

**Associate Editor Decision: Publish subject to minor revisions  
(review by editor) (14 Jan 2020) by Roeland Van Malderen**  
**Comments to the Author: Dear authors, Thank you for taking  
most of the reviewer comments into account. However, some  
minor revisions and clarifications are still needed.**

Especially the discussion of Fig 4 needs to be generalized. As also brought up by the first reviewer, this figure and its discussion only deals with one example of two ECCs, tested at three different weeks. However, in lines 380-381, you wrote that “a number of time-separated calibrations were conducted”. So, how many of these experiments have been conducted? And why do you not present the means of those experiments (i.e. average values at 0, 5, 10, 15, 20, 25, 30 mPa of those experiments) at the different weeks, as in Fig. 3, instead of showing just one example? Is the shown example representative for the other experiments as well? Please comment. Furthermore, the discussion focuses on the calibration for 30 mPa, which is, an unrealistic high ozone amount for the stratosphere. Can you also be conclusive for the finding that “the 30 mPa response of the ECCs increases with the week (compared to the reference)” for other ozone partial pressures? Please be more specific and more general.

In this context, your suggestion in lines 404-405 that “On the other hand, the changes could simply be a normal evolution of typical performance behavior” only holds if the illustrated performance is consistent (i) for the different time-separated calibration tested ozonesondes and (ii) for different ozone partial pressure levels (not only for 30 mPa). The same argument holds for the conclusion of this test in the summary section, lines 491-493 (“Results from testing ECC cells over a period of three weeks, one test each week, showed the calibration changed, e.g. about 10 percent for 1.0 percent KI and about 4-5 percent for the 0.5 percent solutions.”): it is not clear at all if this conclusion is valid only for the shown example and the numbers are true for all ozone partial pressure levels!

REPLY: We agree that the single example given in Figure 4 is insufficient to suggest ECC calibration increases weekly over a three-week period. We have reviewed the available sets (11) of ‘three-weekly’ calibrations and found some calibrations did increase but in the average of these data found small week-to-week changes for both the 1.0 and 0.5 percent KI solutions, but these were very small.

Because of the nebulous nature of these results we opted to remove Figure 4 and the applicable text.

Line 44: already mention in the abstract that this study only deals with Science Pump Corp. ECCs

REPLY: Because a one reviewer raised the question to be more specific as to the ECC manufacturer, we prefer for clarity, to maintain the present reference to SPC in the introduction.

Line 72: write out EnSci here.

REPLY: Environmental Science (EnSci) has been added to the text where it is first mentioned. See Section 2.1 .

Lines 103-104: As asked by the second reviewer: use a more up-to-date reference for the accuracy of ozonesonde measurements here. E.g. the WMO GAW Report 201 (Smit & ASOPOS Panel 2014) gives an estimate (perhaps also Deshler et al., 2017; Thompson et al., BAMS, 2019).

REPLY: As suggested, text was changed indicating reference change.

Lines 119-130: provide the years at which the digital calibration benches were/are operationally used at Wallops, Payerne and Nairobi

REPLY: Text added showing Payerne since 1995, Nairobi since 2018, Wallops Island (development 2005-2008; operational 2009-2017-only used for preparation, no calibration).

Line 139: Write out TEI here.

REPLY: Added Thermo Environmental Instruments (TEI) where it first appears in Section 2.1

Lines 240-243: please check the order of filling the cells. If at Wallops, like you wrote it down, the anode cells are filled before the cathode cells, the SOPs are not followed, which is a major issue for the conclusions reached.

REPLY: Text has been corrected.

Lines 288-289: "Generally, the downward calibration experiences small differences from the upward calibration". In which sense? Consistent for all measurements? Related to the sensor response and consequently its memory of higher vs. lower ozone amounts?

REPLY: We have added text indicating that the measured partial pressure during the downward calibration is consistently higher for both 1.0 and 0.5 percent KI solutions. Apparently, the ECC sensor retains the memory of experiencing high ozone concentration.

Lines 325-327: "The final background currents often were somewhat higher than background currents experienced with manual preparation, generally about 0.04 microns" Please specify which final background current you mean here (final background current obtained prior to balloon release??) and

give a possible reason why these background currents are higher with the automated procedure than with the manual procedure. Is this because of the linear calibration step in the automated procedure?

REPLY: Preparation with the digital bench obtains the final background current after experiencing the high ozone concentration of the calibration step (0-30 mPa). We expect that the residual memory of the ECC sensor is the reason for background currents higher than the manual. The text has been changed to reflect this effect. The manual value is obtained just prior to balloon release.

Section 3.2: you should mention in the beginning of this section that the 1.0% 1.0 B solution strength is the recommended one for Science Pump (e.g. Smit & ASOPOS, WMO GAW report 201, Deshler et al., 2017).

REPLY: Text added reflecting this.

Lines 365-367: Please repeat here the explanation given by Johnson et al. (2002) about the effect of different KI solution concentrations and the side effects from the buffers used, within the context of your 1.0%1.0B & 0.5%0.5B SPC comparison.

REPLY: Text has been added reflecting explanation from Johnson et al, (2002).

Line 436: The profiles were averaged

REPLY: Fixed. Thank you.

Lines 436-443: what about the total ozone normalization factors of the 12 dual flights? Which solution strengths are closer to the co-located Brewer/Dobson or satellite overpass total ozone measurements?

REPLY: Normalization is not done at Wallops Island. Dobson total ozone compares very well with the 0.5 percent KI solution. ECC 1.0 and 0.5 percent KI total ozone vs. Dobson total ozone has been added to the paper, e.g., the sample of 12 profil- mean DU for the ECC 1.0 % is 330.4 DU, ECC 0.5 % 308.3 DU, and 309.5 DU for the Dobson.

Lines 456-460: what about the total ozone normalization factors of the three dual flights? Which solution strengths are closer to the co-located Brewer/Dobson or satellite overpass total ozone measurements?

REPLY: Reference to dual-flights was removed. The authors considered the amount of information too slim.

Fig 04: I guess the units in these figures should be ranging from 0 to 30 mPa instead of 0 to 300?

REPLY: Figure 4 was removed from paper.

Fig 06: I guess the legend should show the 0.3% KI in red, instead of 0.5% KI. As in Fig. 3, you might also list the standard deviations

REPLY: Correction has been made and the std dev added. New figure added.

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An Automated Method for Preparing and Calibrating  
Electrochemical Concentration Cell (ECC) Ozonesondes

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33 Abstract

34

35 In contrast to the legacy manual method used to prepare, condition, and calibrate the Electrochemical  
36 Concentration Cell (ECC) ozonesonde an automated digital calibration bench similar to one developed  
37 by MeteoSwiss at Payerne, Switzerland was established at NASA's Wallops Flight Facility and  
38 provides reference measurements of the same ozone partial pressure as measured by the ECC. The  
39 purpose of an automated system is to condition and calibrate ECC cells before launching on a balloon.  
40 Operation of the digital calibration bench is simple and real-time graphs and summaries are available to  
41 the operator; all information is archived. The parameters of interest include ozone partial pressure,  
42 airflow, temperature, background current, response, and time (real and elapsed). ECC cells, prepared  
43 with 1.0 percent solution of potassium iodide (KI) and full buffer, show increasing partial pressure  
44 values when compared to the reference as partial pressures increase. Differences of approximately 5-6  
45 percent are noted at 20.0 mPa. Additional tests with different concentrations revealed the Science Pump  
46 Corp (SPC) 6A ECC with 0.5 percent KI solution and one-half buffer agreed closer to the reference  
47 than the 1.0 percent cells. The information gained from the automated system allows a compilation of  
48 ECC cell characteristics, as well as calibrations. The digital calibration bench is recommended for ECC  
49 studies as it conserves resources.

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## 1. Introduction

Measurement disagreement between similar or identical instruments seems to be an historical problem. Intercomparisons are generally conducted when new instruments are introduced and when operational changes or improved procedures become available. Such comparisons should be made under the same environmental conditions and include a reference instrument as an aid for checking the accuracy and reliability of the instruments. This would be ideal as a standard procedure. Unfortunately, balloon-borne ozone reference instruments are not usually available, mostly because they are too expensive for other than occasional use or to expend on non-recoverable balloon packages. Ozonesonde pre-flight calibrations are conducted, however these are basically single point calibrations made prior to its release. An automated system designed to condition and calibrate the Electrochemical Concentration Cell (ECC) ozonesonde was fabricated at Wallops Flight Facility. The automated system can condition the ECC prior to flight and, if desired, provide calibration over a wide range of ozone partial pressures. This system, designated the digital calibration bench, enables consistent conditioning and calibration of the ECC along with measurements of a reference value. In this paper the term ECC refers only to the Science Pump Corp. (SPC) 6A ECC ozonesonde, although the automated system can accommodate the [Environmental Science \(EnSci\)](#) ozonesonde as well.

There are a variety of ground-, aircraft-, satellite-, rocket-, and balloon-borne instruments available to measure the vertical structure of atmospheric ozone and its total content. These instruments operate on different principles of measurement (Fishman et al, 2003; Kohmyr, 1969; Krueger, 1973; Holland et al, 1985; Hilsenrath et al, 1986; Sen et al, 1996). Although their spatial distribution is limited, balloon-borne Electrochemical Concentration Cell (ECC) ozonesondes have had a key role as a source of truth for the other instruments and for establishing algorithms necessary for the retrieval of satellite observations. Manual preparation of the ECC requires hands-on contact by an operator.

Reducing subjectivity is important and was considered serious enough to engage in the fabrication of the automated system. The user is prompted throughout the calibration process while utilizing real-time graphs and summaries. The digital calibration bench provides consistent preparation procedures. ECC measured ozone partial pressures vs. reference partial pressures are discussed and the results corroborated with dual ECC comparisons at Wallops Island. During implementation of the digital calibration bench, beta testing provided the dual ECC measurements used in this paper for demonstration purposes. Operational use at Wallops Island was intermittent and only provided a limited number of [ECC preparation records](#) between 2009 and 2017, when bench components began to fail.

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89 Notwithstanding efforts to enhance ECC performance (Smit et al, 2004, 2007, 2014; Kerr et al, 1994;  
90 Johnson et al, 2002; Torres, 1981) there remain uncertainties. The accuracy of the ECC is estimated at  
91 5-10 percent and also varies with altitude (Deshler et al, 2017; Smit and ASOPOS Panel, 2014).  
92 However, standardization of ozonesonde preparation methods has improved and better data quality  
93 control (Smit et al, 2014) and the homogenization of the ozone data (Deshler et al, 2017; Smit et al,  
94 2013) have raised the level of ozonesonde usefulness. Uncertainties also arise from poor compensation  
95 for the loss of pump efficiency; erroneous background current; variable motor speed; solution loss from  
96 turbulent cathode cell bubbling; air flow temperature error and whether measured at the proper location;  
97 and, the use of the appropriate potassium iodide (KI) concentration. Understanding the influence these  
98 parameters have on the ozonesonde measurement capability is particularly important. The digital  
99 calibration bench is able to measure these parameters in a consistent way over a range of partial  
100 pressures.

101

## 102 2 Digital Calibration Bench Description and Operational Procedure

103

### 104 2.1 Description

105

106 The computer-controlled preparation and calibration bench fabricated at NASA Wallops Flight Facility  
107 borrows from the design of a bench developed by MeteoSwiss scientists B. A. Hoegger and G. Levrat  
108 at Payerne, Switzerland. The MeteoSwiss digital calibration bench was first available in 1995 and  
109 continues to be used and is updated periodically. The MeteoSwiss and Wallops digital calibration  
110 benches are functionally similar but are not identical in design. A comparable bench furnished by  
111 MeteoSwiss to the meteorological station at Nairobi, Kenya has been in use since 2018. The Wallops  
112 Island ozone site was interested in the digital bench because of its capability to provide precise and  
113 repeatable preparation of ECC's, and its automated feature requires less interaction with the ECC than  
114 the manual preparation method. The Wallops Island digital bench was undergoing development  
115 between 2005-2008 and used operationally only to prepare ECC's between 2009-2017.

116

117 Throughout the history of ECC ozonesonde performance, the concentration of the KI solution has been  
118 questioned (Thornton and Niazy, 1982; Barnes et al, 1985; Johnson et al, 2002; Sterling et al, 2018). In  
119 the late 1960's and early 1970's the recommendation to use 2.0 percent solution was unchallenged. In  
120 the mid-1970's the concentration was changed to 1.5 percent, and in 1995 the KI solution was changed  
121 once more to 1.0 percent. Employing the Wallops digital calibration bench enables adjustment of the  
122 datasets obtained with the different concentrations to be homogenized to improve the consistency of the  
123 measurements of the long-term database. The digital calibration bench allows consistent, computer-

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controlled preparation of ECC instruments. The calibration bench accurately measures the ozone reaching the ECC cells while a [Thermo Environmental, Inc. \(TEI\)](#) ozone generator provides the source of ozone at partial pressures between 0.0 and 30.0 mPa. A second TEI instrument accurately measures the ozone sent to the ECC, providing a reference value. Thus, performance comparisons are possible without expending costly instruments.

The Wallops digital calibration bench, shown in Fig. 1, consists of three major components: 1) mass flow meter to control air flow, 2) an ozone generator and analyzer (UV photometer), and 3) computer necessary to automate the timing of the programmed functions and process the data. Another important component, the glass manifold, enables the simultaneous distribution of the air flow to the ECC's and the UV photometer. The manifold also is a buffer maintaining constant air flow and inhibiting flow fluctuation. A graphical user interface controls the various input and output functions using an interface board and communications portal enabling synchronous communication protocols. A signal conditioning box allows connections to the ECC's analog signals that are conditioned with custom electronic components. Minor but necessary components include pressure and temperature sensors, and valves and solenoids to direct the flow of laboratory grade air. Calibration validity is accomplished by comparing the measured ECC ozone partial pressure against a reference partial pressure obtained with the UV photometer (TEI Analyzer).

Fig. 2, from an unpublished technical note (Baldwin, private communication), illustrate the steps necessary to achieve a consistent calibration. By following the sequential flow diagram shown in Fig. 2, upper panel, the operator can better understand the sequence of tests. Each shape in the diagram is associated with a graphical window displayed on the monitor, as are notices that pop-up to instruct or direct the operator. The computer controlled digital bench follows the ECC preparation procedure in place at NASA Wallops Island at the time of the system's fabrication. Each ECC is recognized by its manufacturing date and serial number and includes the manufacturers test data. Changes to the steps are possible anytime through software reprogramming. The preparation sequence begins by verifying whether ECC cells are new or were previously conditioned. A different path is followed for either condition. New cells are flushed with high ozone prior to manually adding KI solution. Cells previously having had solution added skip over the high ozone step to determine the first background current. Following the first background check the remaining steps are completed. Other measurements accumulated with the digital bench include motor voltage, motor current, pump temperature, and linear calibration at seven levels (0.0-30.0 mPa). Program steps are displayed on the computer monitor with real-time information. All data are archived and backup files maintained.

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Fig. 2, lower panel, illustrates the functional diagram detailing the essential operation of the digital calibration bench. Software control is shown in blue and air flow in green. Laboratory zero-grade dry air or desiccated compressed air is introduced into the TEI ozone generator where a controlled amount of ozone is produced. The ozone flows simultaneously to the ECC cells and to the TEI Model 49C ozone analyzer. The analyzer contains the UV photometer that provides the reference partial pressure.

Deleted: (TEI Generator)

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The digital bench reads the air flow from a Hasting mass-flow meter permitting a precise flow rate to be determined. The mass-flow is then converted to volume-flow by the conventional conversion formula. The volume flow rate measurement was found to be comparable to the flow rate determined with the volumetric bubble flow meter. The digital calibration bench uses the Hasting Mass-Flow Meter model ENALU with a HS500m transducer with a maximum mass-flow-range of 500 [scc/min].. In contrast, the manual method uses a stop watch to estimate when 100 mL of air has flowed into a chamber. An experienced operator, using a volumetric bubble flow meter is able to measure the time to less than 1 second. Tarasick et al (2016) points out that the operator uncertainty when reading the bubble flow meter is about 0.1-0.3 percent. Further, the manual method requires that the effect of moisture from the bubble flow meter's soap solution be accounted for; flow rates determined with the digital calibration bench do not require a correction for moisture. Unfortunately, the calibration bench cannot determine the pump efficiency correction (PEC); this is taken into account differently. For a number of years, the ECC's PEC was physically measured at Wallops Island using a specially adapted pressure chamber (Torres, 1981). This system is no longer available. However, from its many years of use an extensive number of measurements are available. A sample of 200 pressure chamber measurements were averaged to obtain a unique PEC that was adopted for use at Wallops Island.

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After eliminating deficiencies and improving functionality the automated system was tested while obtaining research data, primarily comparisons between different KI solution concentrations. Calibration from 0.0 mPa to 30.0 mPa generally exceeds the nominal range of atmospheric ozone partial pressure. Calibration steps are made in 5.0 mPa increments but larger or smaller increments are possible with minimal software reprogramming. Differences between ECC and reference measurements, if seriously large, provide an alarm to possibly reject the ECC, or after further study the differences between the ECC and reference calibration might be considered as a possible adjustment factor that would be applied to observational data.

## 2.2 Operational Procedure

207 ECC preparation procedures at Wallops Island are carried out five to seven days prior to preparing the  
208 ECC for flight. The pump, anode and cathode cells, and Teflon tubing are flushed with high amounts of  
209 ozone to passivate their surfaces and is followed by flushing with zero-grade dry air followed by filling  
210 of the cells. The cells are stored until ready to be used.

211

212 Operation of the automated system is simple, requiring only a few actions by the operator that include  
213 obtaining the first background current, air flow, 5  $\mu$ A or high ozone (170 nb) test, response test, second  
214 background current, linear calibration between 0.0 mPa and 30.0 mPa, and the final background  
215 current. As indicated in Fig. 2, upper panel, two cells can be conditioned nearly simultaneously. i.e.,  
216 the program alternates measurements between ECC's.

217

218 The operator must first determine whether the cell being conditioned had already been filled with KI or  
219 never was filled. Whatever the status of the cell (wet or dry) the operator enters the identification  
220 information before proceeding. When a new, or a dry cell is to be processed the digital calibration bench  
221 initiates high ozone flushing. The program alerts the operator to turn on the high ozone lamp after which V3 of  
222 Fig. 2, lower panel, is switched to high ozone. The unit checks that ozone is flowing and after 30 minutes the  
223 program switches to zero air for 10 minutes and V3 switches back to the ozone generator. When completed, the  
224 operator is prompted by an instructional message on the monitor screen to fill the anode and cathode cells with  
225 the proper concentrations of potassium iodide (KI) solution, i.e., the cathode cell is filled first with 3 mL of 1.0  
226 percent KI solution followed, after a 10 minute delay, by filling the anode cell with a saturated KI solution. The  
227 cells are stored until ready for further conditioning and calibration before being used to make an observation.

228 Considering that the ECC cell had been filled earlier with solution the digital bench instruction by-  
229 passes the high ozone flushing. Ozonesonde identification is entered, as above. The operator, after fresh  
230 KI has been added to the cell, is prompted on the monitor screen to begin the first background current  
231 measurement. In either case, whether a dry cell for which flushing is complete, or a wet cell ready for  
232 calibration, the procedure starts with clicking the OK button displayed on the monitor screen. After 10  
233 minutes of dry air the background current is recorded. The background current record contains the  
234 following information: date, time in 1-2 second intervals, motor current, supplied voltage, pump  
235 temperature, and cell current. As the measurement is being made identical information is displayed  
236 graphically on the monitor. Following the background test all further steps are automatic.

237

238 Continuing to follow the steps outlined in Fig. 2, upper panel, the measurement of the air flow is accomplished  
239 on one ECC pump at a time by switching V1, shown in Fig. 2, lower panel, to the mass flow meter and at the  
240 same time V2 is switched to the glass manifold (ozone generator). When completed, V1 is switched back to the  
241 glass manifold and V2 is switched to the flow meter and the flow rate of the second cell is carried out. The air  
242 flow is output in sec/100 ml. The information stored includes: date, time in seconds at intervals of 7-8 seconds,  
243 mass flow meter temperature, atmospheric pressure, flow rate, and supply voltage.

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251 Measuring the response of the ECC to ozone decay requires setting the ozone generator to produce 17.0 mPa  
252 ozone partial pressure (approximately 5 uA). As ozone is produced the ozone level increases until the set level is  
253 reached. The elapsed time to reach this level is noted. The 17.0 mPa of ozone is the reference level used to  
254 initiate the response test. After recording 17.0 mPa of ozone for 10 minutes the ECC response check begins. To  
255 measure the response, the cells would have to be switched to zero air quicker than the cell responds. This is  
256 accomplished by switching both cells (assuming two cells are being calibrated) to the mass flow meter, the  
257 source of zero air. This is more efficient than setting the generator to zero and waiting for the manifold and  
258 residual ozone in the system to reach the zero level. Thus, V1 and V2 of Fig. 2, lower panel, are switched to the  
259 mass flow meter for immediate zero air and the program triggers a timer. The decreasing ozone is measured and  
260 recorded at five points used to reflect the cell response. As the ozone decays, measurements at 3-4 second  
261 intervals provide a detailed record of the response while also being displayed real-time on the monitor. From the  
262 detailed record the program selects five points (1, 2, 3, 5 and 10 minutes) successively that are used to calculate  
263 the response of ozone change that should be 80-90 percent lower than the reference of 17.0 mPa. V1 and V2 are  
264 switched back to the ozone generator and the next 10-min background current measurement begins. The response  
265 record contains the following: date, time in seconds, motor current, supply voltage, temperature, mass flow, cell  
266 current, and atmospheric pressure. Data are displayed on the monitor in real-time.

267

268 The ECC cells have been conditioned and are ready for the linear calibration. The 0.0 mPa to 30.0 mPa  
269 calibration is performed. Step changes begin with 0.0 mPa, followed by measurements at 5.0, 10.0, 15.0, 20.0,  
270 25.0, and 30.0 mPa. Each step requires approximately 2-3 minutes to complete allowing time for the cell to  
271 respond to each ozone step change. The linear calibration includes the reference measurement made  
272 simultaneously with the ECC measurement. After the upward calibration reaches the 30.0-mPa level the  
273 calibration continues downward, to 0.0 mPa. The measurements are displayed on the monitor for the operators  
274 use and also sent to an Excel file. Generally, the downward calibration experiences small differences from the  
275 upward calibration. The available test data reveals that the downward calibrations are always higher than the  
276 upward calibrations. Between 5.0 mPa and 25.0 mPa the downward calibrations of the 1.0 percent KI solution  
277 are 0.8 mPa to 1.0 mPa higher than the upward calibration. The 0.5 percent solution downward calibration varies  
278 between 0.5 mPa and 0.9 mPa for the same partial pressures. Only the upward calibrations are used. Following  
279 the linear calibration, the final background current is obtained. This requires 10 minutes of zero grade dry air  
280 before making the measurement. The data are recorded in a summary file that contains the supply voltage, motor  
281 current, flow rate, pump temperature, response, and the background currents.

282

### 283 3 Digital Calibration Bench Practical Application

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285 Repetitive comparison operations can be carried out with the digital calibration bench as often as  
286 necessary. This could result in a potential cost saving as there would be no need to expend radiosondes,

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297 ECC's, and balloons. The testing with the digital calibration bench is limited to the ranges of pressures  
298 and temperatures at sea level and would be an imprecise representation in the upper altitudes.

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### 300 3.1 Digital Calibration Bench (General)

301

302 Quasi-simultaneous testing of two ECC's is possible, enabling comparisons of different concentrations  
303 of KI solutions. Comparison of 2.0-, 1.5-, 1.0-, and 0.5- percent KI concentrations were carried out on  
304 the digital bench demonstrating that agreement with the ozone reference value improved with lower  
305 concentrations. In an earlier paper Johnson et al (2002), using SPC and EnSci ECC's demonstrated  
306 similar changes occurred when testing various solution concentrations that also included varying  
307 amounts of buffer. Only the SPC 6A ECC's with 1.0 percent KI solution and full buffer (1.0%,1.0B)  
308 and 0.5 percent KI solution and one-half buffer (0.5%,0.5B) concentrations are discussed here.

309

310 During the checkout of the digital calibration bench ECCsondes were calibrated in pairs and included  
311 different KI solutions. Tests indicated the pressure and vacuum measurements were nominal, some  
312 insignificant variation occurred but was not a cause for concern. Pump temperatures, controlled by the  
313 room air temperature, varied 0.1°C to 0.2°C. Motor currents showed some variation, some measured  
314 over 100 mA, suggesting a tight fit between the piston and cylinder. For example, one ECC motor  
315 current initially was 100 mA, a second measurement a week later the reading was 110 mA, a final  
316 reading after running the motor for a short time was 96.5 mA. Flow rates fell within the range of 27 to  
317 31 seconds per 100 ml, a range comparable to flow rates manually measured with a bubble flow meter.  
318 Background currents were consistent. The lowest background current allowed by the digital bench is  
319 0.0044 µA. The final background currents [obtained with the digital bench](#) often were somewhat higher  
320 than background currents experienced with manual preparation, generally about 0.04 µA. [Although 0.4](#)  
321 [µA is relatively small it is possible the higher background current value results from the ECC's](#)  
322 [residual memory following exposure to the high ozone concentration during the previous linear](#)  
323 [calibration step. The final background currents, obtained manually immediately prior to an ECC](#)  
324 [balloon release, were](#) in the range between 0.01 and 0.02 µA. Finally, the response of all the cells [was](#)  
325 good, falling within the [required](#) 80 percent decrease within less than one minute. Graphically checking  
326 a small sample of high-resolution responses found some variation as [the ozone decayed](#).

327

### 328 3.2 Calibration and Potassium Iodide (KI) Solution Comparisons

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330 As a practical example of the usefulness of the digital calibration bench is its capability to nearly  
331 simultaneously obtain measurements from two ECC's, one prepared with (1.0%,1.0B) and the second

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341 with (0.5%,0.5B). [The recommended KI solution strength to be used with the SPC 6A ECC's is 1.0](#)  
 342 [percent the with full buffer \(Smit and ASOPOS PANEL, 2014\).](#) Conditioning of the ECC's followed  
 343 the steps given in Fig. 2, upper and lower panels. In the free stratosphere ozone partial pressures usually  
 344 range from 15.0 mPa to 20.0 mPa. Linear calibrations to 30.0 mPa are obtained, although a lower range  
 345 may be reprogramed.

347 Figure 3 is a graphical example of differences between the reference ozone measurement and the  
 348 measurements of (1.0%,1.0B) and (0.5%,0.5B) KI concentrations. [A sample of 18 digital bench](#)  
 349 [measurements were averaged to provide a representative set of differences.](#) The close proximity  
 350 between the curves [shown in the figure](#) render the standard deviation lines too small, [also](#) they overlay  
 351 each other to some extent. The standard deviations have been added to the [figure](#) for greater clarity. The  
 352 variations, although small, indicate greater variability with the (1.0%,1.0B) KI solution. Fig. 3 suggests  
 353 that the two concentrations measured nearly identical amounts of ozone between 0.0 mPa and 8.0 mPa.  
 354 Both curves begin to separate and diverge above 8.0 mPa. The averaged data at 10.0 mPa indicate that  
 355 (1.0%,1.0B) is 0.36 [mPa](#), or 3.6 percent higher than the reference and (0.5%,0.5B) is 0.04 mPa, or 0.4  
 356 percent higher; at 15.0 mPa the difference is 0.67 [mPa](#), or 4.3 percent and 0.17 mPa or 1.1 percent  
 357 higher, respectively; at 20.0 mPa the difference for (1.0%,1.0B) is 1.11 mPa, or 5.5 percent and  
 358 (0.5%,0.5B) is 0.48 nb or 2.4 percent higher. A check at the 30.0 mPa level indicated (1.0%,1.0B) was  
 359 6.8 percent above the reference and (0.5%,0.5B) was 3.2 percent above. The ECC with (0.5%,0.5B) KI  
 360 concentration is closer to the reference than (1.0%,1.0B) KI. Both ECCs' partial pressure curves have a  
 361 slope greater than 1 trending toward higher amounts of ozone when compared to the reference value as  
 362 ozone partial pressure increases. It is clear that the (1.0%,1.0B) KI solution increases at a faster rate  
 363 than the (0.5%.0.5B) solution. Johnson et al (2002) have explained the effect of different KI solution  
 364 concentrations [as well as the side effects from the buffers used.](#) [Their study of the standard \(1.0%,1.0B\)](#)  
 365 [solution indicated the ECC can report higher ozone amounts, up to 5-7 percent under constant ozone](#)  
 366 [conditions and can also increase the ozone amount to higher values from the buffer reactions.](#) Fig. 3  
 367 indicates that the 1.0 percent KI measurement is further from the reference than the 0.5 percent KI. The  
 368 percentage difference between the two KI concentrations is virtually constant at 3.2 percent, or in terms  
 369 of a ratio between the two solutions, 0.968. Referring to the SPC ozonesondes compared during  
 370 BESOS, Deshler et al (2017, Fig.5 and Table 2) indicate [non-linearity between the \(0.5%,0.5B\) and](#)  
 371 [\(1.0%,1.0B\) KI solutions and similar ratio values, 0.970/0.960.](#)

372  
 373 The digital calibration bench turned out to be an ideal tool to obtain repeated ECC calibrations. The  
 374 digital bench can calibrate two ECC's nearly simultaneously reducing the need to expend costly dual-  
 375 ECC balloons. A negative aspect, possibly, is [that](#) calibration at [sea level](#) cannot provide knowledge of

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396 ECC behavior under upper altitude conditions. Eleven ECC pairs were calibrated over a period of three  
 397 weeks. Two ECC's were prepared with (1.0%,1.0B) and (0.5%,0.5B) KI solutions. A number of time-  
 398 separated calibrations were conducted, with the expectation the resulting calibrations would be  
 399 repeatable week-to-week. The cells were flushed and fresh KI solutions were used with each weekly  
 400 test. Calibration over the full range, 0.0-30.0 mPa was carried out. Changes that might be due to  
 401 improper preparation and conditioning procedures were not considered since, by definition, the digital  
 402 bench is consistent in how ECC's are prepared. Consideration also must be given to the fact that the  
 403 ECC sensor has a memory that may have an effect of inhibiting repeatability. The individual weekly  
 404 calibrations showed varying results. Some calibrations showed an increase each week while other  
 405 calibrations did not. An average of the data showed small increases week-to-week but these were too  
 406 small to be significant. In essence no particular pattern was evident suggesting that calibrations on a  
 407 week-to-week schedule would not be repeatable.

408  
 409 To bring the ECC measurements into correspondence with the reference suggests that downward  
 410 adjustment should be applied to each curve. When a large sample of similar digital bench  
 411 measurements are obtained it should be possible to design a table of adjustments relative to ozone  
 412 partial pressure that could be used to adjust ozonesonde measurements. However, since the calibrations  
 413 are made at sea level such an adjustment table would not be able to account for the influence of upper  
 414 atmospheric pressure and temperature. Nevertheless, any adjustment, seemingly, would be in the right  
 415 direction and would aid in obtaining more representative ozone values.

416  
 417 Although digital bench calibration comparisons are instructive, important comparisons have been made  
 418 between ECC's and reference instruments using other methods. ECC measurement comparability have  
 419 been quantified through in situ dual instrument comparisons (Kerr et al, 1995; Stubi et al, 2008; Witte  
 420 et al, 2019), laboratory tests at the World Ozone Calibration facility at Jülich, Germany (Smit et al,  
 421 2004, 2007, 2014) and by occasional large balloon tests such as BOIC (Hilsenrath et al, 1986), STOIC  
 422 (Kohmyr et al, 1995) and BESOS (Deshler et al, 2008). BESOS provided important performance  
 423 information about the SPC 6A ECC and the EnSci ozonesondes. However, these complicated large  
 424 balloon experiments that seem to occur every 10 years are expensive. The environmental chamber used  
 425 in the Jülich tests (Smit et al, 2007) covers a full pressure range but is also expensive to use. The  
 426 purpose here is to show a calibration method that is simple to use and provides calibrations that include  
 427 useful reference values, and is complementary to other methods, such as employed in the Jülich Ozone  
 428 Sonde Intercomparison Experiment (Smit et al, 2004; Smit et al, 2007).

429

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Deleted: only one three-week test is shown in Fig. 4a, b, c. The result shown is characteristic of similar calibrations performed over a similar number of weeks.

Deleted: but only the calibration at the 30.0 mPa partial pressure is discussed. During the first week, Fig. 4a, the (1.0%,1.0B) KI solution was approximately 2.1 mPa, or 7 percent higher than the corresponding reference value. The (0.5%,0.5B) KI solution was about 0.6-0.7 mPa or about 2 percent lower than the reference value. A second calibration one week later, designated week two in Figure 4b, showed the ECC with the (1.0%,1.0B) KI solution had moved further away from the reference, about 2.7-2.8 mPa or 9 percent higher (approximately 0.6-0.7 mPa higher than during week one), while the ECC with the (0.5%,0.5B) KI was now 1.2 mPa or 4 percent higher than the reference. A third calibration, week three in Fig. 4c, showed both ECC calibrations had moved again. The (1.0%,1.0B) KI calibration increased an additional 0.2 mPa and was now about 3.0 mPa, or 10 percent higher than the reference. The ECC with (0.5%,0.5B) KI increased an additional 0.1 mPa and now was 1.3 mPa, 4 percent higher than the reference value. Providing an explanation for the changes observed between week one and week three is difficult.

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Deleted: i.e., it is expected that carrying out the preparation would be repeatable from week-to-week.

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476 In the 1998-2004, period the Wallops ozone station released a number of dual-ECC balloons, twelve  
 477 pair successfully provided measurements to 30 km, and higher. The ECC's were attached about 35  
 478 meters below the balloon and each ECC separated a distance of 2 meters. Each pair was composed of  
 479 an ECC with (1.0%,1.0B) and (0.5%,0.5B) KI solutions. The profiles were averaged, and are displayed  
 480 in Fig. 4. It can be noted in the figure that the mean (0.5%,0.5B) solution reveals less ozone being  
 481 measured than that of the (1.0%,1.0B) solution. Near the 65-70 hPa level the (0.5%,0.5B) ECC begins  
 482 to report increasingly less ozone with increasing partial pressure than the (1.0%,1.0B) ECC. A similar  
 483 feature was noted in Fig. 3 where the separation of the ECC's with different concentrations occur with  
 484 increasing partial pressure. Fig. 4 shows the maximum ozone partial pressure level was about 14.0 mPa,  
 485 near 22 hPa, where the (0.5%,0.5B) KI solution measured approximately 1.0 mPa, or 7 percent less  
 486 ozone than the ECC with the (1.0%,1.0B) KI concentration. This difference is approximately 4 percent  
 487 higher than the result given by the digital calibration bench results of Fig.3, where, at 15.0 mPa, the  
 488 difference between the (1.0%,1.0B) KI and (0.5%,0.5B) KI is 3.2 percent. Dobson measurements of  
 489 total ozone compared with total ozone derived from each of the ECC profiles used to the obtain the  
 490 average profiles shown in Fig. 4 were, on average, in excellent agreement with (0.5%,0.5B). The total  
 491 ozone difference between the Dobson (309.5 DU) and (1.0%,1.0B) (330.4 DU) is 20.9 DU; between  
 492 the Dobson and (0.5%,0.5B) (308.3 DU) was 1.2 DU.

493  
 494 Given that the digital bench tests revealed the (0.5%,0.5B) KI solution is in close agreement with the  
 495 reference measurement than the (1.0%,1.0B) solution suggested that a KI solution with a weaker  
 496 concentration may, possibly, give closer agreement. A small number of dual ECC tests were carried out  
 497 with a solution of 0.3 percent with one-third buffer (0.3%,0.3B). Six sets of ECC's were prepared for  
 498 calibration. Each dual ECC test consisted of one ECC prepared with (1.0%,1.0B) KI solution and one  
 499 with (0.3%,0.3B) KI solution. The digital bench comparison result disclosed the (1.0%,1.0B) result  
 500 replicated the earlier results discussed above. As assumed, the lower concentration was nearly equal to,  
 501 or slightly less than the reference. Average values and standard deviations derived from the six tests are  
 502 shown in Fig. 5. Although the 0.3 percent solution might appear to be a better choice additional tests  
 503 are necessary.

#### 504 4 Summary

507 The concept of an automated method with which to pre-flight condition and calibrate ECC ozonesondes  
 508 was originally considered by MeteoSwiss scientists over 20 years ago. Drawing on their expertise, a  
 509 facility designated as the digital calibration bench was fabricated at NASA Wallops Flight Facility  
 510 between 2005-2008. The digital bench was put to use immediately to study ECC performance, conduct

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Deleted: To corroborate the bench results three balloon-borne dual ECC sondes were flown, each with 1.0 and 0.3 percent KI solutions. Unhappily, the results were inconclusive: one flight showed (0.3%,0.3B) to be higher than (1.0%,1.0B), a second flight showed it to be lower, and the third flight showed (0.3%,0.3B) to be nearly the same value. ...

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comparisons of different KI concentrations, enabled ECC repeatability evaluation, as well as calibrating the ECC over a range of partial pressures, including associated reference values. Tests conducted with the digital bench were performed under identical environmental conditions. The digital bench eliminates the expense and time associated with making similar tests in the atmosphere.

Early use of the digital bench was to calibrate ECC's, prepared with (1.0%,1.0B) KI solution, over a range of partial pressures from 0.0 mPa to 30.0 mPa. Comparison between ECC's with (0.5%,0.5B) and (1.0%,1.0B) KI solution and simultaneously obtained reference values revealed the two KI solution strengths were measuring more ozone than the reference. There was an increasing difference between the ECC's and the reference as the partial pressure increased. For example, the ECC measurements slope upward to increasingly larger differences from the reference ozone measurements, i.e., increasing from 4.3 percent higher partial pressure at 15.0 mPa (Fig. 3) to about 7 percent higher at 30.0 mPa.

Results from the digital bench also corroborate differences found between SPC 6A ECC's flown on dual-instrument flights at Wallops Island. The difference between ozonesondes at a pressure of 22 hPa showed the (0.5%,0.5B) ECC to be about 1.0 mPa lower than the (1.0%,1.0B) ECC.

The digital calibration bench provides a capability to apply a variety of test functions whereby the valuable information gathered helps to better understand the ECC instrument. Evaluating SPC ECC performance using an automated method diminishes the requirement for expensive comparison flights. The tests performed, i.e., KI solution differences, calibrations over a time period, and dual-instrumented balloon flights, were consistent, giving similar results. The tests described in this paper are simply examples of the [utility of the](#) digital bench. Furthermore, the digital calibration bench preparation facility potentially could contribute to an understanding of separating ECC [measurement](#) variability from atmospheric variability. Thus, the automated conditioning and calibration system provides valuable information, and as a useful tool should continue to be a valuable aid.

## 5 Data Availability

Data are available from the authors.

## 6 Author Contribution

The first author acquired and prepared the data for processing and the second author was instrumental in certifying the digital calibration bench was working properly. Both contributed equally to manuscript preparation.

**Deleted:** An instruments ability to repeat the same measurement is important, however, ozonesondes are used only one time. (There are exceptions when an occasional instrument is found and returned, but, unfortunately because of Wallops Island's coastal location nearly all sonde instruments fall into the Atlantic Ocean rendering them unfit to be reclaimed). The digital bench provided the opportunity to obtain repeatable calibrations of the ECC. Results from testing ECC cells over a period of three weeks, one test each week, showed the calibration changed, e.g., about 10 percent for 1.0 percent KI and 4-5 percent for the 0.5 percent solution.

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581 7 Competing Interests

582

583 The authors declare they have no conflict of interest.

584

585 8 Disclaimer

586

587 None

588

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596

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686 11 Figures

687

688 Fig01. [Illustration of the digital calibration bench showing operational configuration and mounting](#)

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691 position of two ECC ozonesondes. The major [components](#) include ozone generator and analyzer,  
692 computer, flow meter, and glass manifold.

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694 Fig02. Digital calibration bench diagrams: a) sequential steps, and b) functional steps.

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696 Fig03. Simultaneous comparison of ECC ozonesondes prepared with (1.0%,1.0B) [blue] and  
697 (0.5%,0.5B) [red] KI solution concentrations. The reference curve is shown in black. Calibrations are  
698 made in 5.0 mPa steps from 0.0 mPa to 30.0 mPa.

699

700 Fig04. Average ozone profiles from 12 pairs of SPC 6A ECC ozonesondes indicating at the 22 hPa  
701 pressure level that the (0.5%,0.5B) ECCs' measured 0.7-0.8 mPa less ozone, approximately 5 percent  
702 less, than the (1.0%,1.0B) ECCs'.

Deleted: Fig04. Calibrations of two ECC ozonesondes, one using 1.0 percent KI solution and the other 0.5 percent KI, over a three week period.

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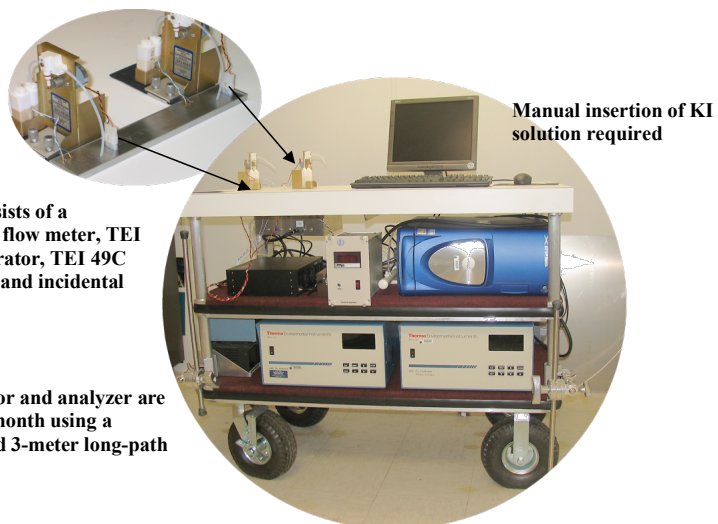
704 Fig05. Digital calibration bench results between (1.0%,1.0B) solution, blue curve, and (0.3%,0.5B)  
705 solution, red curve; the reference curve is shown in black.

Fig 01.

## DIGITAL CALIBRATION BENCH

The system consists of a computer, mass flow meter, TEI 49C ozone generator, TEI 49C ozone analyzer, and incidental equipment.

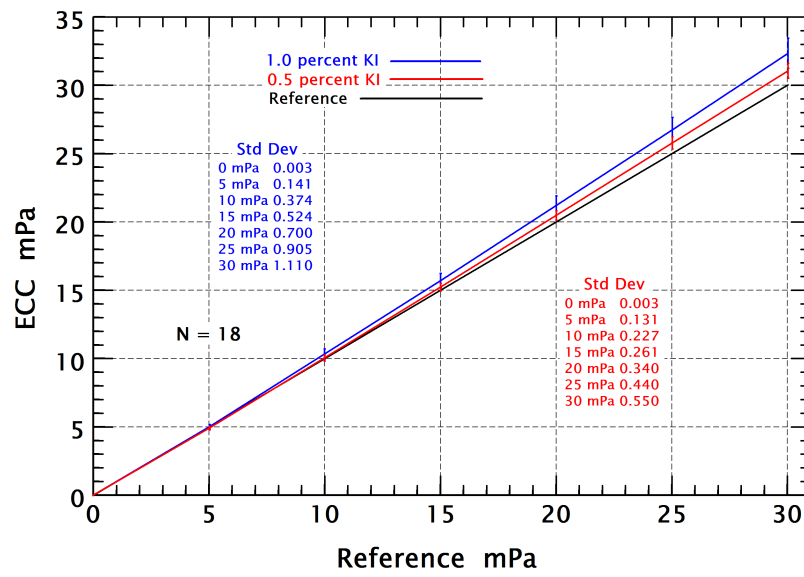
The TEI generator and analyzer are calibrated each month using a primary standard 3-meter long-path photometer.





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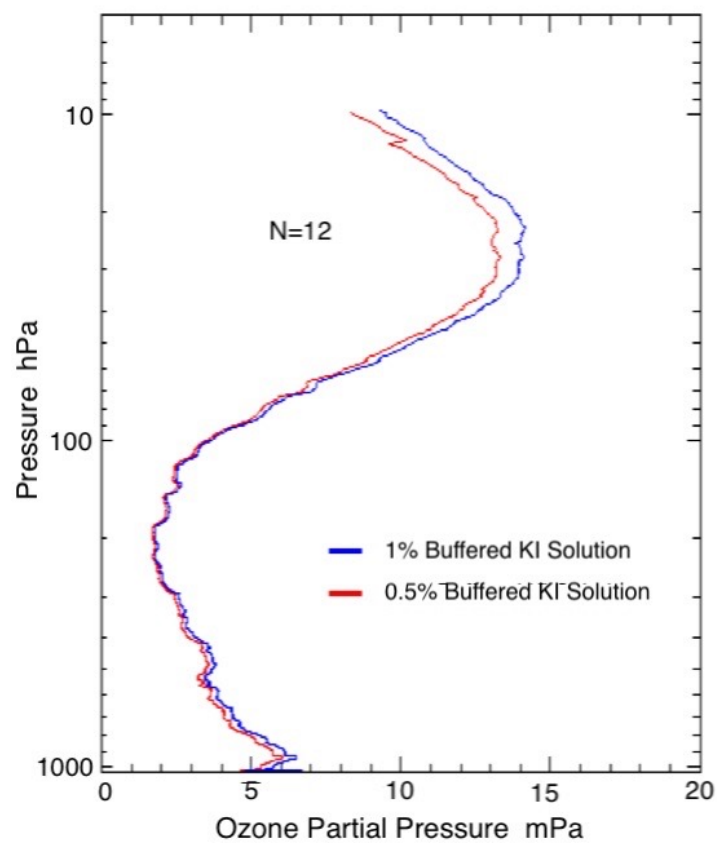
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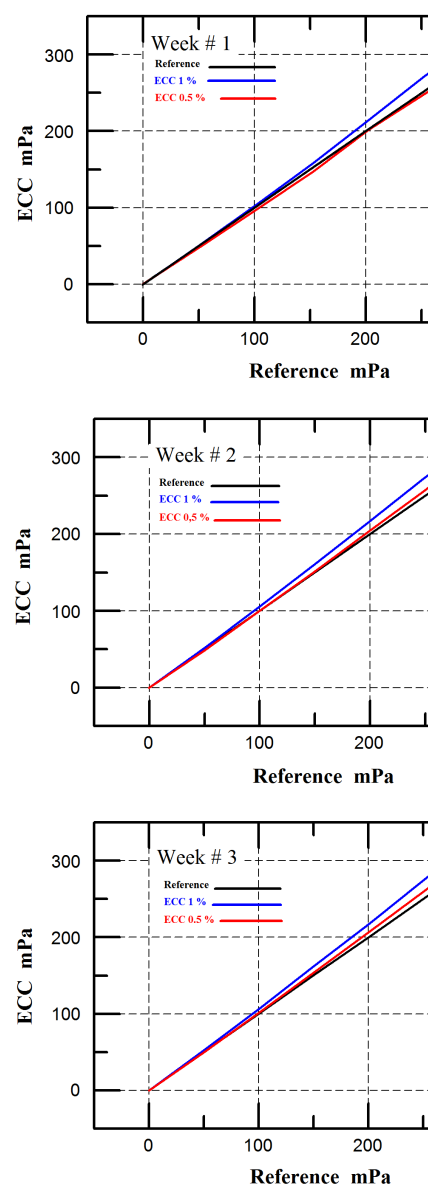
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Fig 04.



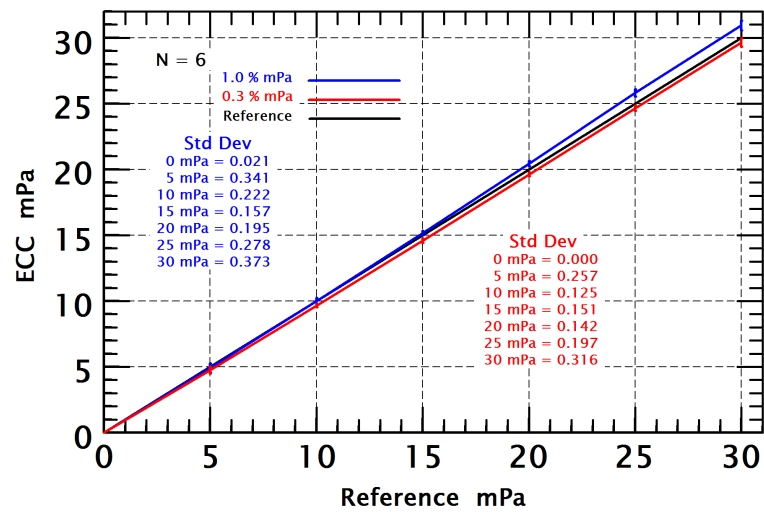
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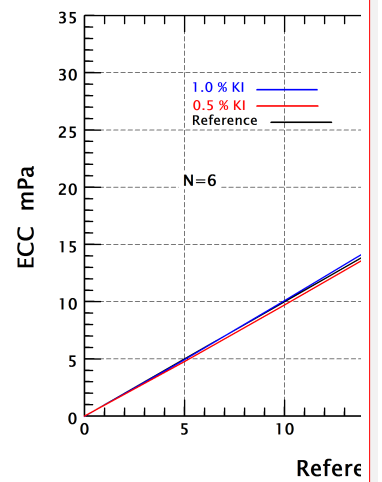
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