others, implementing the method presented here to obtain a more representative reactor RTD can either help constrain error uncertainty in the models, or possibly extend the OHexp 950 951 range in which OFRs can be operated, a reportedly nontrivial task (Palm et al., 2018). Considering 952 our results indicate that OFRs like the WU-PAM exhibit an RTD closely matching that of an ideal 953 CSTR, which is more well-mixed than the Lambe et al. RTD, the sensitivity analysis conducted 954 so far could represent a lower bound for error analysis because the Lambe et al. RTD is closer to 955 a PFR-like RTD than a CSTR-like RTD. Recent modeling work assumes plug flow behavior in 956 OFRs (Li et al., 2015; Peng et al., 2015, 2016). Li et al. state that correcting for the non-ideal E-Curve in their OFR would account for ~10% error in their results, which is less than the overall 957 958 model uncertainty.

960 For compounds with low lifetimes to OH, contacting could influence the model results to a greater 961 extent (e.g., field deployment monoterpene decay reported by Palm et al., 2018). By taking a ratio of characteristic reaction time to the characteristic transport time, one can define the Damköhler 962 number (Da_n). Considering spacetimes of 52-411s (as per this study), the value of Da_n can be 963 964 between 0.52 and 4.11 for a compound with lifetimes of \sim 100s. Since reaction timescales are on 965 the order of transport timescales, contact patterns may play an important role, as seen in Palm et al. (2018). This could also be the case for heterogenous reactions, diffusion-limited reactions, or 966 semivolatile compound (SVOC) oxidation that exhibit slow gas-particle partitioning. Furthermore, 967 968 combining a phenomenological model to an associated RTD can impact kinetics (and yields) 969 further. The RTD generated by Lambe et al. (2011a) employed in Li et al. (2015) may lead to 970 greater than 10% error if the 2 PFRs in parallel model suggested by Lambe et al. (2011a) is not 971 applicable. In these scenarios, ensuring a high degree of plug flow can not only maximize 972 exposure, but minimize the distribution of aged compounds (e.g., first or second generation 973 compounds) that are due to different exit ages because of recirculation or stagnation. However, 974 this configuration may not suit a field deployment where trace compounds have short lifetimes to 975 OH and can be easily lost to reactor walls, in which case ensuring a high degree of mixing would 976 be beneficial. However, for compounds with low OHRext, contacting could influence the model 977 results to a greater extent. By taking a ratio of characteristic reaction time (e.g., OHRext) to the 978 characteristic transport time, one can define the Damköhler number (Da_n). Considering spacetimes 979 of 52-411s (as per this study), the value of Dan can be between 5200 and 41100 for a compound with OHR_{ext} ~100s⁻¹. Since reaction timescales are 10⁴ times faster than transport timescales, 980 981 contact patterns won't matter to a large degree. However, the value of Dan can be between 5.2 and 41.1 for a compound with OHR_{ext} ~0.1s⁻¹, in which case contacting patterns may play a more 982

983 significant role. This could be the case for heterogenous reactions, diffusion-limited reactions, or 984 semivolatile compound (SVOC) oxidation that exhibit slow gas-particle partitioning. Furthermore, 985 combining phenomenological model to an associated RTD can impact kinetics (and yields) further. 986 The RTD generated by Lambe et al. (2011) employed in Li et al. (2015) may lead to greater than 987 10% error if the 2 PFRs in parallel model suggested by Lambe et al. (2011) is not applicable. In 988 these scenarios, ensuring a high degree of plug flow can not only maximize exposure, but minimize 989 the distribution of aged compounds (e.g., first or second generation compounds) that are due to 990 different exit ages because of recirculation or stagnation. This configuration would suit a 991 laboratory experiment with slow kinetics, where concentrations can be made high enough to where 992 wall losses aren't an issue. However, this configuration may not suit a field deployment where 993 trace compounds have high OHR_{ext} and can be easily lost to reactor walls, in which case ensuring 994 a high degree of mixing would be beneficial.

995

996 We do recognize that OFR (or any environmental chemical reactor) users may have a preference 997 to rapidly obtain an RTD profile perhaps using an improvised setup with very short sample lines 998 and a fast time-response gas analyzer. However, the accuracy to which the profile is obtained 999 should be carefully examined. If the reactor is considerably large, or if it is an OFR to be deployed 1000 for low levels of exposure, then the influence of plumbing is minimal. If the reactor of choice is 1001 small, the oxidant exposure is high, or the reactor has more than one inlet/outlet or other peripheral 1002 components, it would be recommended to use the method described here to obtain the most 1003 representative RTD, since all sources of bias are removed.

- 1004
- 1005 6 Conclusion

1007 The WU-PAM reactor's hydrodynamics are complex, and even though the E-Curve looks simple, 1008 applying a compartmental model (phenomenological modeling) to obtain an analytical E-Curve 1009 (rather than the empirically-based TIS E-Curve) can be challenging. Having too sudden an aperture 1010 at the entrance zone leads to dead volumes at the inlet corners. We cannot confirm if the sparger 1011 design helps reduce dead volume, but tracer tests suggest it doesn't appear to affect the degree of 1012 plug flow under standard operating spacetimes (52-156s). The reactor is described neither by back 1013 mixing, plug flow, nor by the ADM in any configuration. However, for configuration IV at 411s 1014 spacetime, a noticeable shift towards plug flow behavior is observed, perhaps due to a combined 1015 effect of internals and low inlet velocity. We note that the E-Curves we obtain are not as accurate 1016 as an E-Curve numerically obtained by direct deconvolution, since we are forcing a closed form 1017 solution on our data. We further note the need for phenomenological modeling.

1018

1019 Tapered ends on the inlet and the outlet would help to develop a steady flow profile at the inlet 1020 and avoid recirculation at the outlet, however the cone angle should be predetermined by CFD if 1021 possible. By improving simulations to include temperature gradients induced when the internal 1022 lamps are on, and refining the mesh to capture internals, the ADM should be revisited as a model 1023 to describe the PAM reactor. If the ADM satisfactorily describes the PAM reactor's RTD, kinetics 1024 should be easier to obtain, and diffusivity values using the Aris-Taylor relationship (Aris, 1956) 1025 can even be obtained. This could help assess whether processes are reaction limited or diffusion 1026 limited, arguing the reactor validity in experimental setups. At that point, the reactors would be 1027 regulated by only one parameter, their flowrate. This parameter would be adjusted to achieve 1028 desired spacetimes depending on OHRext. Finally, to obtain accurate experimental RTDs,

1029 achieving a functional direct deconvolution code should be a focus of future development. The 1030 implementation of this technique can be extended to drift tubes in mass spectrometers, as those are 1031 essentially flow tube reactors where ionization efficiency can be strongly influenced by mixing. 1032 1033 Acknowledgements 1034 1035 We would like to express appreciation for the valuable discussions with Prof. Jay Turner, Prof. James Ballard, Christopher Oxford, David Hagan, and Tim Lee at Washington University in St. 1036 1037 Louis, and valuable correspondence with Prof. William Brune at the Pennsylvania State University 1038 and Dr. Andrew Lambe at Aerodyne Research Inc. We would also like to thank ENGYS and Prof. 1039 Milorad Duduković's CREL resources, who provided the necessary computational power to run 1040 CFD. This work was partly funded by the National Science Foundation (NSF) CBET Award 1041 #1236865, and NSF CBET Award #1437933. 1042 1043 Figures





Figure 1: Experimental setup for tracer studies for a) one inlet and one outlet and b) peripheralinlets and outlets. The main difference is the presence of the ring sparger in b).



Figure 2: Tracer tests at 10 L min⁻¹ (78s spacetime) through the reactor for configuration I. This figure serves as an illustrative example for non-dimensionalizing tracer response curves.



1081Elapsed time, t (s)Elapsed time, t (s)1082Figure 3: E-Curves for the WU-PAM configuration I at a) 52s b) 78s c) 156s spacetimes, at 78s1083spacetimes for d) configuration II e) configuration III, and f) for configuration IV at 411s1084spacetime. Details on the configurations are in the Methods section. Lower frequency data for1085panel e) was due to instrument repair, and temporarily set on longer averages.



1087 Figure 4: CFD output for configuration I at 78s spacetime: snapshots at a) 1s b) 10s and c) 100s of runtime, and d) pressure field, e) velocity (vector) field, and f) turbulent diffusivity field. Color scales are dimensionless scalar concentration for the tracer (a-c), Bar for the pressure field (d), and

cSt for the kinematic viscosity (f).



Figure 5: Comparison of F-Curve output between <u>simulation (CFD)</u> and tracer test <u>(N-CSTR)</u> for
configuration I at 78s spacetime. <u>N-CSTR is an acronym (describing 'N' CSTRs in series)</u>
equivalent to TIS: both refer to the Tank-in-Series model (see Section 3.2).





1112 Figure 6: CFD analysis on the effect of inlet cone and peripheral outlets on fluid flow. All figures 1113 represent a visualization of the flow field, with color scales representing (from left to right): 1114 kinematic viscosity, velocity, and ω . The 3D representation on the leftmost figure highlights the 1115 uniformity of the recirculation region.

- 1116 Appendix A: The use of E-Curves and F-Curves
- 1117
- 1118 To determine RTDs, we injected tracer in a steady stream rather than a single pulse. This prolonged 1119 and constant injection, which we call a step input, gave us F(t), from which we can derive E(t) as
- 1120 follows:

$$F(t) = \frac{v}{m} C_{step} \tag{A1}$$

$$E(t) = \frac{dF(t)}{dt},\tag{A2}$$

1121 where *v* is the volumetric flowrate in $m^3 s^{-1}$, *m* is the molar flowrate of the tracer in mol s^{-1} , and 1122 C_{step} is the concentration of the tracer for a step input in mol m^{-3} . Therefore, F(t) is dimensionless, 1123 and E(t) in this example has units of s^{-1} . The area under the E-Curve is unity, representing the PDF 1124 of the system:

$$\int_0^\infty E(t)dt = 1. \tag{A3}$$

1125 Similarly, for the dimensionless domain

$$\int_0^\infty E(\theta)d\theta = 1. \tag{A4}$$

1126 And if we take \bar{t} to be the mean residence time of the reactor, then

$$\theta = \frac{t}{t}.$$
 (A5)

1127 The additional utility of the dimensionless domain is that for reactors of different sizes, built to 1128 behave the same, the RTD is numerically identical. For example, if PAM OFRs are operated in 1129 different ways (e.g., they operate at different flowrates) or are built in different sizes but display 1130 the same E-Curve in the dimensionless domain, then their performance will be identical, and their 1131 mean residence time will always occur at $\theta = 1$. This identity would apply for the F-Curve as well 1132 in both domains, where from Eq. (A2) we can see that

1133

$$F(t) = \int_{0}^{t} E(t)dt$$
(A6)
$$F(\theta) = \int_{0}^{t} E(\theta)d\theta.$$
(A7)

1134 The mathematical properties of interest for PDFs are their moments: These have quantitative 1135 meanings in E-Curve analysis. A general equation for the moments of a function f(x) is

$$\mu_n = \int_{-\infty}^{\infty} x^n \cdot f(x) dx, \tag{A8}$$

1136 where μ_n is the nth moment of the distribution. If we consider a raw C(t) dataset from our tracer, 1137 we can derive the moments:

$$\frac{\int_{0}^{\infty} C(t)dt}{\int_{0}^{\infty} C(t)dt} = \int_{0}^{\infty} E(t)dt = 1 = \mu_{0}$$
(A9)

$$\frac{\int_0^\infty t \cdot C(t)dt}{\int_0^\infty C(t)dt} = \int_0^\infty t \cdot E(t)dt = \bar{t} = \mu_1.$$
(A10)

Here, we are interested in the first moment, which represents the mean residence time. For higher moments, we use the central moments of the distribution since we are interested in quantities like variance, skewness, and kurtosis around the mean (and not around zero). This alters Eq. (A8) as follows:

$$\mu_n = \int_{-\infty}^{\infty} (x-a)^n \cdot f(x) dx; n \ge 2, \tag{A11}$$

1142 where a is a constant, and is generally the mean of the distribution (\bar{t} in this case). Thus, the second

1143 (central) moment of the E-Curve becomes

$$\frac{\int_{0}^{\infty} (t-\bar{t})^{2} \cdot C(t)dt}{\int_{0}^{\infty} C(t)dt} = \int_{0}^{\infty} (t-\bar{t})^{2} \cdot E(t)dt = \sigma^{2} = \mu_{2},$$
(A12)

1144 where σ^2 has a clear physical meaning, and is the variance around the mean. Higher moments 1145 (skewness and kurtosis) can be of use, and require additional math, but are not addressed in this 1146 work.

1147

1148 Appendix B: Algorithm for direct deconvolution

1149

1|150 Here, we perform an inverse operation to Eq. (7) (Sun, 2010) and work towards an output curve:

1151

$$E_2(t) = \int_0^t E_1(t - t')E_0(t')dt'$$
(B1)
1152
1153 , where E_0 is the RTD of interest, E_1 is the RTD of another component in series with E_0 , and E_2 is
1154 the convoluted RTD. The deconvolution task is to solve for E_0 with measured E_1 and E_2 . Due to

$$\begin{aligned} |155 & \text{the unknown function forms of } E_1 \text{ and } E_2, \text{ the integral is most easily resolved numerically. Thus,} \\ |156 & \text{the time is discretized into } t_{i-1} \leq t \leq t_{i, \text{where } t_i} = i\Delta t_{\perp}i = 0 \dots \infty. \text{ The time interval } \Delta t \text{ is} \\ |157 & \text{determined by the data acquisition frequency for } E_1 \text{ and } E_2, \text{ and is small enough to resolve the} \\ |158 & \text{RTD's in fine detail. An even smaller } \Delta t \text{ is also feasible by interpolating the data on the finer} \\ |159 & \text{temporal resolution. Eq. (B1) is now rewritten as (B2):} \\ |160 & E_2(t_i) = \int_0^{t_i} E_1(t_i - t')E_0(t')dt' = \sum_{j=1}^{l} \int_{t_{j-1}}^{t_j} E_1(t_i - t')E_0(t')dt' \\ |161 & (B2) \\ |162 & Within the small interval between t_{j-1} and t_{j, \text{ we can assume } E_1 and E_0 to be either constant (0^h) \\ |163 & order) \text{ or linear with time (1^{st} order). Obviously the 1^{st} order approximation is more accurate than \\ |164 & \text{the } 0^h \text{ order with a little more complexity in the integration. Both methods have been tested and \\ |165 & proven to result in similar deconvoluted RTD, indicating that 0^h order is good enough with \\ |166 & sufficiently small \Delta t_. Thus the following derivation takes the 0^h order simplification, i.e. for \\ |167 & t_{j-1} \leq t' \leq t_{j:} \\ |168 & E_1(t_i - t') = \frac{1}{2} (E_1(t_i - t_{j-1}) + E_1(t_i - t_j)) = \frac{1}{2} (E_1(t_{i-j+1}) + E_1(t_{i-j})) \\ |169 & = \frac{1}{2} (E_1|_{i-j+1} + E_1|_{i-j}) \\ |170 & (B3) \\ |171 & E_0(t') = \frac{1}{2} (E_0(t_{j-1}) + E_0(t_j)) = \frac{1}{2} (E_0|_{j-1} + E_0|_j) \\ |172 & (B4) \\ |173 & \underline{s} \text{ which are Eq. (B3) and (B4) with simplified notation (e.g. from $E_0(t_j)$ to $E_0|_{j}$, Thus Eq. (B5): \\ |174 & \int_{t_{j-1}}^{t_j} E_1(t_i - t')E_0(t')dt' = \frac{1}{4} (E_1|_{i-j+1} + E_1|_{i-j})(E_0|_{j-1} + E_0|_j)\Delta t \\ \end{aligned}$$

1175 <u>(B5)</u> 1176 Eq. (B2) becomes (B6): $E_{2}|_{i} = \sum_{i=1}^{l} \frac{\Delta t}{4} \left(E_{1}|_{i-j+1} + E_{1}|_{i-j} \right) \left(E_{0}|_{j-1} + E_{0}|_{j} \right)$ 1177 1178 <u>(B6)</u> , where i starts at 1 as $E_2|_0 = E_1|_0 = E_0|_0 = 0$ (except for RTD of an ideal CSTR). Again, E_2 and 1179 1180 E_1 are known by measurements, and E_0 is the unknown to be solved. Let x be $[E_0|_1, E_0|_2, \dots, E_0|_n]$, where n is an integer sufficiently large beyond which E_0 is considered to 1181 1182 have converged to zero. Let $a_{i,j} = \frac{\Delta t}{A} \left(E_1 |_{i-j+1} + E_1 |_{i-j} \right)$ 1183 1184 (B7) $E_2|_1 - a_{1,1}E_0|_0 = a_{1,1}E_0|_1$ 1185 $E_2|_2 - a_2 E_0|_0 = (a_{21} + a_{22})E_0|_1 + a_{22}E_0|_2$ 1186 $E_2|_3 - a_{3,1}E_0|_0 = (a_{3,1} + a_{3,2})E_0|_1 + (a_{3,2} + a_{3,3})E_0|_2 + a_{3,3}E_0|_3$ 1187 1188 <u>...</u> 1189 Therefore, define the coefficient matrix A in Eq. (B8) where $A_{i,j} = \begin{cases} a_{i,i} & \text{if } j = i \\ a_{i,j} + a_{i,j+1} & \text{if } j < i \\ 0 & \text{if } i > i \end{cases}$ 1190 1191 <u>(B8)</u> 1192 And define the vector <u>b</u> in Eq. (B9) where $b_i = E_2|_i - a_{i,1}E_0|_0$ 1193 1194 <u>(B9)</u>

1195	In this way, the integral Eq. (B1) is converted to a linear algebra problem in Eq. (B10):
1196	Ax = b
1197	<u>(B10)</u>
1198	Therefore, E_0 can be obtained by solving
1199	$x = A^{-1}b$
1200	<u>(B11)</u>
1201	This is called "direct deconvolution" which requires taking inverse of the coefficient matrix A.
1202	However, in some cases A is ill conditioned and numerical inversion method like "inv(A)" in
1203	MATLAB does not converge. This non-ideality results primarily from measurement uncertainties.
1204	Thus, instead of directly solving Eq. (B10), it is proposed in this work to first assume a reasonable
1205	function form for x , e.g. the tanks-in-series (TIS) model, and then iteratively update the model
1206	parameters to minimize the residual of Eq. (B10). This "indirect deconvolution" method always
1207	works to yield a stable and accurate solution of E_0 , the accuracy being judged by comparing b and
1208	b' = Ax', where x' represents the converged solution. The validity of the "indirect deconvolution"
1209	depends on the reactor model being assumed. The TIS model is one of the two mostly used non-
1210	ideal reactor models (the other one is the axial dispersion model), which has proven to work well
1211	for the PAM reactor under investigation. The model parameter N (the number of CSTR's)
1212	indicates the non-ideality of the reactor, i.e. the larger N is than 1, the more differently the reactor
1213	behaves from an ideal CSTR. The mathematical form of the TIS model can be found in Section
1214	<u>3.2.</u>
1215	
1216	
	$E_{2}(t) = \int_{0}^{t} E_{1}(t - t^{\prime}) \cdot E_{0}(t^{\prime}) dt^{\prime}. $ (B1)

 $E_{\underline{2}}(t) = \int_{\underline{0}}^{t} E_{\underline{1}}(t-t^{\prime}) \cdot E_{\underline{0}}(t^{\prime})dt^{\prime}.$

In discrete form, taking a constant time step Δt , we can take a datapoint at $t_i = i\Delta t$, 1217 $E_{\frac{2}{t+1}}(t_i) = \sum_{t=1}^N \int_{t_{t-1}}^{t_t} E_{\pm}(t_N - t^{\prime}) \cdot E_{\theta}(t^{\prime}) dt^{\prime}.$ (B2)1218 If we then assume that the functions $E_{\pm}(t - t^{\prime})$ and $E_{0}(t^{\prime})$ are constant for the interval $t_{i-1} \leq t^{\prime} \leq t^{\prime}$ 1219 t_{t} , we can simplify the integral: $E_{\pm}(t_N - t^{\prime}) = \frac{1}{2}(E_{\pm}|_{N-1} + E_{\pm}|_{N-i+1})$ (B3) $E_{0}(t^{*}) = \frac{1}{2}(E_{0}|_{i} + E_{0}|_{i-1})$ (B4) $\int_{t_{+--}}^{t_{+}} E_{\pm}(t_{N}-t') \cdot E_{\oplus}(t') dt' = \frac{1}{4} (E_{\pm}|_{N-\pm} +$ (B5) $E_1|_{N=j+1}$ $(E_0|_j + E_0|_{j=1})\Delta t_j$ 1220 Now, Eq. (B2) becomes $E_{\frac{2}{N}}(t_i) = \sum_{i=1}^{N} \frac{1}{4} (E_{\frac{1}{2}}|_{N-1} + E_{\frac{1}{2}}|_{N-i+1}) (E_{0}|_i + E_{\frac{1}{2}}|_{N-i+1}) (E_{\frac{1}{2}}|_{N-i+1}) (E_{\frac{1}{2}}|_{N-i$ (B6) $E_0|_{t=1}\Delta t$ From experimental data, we can accurately collect datapoints for $(E_1|_{N-1} + E_1|_{N-i+1})$ as well as 1221 $E_{2}(t_{i})$, so we need to rearrange for $(E_{0}|_{i} + E_{0}|_{i-1})$, which has to be solved numerically in matrix 1222 1223 form. Let $\alpha_i = \beta_i = \frac{1}{4} (E_1|_{N-1} + E_1|_{N-i+1})$ (B7) $\mathbf{A}_{\underline{N,i}} = \begin{cases} \alpha_i + \beta_{i+1} & i = 1, 2, \dots, (N-1) \\ \alpha_{-} & i = N \end{cases}.$ (B8) 1224 Upon the initial condition $\mathbf{B}_{\mathbf{N}} = \frac{E_{\mathbf{Z}}(t_{\mathbf{N}})}{\Lambda_{\mathbf{L}}} - \beta_{\mathbf{T}} E_{\mathbf{0}}|_{\mathbf{0}},$ (B9) 1225 we have that $B_{M} = \sum_{i=1}^{N} A_{M,i} E_{\Omega}|_{i}$ (B10) 50

1226	Finally,
	$\vec{E}_{\mathbf{Q}}(\vec{t}) = \vec{\Lambda}^{-1}\vec{B}.$ (B11)
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