

Associate Editor Decision: Publish subject to technical corrections (27 Jan 2020) by [Roeland Van Malderen](#)

Comments to the Author:

* I 139: analyzer instead of analyzeer

Corrected.

* I 141: illustrateS

Corrected.

* I 253-254: you mentioned in your response to me why the downward calibrations are always higher than the upward calibrations. Please include this argument also in the text.

Argument as requested has been included.

* I 381: Dobson measurements at Wallops, I assume? Please specify and you might also give a reference to a paper where the Dobson dataset at Wallops is presented.

Dobson data have been available since 1963. One references added.

* I 384: 20.9 DU instead of 20./9 DU

Corrected.

* Caption Fig. 5: 0.3% 0.3B instead of 0.3% 0.5B

Corrected.

* Fig 5: change the labels "1.0% mPa" and "0.3% mPa" for the blue and red curves (use % instead of mPa)!

Correction made to Figure.

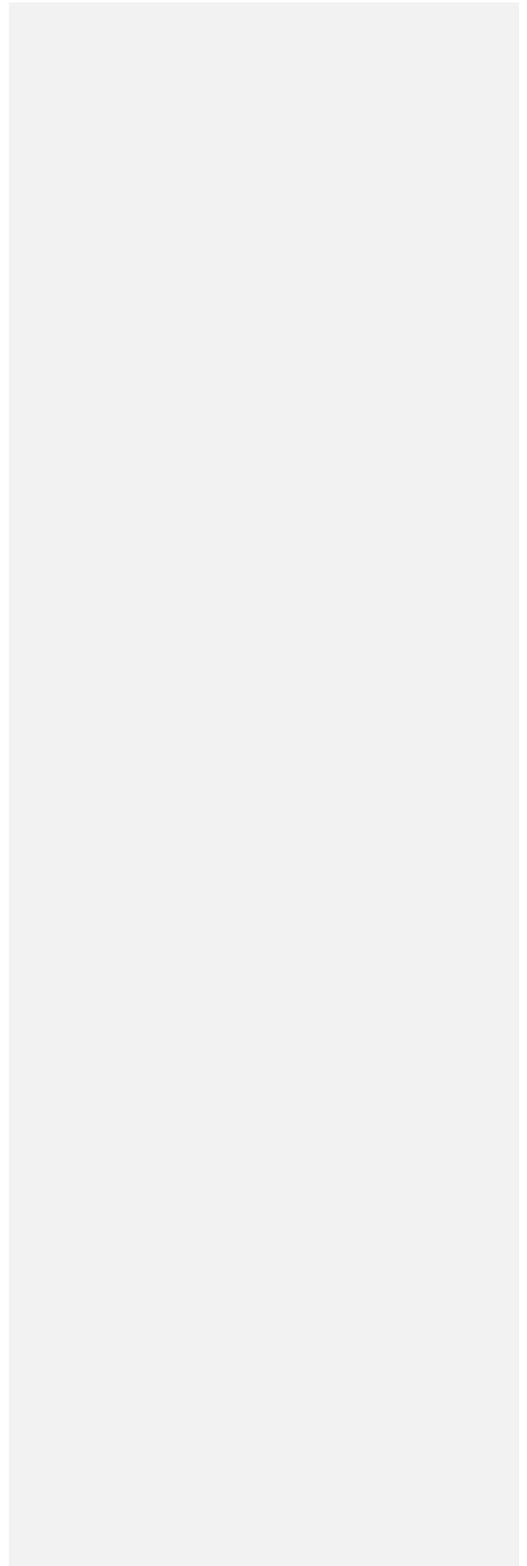
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An Automated Method for Preparing and Calibrating
Electrochemical Concentration Cell (ECC) Ozonesondes

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32 Abstract

33

34 In contrast to the legacy manual method used to prepare, condition, and calibrate the
35 Electrochemical Concentration Cell (ECC) ozonesonde an automated digital calibration
36 bench similar to one developed by MeteoSwiss at Payerne, Switzerland was established
37 at NASA's Wallops Flight Facility and provides reference measurements of the same
38 ozone partial pressure as measured by the ECC. The purpose of an automated system is to
39 condition and calibrate ECC cells before launching on a balloon. Operation of the digital
40 calibration bench is simple and real-time graphs and summaries are available to the
41 operator; all information is archived. The parameters of interest include ozone partial
42 pressure, airflow, temperature, background current, response, and time (real and elapsed).
43 ECC cells, prepared with 1.0 percent solution of potassium iodide (KI) and full buffer,
44 show increasing partial pressure values when compared to the reference as partial
45 pressures increase. Differences of approximately 5-6 percent are noted at 20.0 mPa.
46 Additional tests with different concentrations revealed the Science Pump Corp (SPC) 6A
47 ECC with 0.5 percent KI solution and one-half buffer agreed closer to the reference than
48 the 1.0 percent cells. The information gained from the automated system allows a
49 compilation of ECC cell characteristics, as well as calibrations. The digital calibration
50 bench is recommended for ECC studies as it conserves resources.

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55 1. Introduction

56

57 Measurement disagreement between similar or identical instruments seems to be an
58 historical problem. Intercomparisons are generally conducted when new instruments are
59 introduced and when operational changes or improved procedures become available.
60 Such comparisons should be made under the same environmental conditions and include
61 a reference instrument as an aid for checking the accuracy and reliability of the
62 instruments. This would be ideal as a standard procedure. Unfortunately, balloon-borne
63 ozone reference instruments are not usually available, mostly because they are too
64 expensive for other than occasional use or to expend on non-recoverable balloon
65 packages. Ozonesonde pre-flight calibrations are conducted, however these are basically
66 single point calibrations made prior to its release. An automated system designed to
67 condition and calibrate the Electrochemical Concentration Cell (ECC) ozonesonde was
68 fabricated at Wallops Flight Facility. The automated system can condition the ECC prior
69 to flight and, if desired, provide calibration over a wide range of ozone partial pressures.
70 This system, designated the digital calibration bench, enables consistent conditioning and
71 calibration of the ECC along with measurements of a reference value. In this paper the
72 term ECC refers only to the Science Pump Corp. (SPC) 6A ECC ozonesonde, although
73 the automated system can accommodate the Environmental Science (EnSci) ozonesonde
74 as well.

75

76 There are a variety of ground-, aircraft-, satellite-, rocket-, and balloon-borne instruments
77 available to measure the vertical structure of atmospheric ozone and its total content.
78 These instruments operate on different principles of measurement (Fishman et al, 2003;
79 Kohmyr, 1969; Krueger, 1973; Holland et al, 1985; Hilsenrath et al, 1986; Sen et al,
80 1996). Although their spatial distribution is limited, balloon-borne Electrochemical
81 Concentration Cell (ECC) ozonesondes have had a key role as a source of truth for the
82 other instruments and for establishing algorithms necessary for the retrieval of satellite
83 observations. Manual preparation of the ECC requires hands-on contact by an operator.
84

85 Reducing subjectivity is important and was considered serious enough to engage in the
86 fabrication of the automated system. The user is prompted throughout the calibration
87 process while utilizing real-time graphs and summaries. The digital calibration bench
88 provides consistent preparation procedures. ECC measured ozone partial pressures vs.
89 reference partial pressures are discussed and the results corroborated with dual ECC
90 comparisons at Wallops Island. During implementation of the digital calibration bench,
91 beta testing provided the dual ECC measurements used in this paper for demonstration
92 purposes. Operational use at Wallops Island was intermittent and only provided a limited
93 number of ECC preparation records between 2009 and 2017, when bench components
94 began to fail.

95

96 Notwithstanding efforts to enhance ECC performance (Smit et al, 2004, 2007, 2014; Kerr
97 et al, 1994; Johnson et al, 2002; Torres, 1981) there remain uncertainties. The accuracy
98 of the ECC is estimated at 5-10 percent and also varies with altitude (Deshler et al, 2017;
99 Smit and ASOPOS Panel, 2014). However, standardization of ozonesonde preparation
100 methods has improved and better data quality control (Smit et al, 2014) and the
101 homogenization of the ozone data (Deshler et al, 2017; Smit et al, 2013) have raised the
102 level of ozonesonde usefulness. Uncertainties also arise from poor compensation for the
103 loss of pump efficiency; erroneous background current; variable motor speed; solution
104 loss from turbulent cathode cell bubbling; air flow temperature error and whether
105 measured at the proper location; and, the use of the appropriate potassium iodide (KI)
106 concentration. Understanding the influence these parameters have on the ozonesonde
107 measurement capability is particularly important. The digital calibration bench is able to
108 measure these parameters in a consistent way over a range of partial pressures.

109

110 2 Digital Calibration Bench Description and Operational Procedure

111

112 2.1 Description

113

114 The computer-controlled preparation and calibration bench fabricated at NASA Wallops
115 Flight Facility borrows from the design of a bench developed by MeteoSwiss scientists B.

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117 A. Hoegger and G. Levrat at Payerne, Switzerland. The MeteoSwiss digital calibration
118 bench was first available in 1995 and continues to be used and is updated periodically.
119 The MeteoSwiss and Wallops digital calibration benches are functionally similar but are
120 not identical in design. A comparable bench furnished by MeteoSwiss to the
121 meteorological station at Nairobi, Kenya has been in use since 2018. The Wallops Island
122 ozone site was interested in the digital bench because of its capability to provide precise
123 and repeatable preparation of ECC's, and its automated feature requires less interaction
124 with the ECC than the manual preparation method. The Wallops Island digital bench was
125 undergoing development between 2005-2008 and used operationally only to prepare
126 ECC's between 2009-2017.

127

128 Throughout the history of ECC ozonesonde performance, the concentration of the KI
129 solution has been questioned (Thornton and Niazy, 1982; Barnes et al, 1985; Johnson et
130 al, 2002; Sterling et al, 2018). In the late 1960's and early 1970's the recommendation to
131 use 2.0 percent solution was unchallenged. In the mid-1970's the concentration was
132 changed to 1.5 percent, and in 1995 the KI solution was changed once more to 1.0
133 percent. Employing the Wallops digital calibration bench enables adjustment of the
134 datasets obtained with the different concentrations to be homogenized to improve the
135 consistency of the measurements of the long-term database. The digital calibration bench
136 allows consistent, computer-controlled preparation of ECC instruments. The calibration
137 bench accurately measures the ozone reaching the ECC cells while a Thermo
138 [Environmental](#), Inc. (TEI) ozone generator provides the source of ozone at partial
139 pressures between 0.0 and 30.0 mPa. A second TEI instrument accurately measures the
140 ozone sent to the ECC, providing a reference value. Thus, performance comparisons are
141 possible without expending costly instruments.

142

143 The Wallops digital calibration bench, shown in Fig. 1, consists of three major
144 components: 1) mass flow meter to control air flow, 2) an ozone generator and analyzer
145 (UV photometer), and 3) computer necessary to automate the timing of the programmed
146 functions and process the data. Another important component, the glass manifold, enables
147 the simultaneous distribution of the air flow to the ECC's and the UV photometer. The

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149 manifold also is a buffer maintaining constant air flow and inhibiting flow fluctuation. A
150 graphical user interface controls the various input and output functions using an interface
151 board and communications portal enabling synchronous communication protocols. A
152 signal conditioning box allows connections to the ECC's analog signals that are
153 conditioned with custom electronic components. Minor but necessary components
154 include pressure and temperature sensors, and valves and solenoids to direct the flow of
155 laboratory grade air. Calibration validity is accomplished by comparing the measured
156 ECC ozone partial pressure against a reference partial pressure obtained with the UV
157 photometer (TEI Analyzer).

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158
159 Fig. 2, from an unpublished technical note (Baldwin, private communication), illustrates
160 the steps necessary to achieve a consistent calibration. By following the sequential flow
161 diagram shown in Fig. 2, upper panel, the operator can better understand the sequence of
162 tests. Each shape in the diagram is associated with a graphical window displayed on the
163 monitor, as are notices that pop-up to instruct or direct the operator. The computer
164 controlled digital bench follows the ECC preparation procedure in place at NASA
165 Wallops Island at the time of the system's fabrication. Each ECC is recognized by its
166 manufacturing date and serial number and includes the manufacturers test data. Changes
167 to the steps are possible anytime through software reprogramming. The preparation
168 sequence begins by verifying whether ECC cells are new or were previously conditioned.
169 A different path is followed for either condition. New cells are flushed with high ozone
170 prior to manually adding KI solution. Cells previously having had solution added skip
171 over the high ozone step to determine the first background current. Following the first
172 background check the remaining steps are completed. Other measurements accumulated
173 with the digital bench include motor voltage, motor current, pump temperature, and linear
174 calibration at seven levels (0.0-30.0 mPa). Program steps are displayed on the computer
175 monitor with real-time information. All data are archived and backup files maintained.

176
177 Fig. 2, lower panel, illustrates the functional diagram detailing the essential operation of
178 the digital calibration bench. Software control is shown in blue and air flow in green.
179 Laboratory zero-grade dry air or desiccated compressed air is introduced into the TEI

181 ozone generator where a controlled amount of ozone is produced. The ozone flows
182 simultaneously to the ECC cells and to the TEI Model 49C ozone analyzer. The analyzer
183 contains the UV photometer that provides the reference partial pressure.

184

185 The digital bench reads the air flow from a Hasting mass-flow meter permitting a precise
186 flow rate to be determined. The mass-flow is then converted to volume-flow by the
187 conventional conversion formula. The volume flow rate measurement was found to be
188 comparable to the flow rate determined with the volumetric bubble flow meter. The
189 digital calibration bench uses the Hasting Mass-Flow Meter model ENALU with a
190 HS500m transducer with a maximum mass-flow-range of 500 [scc/min]. In contrast, the
191 manual method uses a stop watch to estimate when 100 mL of air has flowed into a
192 chamber. An experienced operator, using a volumetric bubble flow meter is able to
193 measure the time to less than 1 second. Tarasick et al (2016) points out that the operator
194 uncertainty when reading the bubble flow meter is about 0.1-0.3 percent. Further, the
195 manual method requires that the effect of moisture from the bubble flow meter's soap
196 solution be accounted for; flow rates determined with the digital calibration bench do not
197 require a correction for moisture. Unfortunately, the calibration bench cannot determine
198 the pump efficiency correction (PEC); this is taken into account differently. For a number
199 of years, the ECC's PEC was physically measured at Wallops Island using a specially
200 adapted pressure chamber (Torres, 1981). This system is no longer available. However,
201 from its many years of use an extensive number of measurements are available. A sample
202 of 200 pressure chamber measurements were averaged to obtain a unique PEC that was
203 adopted for use at Wallops Island.

204

205 After eliminating deficiencies and improving functionality the automated system was
206 tested while obtaining research data, primarily comparisons between different KI solution
207 concentrations. Calibration from 0.0 mPa to 30.0 mPa generally exceeds the nominal
208 range of atmospheric ozone partial pressure. Calibration steps are made in 5.0 mPa
209 increments but larger or smaller increments are possible with minimal software
210 reprogramming. Differences between ECC and reference measurements, if seriously
211 large, provide an alarm to possibly reject the ECC, or after further study the differences

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213 between the ECC and reference calibration might be considered as a possible adjustment
214 factor that would be applied to observational data.

215

216 2.2 Operational Procedure

217

218 ECC preparation procedures at Wallops Island are carried out five to seven days prior to
219 preparing the ECC for flight. The pump, anode and cathode cells, and Teflon tubing are
220 flushed with high amounts of ozone to passivate their surfaces and is followed by
221 flushing with zero-grade dry air followed by filling of the cells. The cells are stored until
222 ready to be used.

223

224 Operation of the automated system is simple, requiring only a few actions by the operator
225 that include obtaining the first background current, air flow, 5 μ A or high ozone (170 nb)
226 test, response test, second background current, linear calibration between 0.0 mPa and
227 30.0 mPa, and the final background current. As [indicated](#) in Fig. 2, upper panel, two cells
228 can be conditioned nearly simultaneously. i.e., the program alternates measurements
229 between ECC's.

230

231 The operator must first determine whether the cell being conditioned had already been
232 filled with KI or never was filled. Whatever the status of the cell (wet or dry) the operator
233 enters the identification information before proceeding. When a new, or a dry cell is to be
234 processed the digital calibration bench initiates high ozone flushing. The program alerts the
235 operator to turn on the high ozone lamp after which V3 of Fig. 2, lower panel, is switched to high
236 ozone. The unit checks that ozone is flowing and after 30 minutes the program switches to zero
237 air for 10 minutes and V3 switches back to the ozone generator. When completed, the operator is
238 prompted by an instructional message on the monitor screen to fill the anode and cathode cells
239 with the proper concentrations of potassium iodide (KI) solution, i.e., the cathode cell is filled
240 first with 3 mL of 1.0 percent KI solution followed, after a 10 minute delay, by filling the anode
241 cell with a saturated KI solution. The cells are stored until ready for further conditioning and
242 calibration before being used to make an observation. Considering that the ECC cell had been
243 filled earlier with solution the digital bench instruction by-passes the high ozone flushing.
244 Ozonesonde identification is entered, as above. The operator, after fresh KI has been

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246 added to the cell, is prompted on the monitor screen to begin the first background current
247 measurement. In either case, whether a dry cell for which flushing is complete, or a wet
248 cell ready for calibration, the procedure starts with clicking the OK button displayed on
249 the monitor screen. After 10 minutes of dry air the background current is recorded. The
250 background current record contains the following information: date, time in 1-2 second
251 intervals, motor current, supplied voltage, pump temperature, and cell current. As the
252 measurement is being made identical information is displayed graphically on the monitor.
253 Following the background test all further steps are automatic.

254

255 Continuing to follow the steps outlined in Fig. 2, upper panel, the measurement of the air flow is
256 accomplished on one ECC pump at a time by switching V1, shown in Fig. 2, lower panel, to the
257 mass flow meter and at the same time V2 is switched to the glass manifold (ozone generator).
258 When completed, V1 is switched back to the glass manifold and V2 is switched to the flow meter
259 and the flow rate of the second cell is carried out. The air flow is output in sec/100 ml. The
260 information stored includes: date, time in seconds at intervals of 7-8 seconds, mass flow meter
261 temperature, atmospheric pressure, flow rate, and supply voltage.

262

263 Measuring the response of the ECC to ozone decay requires setting the ozone generator to
264 produce 17.0 mPa ozone partial pressure (approximately 5 uA). As ozone is produced the ozone
265 level increases until the set level is reached. The elapsed time to reach this level is noted. The
266 17.0 mPa of ozone is the reference level used to initiate the response test. After recording 17.0
267 mPa of ozone for 10 minutes the ECC response check begins. To measure the response, the cells
268 would have to be switched to zero air quicker than the cell responds. This is accomplished by
269 switching both cells (assuming two cells are being calibrated) to the mass flow meter, the source
270 of zero air. This is more efficient than setting the generator to zero and waiting for the manifold
271 and residual ozone in the system to reach the zero level. Thus, V1 and V2 of Fig. 2, lower panel,
272 are switched to the mass flow meter for immediate zero air and the program triggers a timer. The
273 decreasing ozone is measured and recorded at five points used to reflect the cell response. As the
274 ozone decays, measurements at 3-4 second intervals provide a detailed record of the response
275 while also being displayed real-time on the monitor. From the detailed record the program selects
276 five points (1, 2, 3, 5 and 10 minutes) successively that are used to calculate the response of
277 ozone change that should be 80-90 percent lower than the reference of 17.0 mPa. V1 and V2 are
278 switched back to the ozone generator and the next 10-min background current measurement

279 begins. The response record contains the following: date, time in seconds, motor current, supply
280 voltage, temperature, mass flow, cell current, and atmospheric pressure. Data are displayed on the
281 monitor in real-time.

282

283 The ECC cells have been conditioned and are ready for the linear calibration. The 0.0 mPa to 30.0
284 mPa calibration is performed. Step changes begin with 0.0 mPa, followed by measurements at
285 5.0, 10.0, 15.0, 20.0, 25.0, and 30.0 mPa. Each step requires approximately 2-3 minutes to
286 complete allowing time for the cell to respond to each ozone step change. The linear calibration
287 includes the reference measurement made simultaneously with the ECC measurement. After the
288 upward calibration reaches the 30.0-mPa level the calibration continues downward, to 0.0 mPa.

289 The measurements are displayed on the monitor for the operators use and also sent to an Excel
290 file. Generally, the downward calibration experiences small differences from the upward
291 calibration. The available test data reveals that the downward calibrations are always higher than
292 the upward calibrations. [It is conjectured that this occurs because the ECC sensor retains the](#)
293 [memory of experiencing the high ozone concentration measured at the 30.0 mPa calibration](#)
294 [value.](#) Between 5.0 mPa and 25.0 mPa the downward calibrations of the 1.0 percent KI solution
295 are 0.8 mPa to 1.0 mPa higher than the upward calibration. The 0.5 percent solution downward
296 calibration varies between 0.5 mPa and 0.9 mPa for the same partial pressures. Only the upward
297 calibrations are used. Following the linear calibration, the final background current is obtained.
298 This requires 10 minutes of zero grade dry air before making the measurement. The data are
299 recorded in a summary file that contains the supply voltage, motor current, flow rate, pump
300 temperature, response, and the background currents.

301

302 3 Digital Calibration Bench Practical Application

303

304 Repetitive comparison operations can be carried out with the digital calibration bench as
305 often as necessary. This could result in a potential cost saving as there would be no need
306 to expend radiosondes, ECC's, and balloons. The testing with the digital calibration
307 bench is limited to the ranges of pressures and temperatures at sea level and would be an
308 imprecise representation in the upper altitudes.

309

310 3.1 Digital Calibration Bench (General)

311

312 Quasi-simultaneous testing of two ECC's is possible, enabling comparisons of different
313 concentrations of KI solutions. Comparison of 2.0-, 1.5-, 1.0-, and 0.5- percent KI
314 concentrations were carried out on the digital bench demonstrating that agreement with
315 the ozone reference value improved with lower concentrations. In an earlier paper
316 Johnson et al (2002), using SPC and EnSci ECC's demonstrated similar changes occurred
317 when testing various solution concentrations that also included varying amounts of
318 buffer. Only the SPC 6A ECC's with 1.0 percent KI solution and full buffer (1.0%,1.0B)
319 and 0.5 percent KI solution and one-half buffer (0.5%,0.5B) concentrations are discussed
320 here.

321

322 During the checkout of the digital calibration bench ECCsondes were calibrated in pairs
323 and included different KI solutions. Tests indicated the pressure and vacuum
324 measurements were nominal, some insignificant variation occurred but was not a cause
325 for concern. Pump temperatures, controlled by the room air temperature, varied 0.1°C to
326 0.2°C. Motor currents showed some variation, some measured over 100 mA, suggesting a
327 tight fit between the piston and cylinder. For example, one ECC motor current initially
328 was 100 mA, a second measurement a week later the reading was 110 mA, a final reading
329 after running the motor for a short time was 96.5 mA. Flow rates fell within the range of
330 27 to 31 seconds per 100 ml, a range comparable to flow rates manually measured with a
331 bubble flow meter. Background currents were consistent. The lowest background current
332 allowed by the digital bench is 0.0044 μA . The final background currents obtained with
333 the digital bench often were somewhat higher than background currents experienced with
334 manual preparation, generally about 0.04 μA . Although 0.4 μA is relatively small it is
335 possible the higher background current value results from the ECC's residual memory
336 following exposure to the high ozone concentration during the previous linear calibration
337 step. The final background currents, obtained manually immediately prior to an ECC
338 balloon release, were in the range between 0.01 and 0.02 μA . Finally, the response of all
339 the cells was good, falling within the required 80 percent decrease within less than one
340 minute. Graphically checking a small sample of high-resolution responses found some
341 variation as the ozone decayed.

342

343 3.2 Calibration and Potassium Iodide (KI) Solution Comparisons

344

345 As a practical example of the usefulness of the digital calibration bench is its capability to
346 nearly simultaneously obtain measurements from two ECC's, one prepared with
347 (1.0%,1.0B) and the second with (0.5%,0.5B). The recommended KI solution strength to
348 be used with the SPC 6A ECC's is 1.0 percent the with full buffer (Smit and ASOPOS
349 PANEL, 2014). Conditioning of the ECC's followed the steps given in Fig. 2, upper and
350 lower panels. In the free stratosphere ozone partial pressures usually range from 15.0
351 mPa to 20.0 mPa. Linear calibrations to 30.0 mPa are obtained, although a lower range
352 may be reprogramed.

353

354 Figure 3 is a graphical example of differences between the reference ozone measurement
355 and the measurements of (1.0%,1.0B) and (0.5%,0.5B) KI concentrations. A sample of
356 18 digital bench measurements were averaged to provide a representative set of
357 differences. The close proximity between the curves shown in the figure render the
358 standard deviation lines too small, also they overlay each other to some extent. The
359 standard deviations have been added to the figure for greater clarity. The variations,
360 although small, indicate greater variability with the (1.0%,1.0B) KI solution. Fig. 3
361 suggests that the two concentrations measured nearly identical amounts of ozone between
362 0.0 mPa and 8.0 mPa. Both curves begin to separate and diverge above 8.0 mPa. The
363 averaged data at 10.0 mPa indicate that (1.0%,1.0B) is 0.36 mPa, or 3.6 percent higher
364 than the reference and (0.5%,0.5B) is 0.04 mPa, or 0.4 percent higher; at 15.0 mPa the
365 difference is 0.67 mPa, or 4.3 percent and 0.17 mPa or 1.1 percent higher, respectively; at
366 20.0 mPa the difference for (1.0%,1.0B) is 1.11 mPa, or 5.5 percent and (0.5%,0.5B) is
367 0.48 nb or 2.4 percent higher. A check at the 30.0 mPa level indicated (1.0%,1.0B) was
368 6.8 percent above the reference and (0.5%,0.5B) was 3.2 percent above. The ECC with
369 (0.5%,0.5B) KI concentration is closer to the reference than (1.0%,1.0B) KI . Both ECCs'
370 partial pressure curves have a slope greater than 1 trending toward higher amounts of
371 ozone when compared to the reference value as ozone partial pressure increases. It is
372 clear that the (1.0%,1.0B) KI solution increases at a faster rate than the (0.5%.0.5B)
373 solution. Johnson et al (2002) have explained the effect of different KI solution

374 concentrations as well as the side effects from the buffers used. Their study of the
375 standard (1.0%,1.0B) solution indicated the ECC can report higher ozone amounts, up to
376 5-7 percent under constant ozone conditions and can also increase the ozone amount to
377 higher values from the buffer reactions. Fig. 3 indicates that the 1.0 percent KI
378 measurement is further from the reference than the 0.5 percent KI. The percentage
379 difference between the two KI concentrations is virtually constant at 3.2 percent, or in
380 terms of a ratio between the two solutions, 0.968. Referring to the SPC ozonesondes
381 compared during BESOS, Deshler et al (2017, Fig.5 and Table 2) indicate non-linearity
382 between the (0.5%,0.5B) and (1.0%,1.0B) KI solutions and similar ratio values,
383 0.970/0.960 .

384

385 The digital calibration bench turned out to be an ideal tool to obtain repeated ECC
386 calibrations. The digital bench can calibrate two ECC's nearly simultaneously reducing
387 the need to expend costly dual-ECC balloons. A negative aspect, possibly, is that
388 calibration at sea level cannot provide knowledge of ECC behavior under upper altitude
389 conditions. Eleven ECC pairs were calibrated over a period of three weeks. Two ECC's
390 were prepared with (1.0%,1.0B) and (0.5%,0.5B) KI solutions. A number of time-
391 separated calibrations were conducted with the expectation the resulting calibrations
392 would be repeatable week-to-week. The cells were flushed and fresh KI solutions were
393 used with each weekly test. Calibration over the full range, 0.0-30.0 mPa was carried out,
394 Changes that might be due to improper preparation and conditioning procedures were not
395 considered since, by definition, the digital bench is consistent in how ECC's are prepared.
396 Consideration also must be given to the fact that the ECC sensor has a memory that may
397 have an effect of inhibiting repeatability. The individual weekly calibrations showed
398 varying results. Some calibrations showed an increase each week while other calibrations
399 did not. An average of the data showed small increases week-to-week but these were too
400 small to be significant. In essence no particular pattern was evident suggesting that
401 calibrations on a week-to-week schedule would not be repeatable

402

403 To bring the ECC measurements into correspondence with the reference suggests that
404 downward adjustment should be applied to each curve. When a large sample of similar

405 digital bench measurements are obtained it should be possible to design a table of
406 adjustments relative to ozone partial pressure that could be used to adjust ozonesonde
407 measurements. However, since the calibrations are made at sea level such an adjustment
408 table would not be able to account for the influence of upper atmospheric pressure and
409 temperature. Nevertheless, any adjustment, seemingly, would be in the right direction and
410 would aid in obtaining more representative ozone values.

411

412 Although digital bench calibration comparisons are instructive, important comparisons
413 have been made between ECC's and reference instruments using other methods. ECC
414 measurement comparability have been quantified through in situ dual instrument
415 comparisons (Kerr et al, 1995; Stubi et al, 2008; Witte et al, 2019), laboratory tests at the
416 World Ozone Calibration facility at Jülich, Germany (Smit et al, 2004, 2007, 2014) and
417 by occasional large balloon tests such as BOIC (Hilsenrath et al, 1986), STOIC (Kohmyr
418 et al, 1995) and BESOS (Deshler et al, 2008). BESOS provided important performance
419 information about the SPC 6A ECC and the EnSci ozonesondes. However, these
420 complicated large balloon experiments that seem to occur every 10 years are expensive.
421 The environmental chamber used in the Jülich tests (Smit et al, 2007) covers a full
422 pressure range but is also expensive to use. The purpose here is to show a calibration
423 method that is simple to use and provides calibrations that include useful reference
424 values, and is complementary to other methods, such as employed in the Jülich Ozone
425 Sonde Intercomparison Experiment (Smit et al, 2004; Smit et al, 2007).

426

427 In the 1998-2004 period the Wallops ozone station released a number of dual-ECC
428 balloons, twelve pair successfully provided measurements to 30 km, and higher. The
429 ECC's were attached about 35 meters below the balloon and each ECC separated a
430 distance of 2 meters. Each pair was composed of an ECC with (1.0%,1.0B) and
431 (0.5%,0.5B) KI solutions. The profiles were averaged, and are displayed in Fig. 4. It can
432 be noted in the figure that the mean (0.5%,0.5B) solution reveals less ozone being
433 measured than that of the (1.0%,1.0B) solution. Near the 65-70 hPa level the
434 (0.5%,0.5B) ECC begins to report increasingly less ozone than the (1.0%,1.0B) ECC as
435 [the partial pressure increases](#). A similar feature was noted in Fig. 3 where the separation

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437 of the ECC's with different concentrations occur with increasing partial pressure. Fig. 4
438 shows the maximum ozone partial pressure level was about 14.0 mPa, near 22 hPa, where
439 the (0.5%,0.5B) KI solution measured approximately 1.0 mPa, or 7 percent less ozone
440 than the ECC with the (1.0%,1.0B) KI concentration. This difference is approximately 4
441 percent higher than the result given by the digital calibration bench results of Fig.3,
442 where, at 15.0 mPa, the difference between the (1.0%,1.0B) KI and (0.5%,0.5B) KI is 3.2
443 percent. [Observations obtained with the Wallops Island Dobson spectrophotometer are
444 available since 1963 and have provided meaningful research data \(Harris et al. 2003\).](#)
445 [Dobson observations also permit comparisons](#) of total ozone with each of the ECC
446 profiles. The average profiles shown in Fig. 4 were in excellent agreement with
447 (0.5%,0.5B), e.g. the total ozone difference between the Dobson (309.5 DU) and
448 (1.0%,1.0B) (330.4 DU) is 20.9 DU; between the Dobson and (0.5%,0.5B) (308.3 DU)
449 [the difference is](#) 1.2 DU.

450
451 Given that the digital bench tests revealed the (0.5%,0.5B) KI solution is in closer
452 agreement with the reference measurement than the (1.0%,1.0B) solution suggested that a
453 KI solution with a weaker concentration may, possibly, give [even better](#) agreement. A
454 small number of dual ECC tests were carried out with a solution of 0.3 percent with one-
455 third buffer (0.3%,0.3B). Six sets of ECC's were prepared for calibration. Each dual ECC
456 test consisted of one ECC prepared with (1.0%,1.0B) KI solution and one with
457 (0.3%,0.3B) KI solution. The digital bench comparison result disclosed the (1.0%,1.0B)
458 result replicated the earlier results discussed above. As assumed, the lower concentration
459 was nearly equal to, or slightly less than the reference. Average values and standard
460 deviations derived from the six tests are shown in Fig. 5. Although the 0.3 percent
461 solution might appear to be a better choice additional tests are necessary.

462 463 4 Summary 464

465 The concept of an automated method with which to pre-flight condition and calibrate
466 ECC ozonesondes was originally considered by MeteoSwiss scientists over 20 years ago.
467 Drawing on their expertise, a facility designated as the digital calibration bench was

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479 fabricated at NASA Wallops Flight Facility between 2005-2008. The digital bench was
480 put to use immediately to study ECC performance, conduct comparisons of different KI
481 concentrations, enabled ECC repeatability evaluation, as well as calibrating the ECC over
482 a range of partial pressures, including associated reference values. Tests conducted with
483 the digital bench were performed under identical environmental conditions. The digital
484 bench eliminates the expense and time associated with making similar tests in the
485 atmosphere.

486

487 Early use of the digital bench was to calibrate ECC's, prepared with (1.0%,1.0B) KI
488 solution, over a range of partial pressures from 0.0 mPa to 30.0 mPa. Comparison
489 between ECC's with (0.5%,0.5B) and (1.0%,1.0B) KI solution and simultaneously
490 obtained reference values revealed the two KI solution strengths were measuring more
491 ozone than the reference. There was an increasing difference between the ECC's and the
492 reference as the partial pressure increased. For example, the ECC measurements slope
493 upward to increasingly larger differences from the reference ozone measurements, i.e.,
494 increasing from 4.3 percent higher partial pressure at 15.0 mPa (Fig. 3) to about 7 percent
495 higher at 30.0 mPa.

496

497 Results from the digital bench also corroborate differences found between SPC 6A
498 ECC's flown on dual-instrument flights at Wallops Island. The difference between
499 ozonesondes at a pressure of 22 hPa showed the (0.5%,0.5B) ECC to be about 1.0 mPa
500 lower than the (1.0%,1.0B) ECC. [Comparison between ECC profiles of both \(1.0%,1.0B\)
501 and \(0.5%,0.5B\) KI solutions reveals very good agreement between Wallops Island
502 Dobson observations and the \(0.5%,0.5B\) mean ECC profile.](#)

503

504 The digital calibration bench provides a capability to apply a variety of test functions
505 whereby the valuable information gathered helps to better understand the ECC
506 instrument. Evaluating SPC ECC performance using an automated method diminishes the
507 requirement for expensive comparison flights. The tests performed, i.e., KI solution
508 differences, calibrations over a time period, and dual-instrumented balloon flights, were
509 consistent, giving similar results. The tests described in this paper are simply examples of

510 the utility of the digital bench. Furthermore, the digital calibration bench preparation
511 facility potentially could contribute to an understanding of separating ECC measurement
512 variability from atmospheric variability. Thus, the automated conditioning and calibration
513 system provides valuable information, and as a useful tool should continue to be a
514 valuable aid.

515

516 5 Data Availability

517 Data are available from the authors.

518

519 6 Author Contribution

520 The first author acquired and prepared the data for processing and the second author was
521 instrumental in certifying the digital calibration bench was working properly. Both
522 contributed equally to manuscript preparation.

523

524 7 Competing Interests

525

526 The authors declare they have no conflict of interest.

527

528 8 Disclaimer

529

530 None

531

532 9 Acknowledgments

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538 the insightful suggestions given by the referees, who were instrumental in helping us
539 make the paper better.

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644 11 Figures

645

646 Fig01. Digital calibration bench showing operational configuration and mounting
647 position of two ECC ozonesondes. Major components include ozone generator and
648 analyzer, computer, flow meter, and glass manifold.

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650 Fig02. Digital calibration bench diagrams: a) sequential steps, and b) functional steps.

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652 Fig03. Comparison of ECC ozonesondes prepared with (1.0%,1.0B) [blue] and
653 (0.5%,0.5B) [red] KI solution concentrations. The reference curve is shown in black.
654 Calibrations are made in 5.0 mPa steps from 0.0 mPa to 30.0 mPa.

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656 Fig04. Average ozone profiles from 12 pairs of SPC 6A ECC ozonesondes indicating at
657 the 22 hPa pressure level that the (0.5%,0.5B) ECCs' measured 0.7-0.8 mPa less ozone,
658 approximately 5 percent less, than the (1.0%,1.0B) ECCs'.

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660 Fig05. Digital calibration bench results between (1.0%,1.0B) solution, blue curve, and
661 (0.3%,0.3B) solution, red curve; the reference curve is shown in black.

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666 Fig 01.

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DIGITAL CALIBRATION BENCH

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The system consists of a computer, mass flow meter, TEI 49C ozone generator, TEI 49C ozone analyzer, and incidental equipment.

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The TEI generator and analyzer are calibrated each month using a primary standard 3-meter long-path photometer.

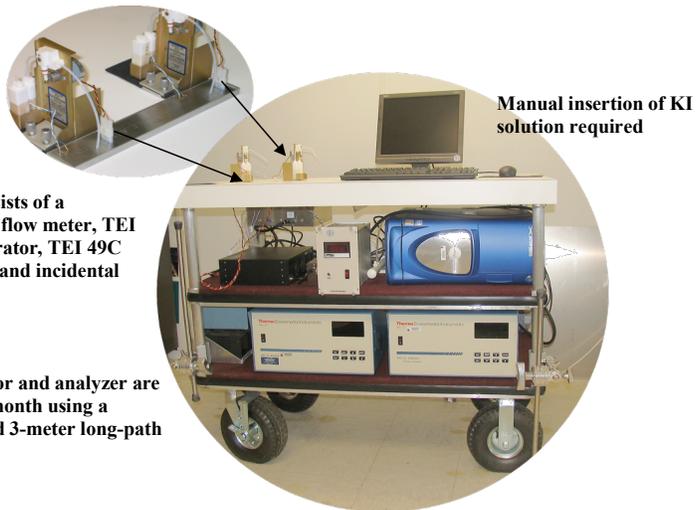
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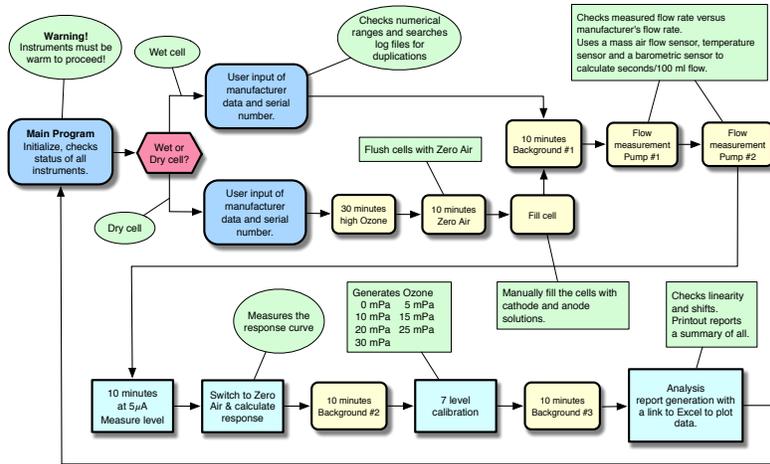
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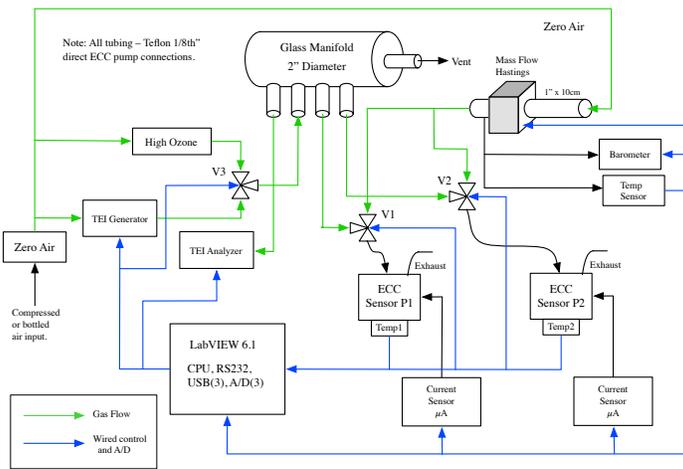
ECC Calibration System Sequential Flow Diagram



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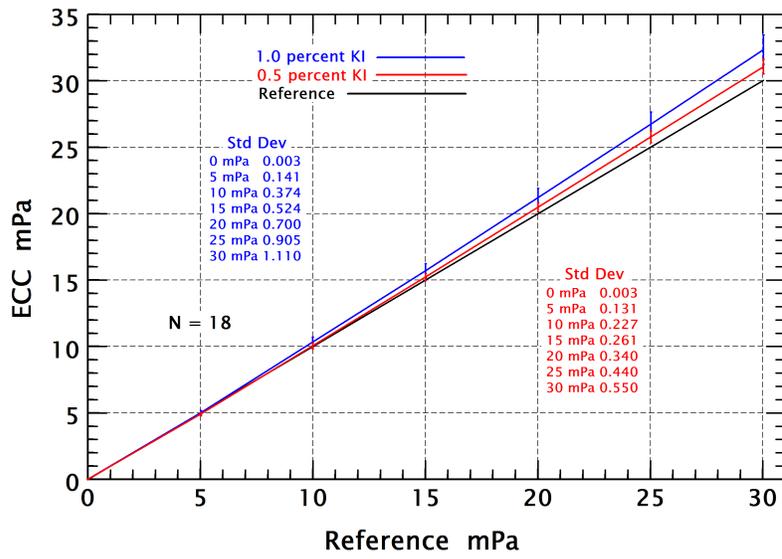
Functional Diagram Ozonesonde Calibration Test Bench



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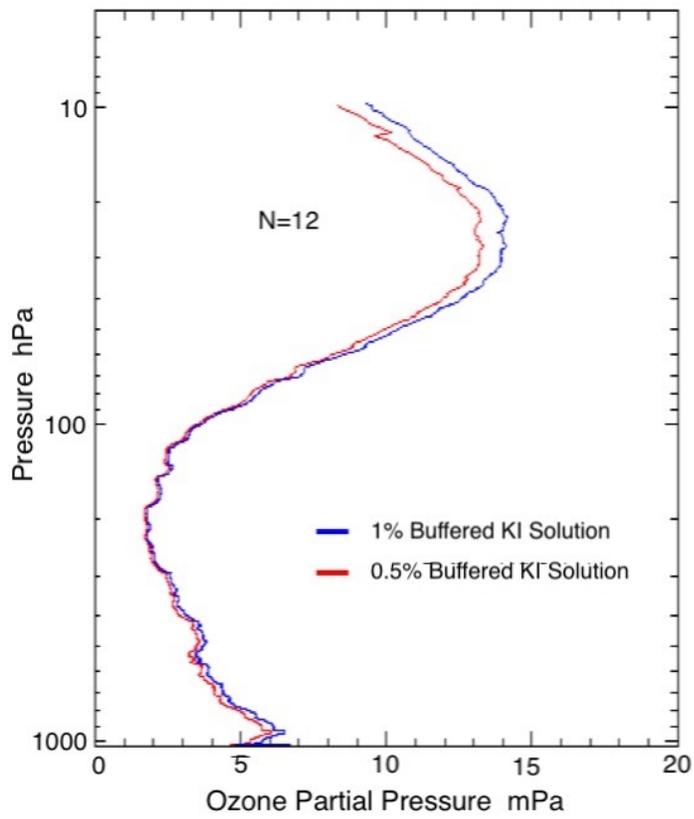
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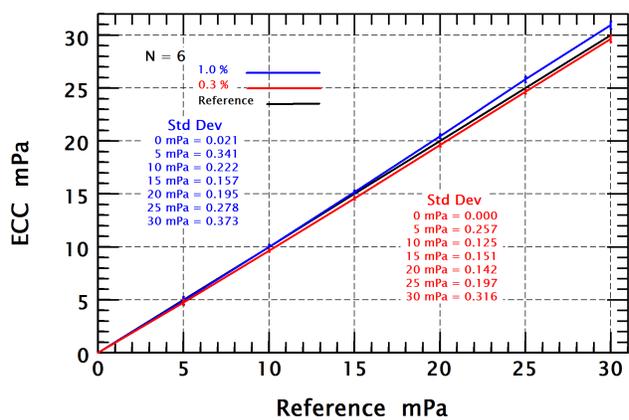


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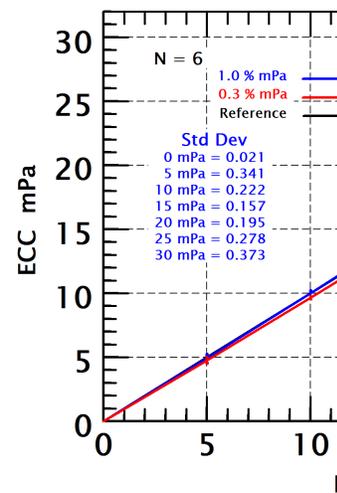
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