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An Automated Method for Preparing and Calibrating
Electrochemical Concentration Cell (ECC) Ozonesondes

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32

33 Abstract

34

35 In contrast to the legacy manual method used to prepare, condition, and calibrate the
36 Electrochemical Concentration Cell (ECC) ozonesonde an automated digital calibration
37 bench similar to one developed by MeteoSwiss at Payerne, Switzerland was established
38 at NASA's Wallops Flight Facility and provides reference measurements of the same
39 ozone partial pressure as measured by the ECC. The purpose of an automated system is to
40 condition and calibrate ECC cells before launching on a balloon. Operation of the digital
41 calibration bench is simple and real-time graphs and summaries are available to the
42 operator; all information is archived. The parameters of interest include ozone partial
43 pressure, airflow, temperature, background current, response, and time (real and elapsed).
44 ECC cells, prepared with 1 percent solution of potassium iodide (KI) and full buffer,
45 show increasing partial pressure values when compared to the reference as partial
46 pressures increase. Mean differences of approximately 5-6 percent are noted at 20 mPa.
47 Additional tests with different concentrations revealed the Science Pump Corp (SPC) 6A
48 ECC with 0.5 percent KI solution and one-half buffer agreed closer to the reference than
49 the 1 percent cells. The information gained from the automated system allows a
50 compilation of ECC cell characteristics, as well as calibrations. The digital calibration
51 bench is recommended for ECC studies as it conserves resources.

52

53

54 1. Introduction

55

56 Measurement disagreement between similar or identical instruments seems to be an
57 historical problem. Intercomparisons are generally conducted when new instruments are
58 introduced and when operational changes or improved procedures become available.
59 Such comparisons should be made under the same environmental conditions and include
60 a reference instrument as an aid for checking the accuracy and reliability of the
61 instruments. This would be ideal as a standard procedure. Unfortunately, balloon-borne
62 ozone reference instruments are not usually available, mostly because they are too
63 expensive for other than occasional use or to expend on non-recoverable balloon
64 packages. Ozonesonde pre-flight calibrations are conducted, however these are basically
65 single point calibrations made prior to its release. An automated system designed to
66 condition and calibrate the Electrochemical Concentration Cell (ECC) ozonesonde was
67 fabricated at Wallops Flight Facility. The automated system conditions the ECC prior to
68 flight and, if desired, provide calibration over a wide range of ozone partial pressures.
69 This system, designated the digital calibration bench, enables consistent conditioning and
70 calibration of the ECC along with measurements of a reference value. In this paper the
71 term ECC refers only to the Science Pump Corp. (SPC) 6A ECC ozonesonde, although
72 the automated system can accommodate the EnSci ozonesonde as well.

73

74 There are a variety of ground-, aircraft-, satellite-, rocket-, and balloon-borne instruments
75 available to measure the vertical structure of atmospheric ozone and its total content.
76 These instruments operate on different principles of measurement (Fishman et al, 2003;
77 Kohmyr, 1969; Krueger, 1973; Holland et al, 1985; Hilsenrath et al, 1986; Sen et al,
78 1996). Although their spatial distribution is limited, balloon-borne Electrochemical
79 Concentration Cell (ECC) ozonesondes have had a key role as a source of truth for the
80 other instrument types and for establishing algorithms necessary for the retrieval of
81 satellite observations. Manual preparation of the ECC requires hands-on contact by an
82 operator.

83

84 Reducing subjectivity is important and was considered serious enough to engage in the
85 fabrication of the automated system. The user is prompted throughout the calibration
86 process while utilizing real-time graphs and summaries. The digital calibration bench
87 provides consistent preparation procedures. ECC measured ozone partial pressures vs.
88 reference partial pressures are discussed and the results corroborated with dual balloon-
89 borne ECC comparisons at Wallops Island. During implementation of the digital
90 calibration bench, beta testing provided the ECC measurements used in this paper for
91 demonstration purposes. Operational use at Wallops Island was intermittent and provided
92 a limited number of calibrations between 2008 and 2017, when bench components began
93 to fail.

94
95 Notwithstanding efforts to enhance ECC performance (Smit et al, 2004, 2007, 2014; Kerr
96 et al, 1994; Johnson et al, 2002; Torres, 1981) there remain uncertainties. Uncertainties
97 arise from poor compensation for the loss of pump efficiency; erroneous background
98 current; variable motor speed; solution loss from turbulent cathode cell bubbling; air flow
99 temperature error and whether the temperature is measured at the proper location; and,
100 inappropriate potassium iodide (KI) concentrations. Understanding the influence these
101 parameters have on the ozonesonde measurement capability is particularly important.
102 The digital calibration bench is able to measure these parameters over a range of partial
103 pressures. Barnes (1982) and Barnes et al (1985) estimated the accuracy of the ECC as 5-
104 10 percent and also pointed out that the accuracy varied with altitude. Tarasick et al
105 (2016) provide a detailed discussion of ECC errors and the effect of these errors on
106 resulting re-evaluated Canadian ozonesondes. Witte et al (2019), leveraging methods to
107 homogenize ECC measurements based on Smit et al (2012), was able to reprocess 28
108 years of Wallops ECC data and provided uncertainties, However, efforts of the
109 ASOPOS-team (Smit 2014) are especially notable for developing a standardized system
110 of ECC procedures leading to enhanced ozonesonde usefulness. Although considerable
111 effort is being expended to understand and improve ECC measurements we believe the
112 use of a tool such as a digital calibration bench will further aid in removing much of the
113 uncertainty.

114

115 2 Digital Calibration Bench Description and Operational Procedure

116

117 2.1 Description

118

119 The computer-controlled preparation and calibration bench fabricated at NASA Wallops
120 Flight Facility was constructed using many of the features of a bench developed by
121 MeteoSwiss scientists B. A. Hoegger and G. Levrat at Payerne, Switzerland. The
122 MeteoSwiss digital calibration bench was first available in the 1990's and continues to be
123 used and is updated periodically. The MeteoSwiss and Wallops digital calibration
124 benches are functionally similar but are not identical in design, in fact, the MeteoSwiss
125 bench is known as DigiBench. Also, a comparable bench that was furnished by
126 MeteoSwiss to the meteorological station at Nairobi, Kenya has been operational for a
127 number of years. The Wallops Island ozone site was interested in the digital bench
128 because of its capability to provide detailed and repeatable preparation of ECC's; and, its
129 automated feature requires less interaction with the ECC than the manual preparation
130 method.

131

132 Throughout the history of ECC ozonesonde performance, the concentration of the KI
133 solution has been questioned (Thornton and Niazy, 1982; Barnes et al, 1985; Johnson et
134 al, 2002; Sterling et al, 2018). In the late 1960's and early 1970's the ECC used 2 percent
135 KI solution in the cathode cell. In the mid-1970's the concentration was changed to 1.5
136 percent, and in 1995 the KI solution was changed once more to 1 percent. Employing the
137 Wallops digital calibration bench would enable homogenization of the datasets obtained
138 with the different concentrations and improve the reliability of the long-term database.
139 The calibration bench accurately measures the ozone reaching the ECC cells while a TEI
140 ozone generator provides the source of ozone at partial pressures from 0 mPa to 30 mPa.
141 A second TEI instrument accurately measures the ozone sent to the ECC, providing a
142 reference value. Thus, performance comparisons are possible without expending costly
143 instruments.

144

145 The Wallops digital calibration bench, shown in Fig. 1, consists of three major
146 components: 1) mass flow meter to control air flow, 2) an ozone generator and analyzer
147 (UV photometer), and 3) computer necessary to automate the timing of the programmed
148 functions and process the data. Another important component, the glass manifold, enables
149 the simultaneous distribution of the air flow to the ECC's and the UV photometer. The
150 manifold also is a buffer maintaining constant air flow and inhibiting flow fluctuation. A
151 graphical user-interface controls the various input and output functions using an interface
152 board and communications portal enabling synchronous communication protocols. A
153 signal conditioning box allows connections to the ECC's analog signals that are
154 conditioned with custom electronic components. Minor but necessary components
155 include pressure and temperature sensors, and valves and solenoids to direct the flow of
156 laboratory grade air. Calibration validity is accomplished by comparing the measured
157 ECC ozone partial pressure against a reference partial pressure obtained with the UV
158 photometer (TEI Analyzer).

159

160 Fig. 2, from an unpublished technical note (Baldwin, private communication), illustrate
161 the steps necessary to achieve a consistent calibration. By following the sequential flow
162 diagram shown in Fig. 2, upper panel, the operator can better understand the sequence of
163 tests. Each shape in the diagram is associated with a graphical window displayed on the
164 monitor, as are notices that pop-up to instruct or direct the operator. The computer
165 controlled digital bench follows the ECC preparation procedure in place at NASA
166 Wallops Island at the time of the system's fabrication. Each ECC is recognized by its
167 manufacturing date and serial number and includes the manufacturers test data. Changes
168 to the steps are possible anytime through software reprogramming. Operationally, the
169 preparation sequence begins by verifying whether ECC cells are new or were previously
170 conditioned. A different path is followed for either condition. New cells are flushed with
171 high ozone prior to manually adding KI solution. Cells previously having had solution
172 added skip over the high ozone step to determine the first background current. Following
173 the first background check the remaining steps are completed. Other measurements
174 accumulated with the digital bench include motor voltage, motor current, pump
175 temperature, and linear calibration at seven levels (0-30 mPa). Program steps are

176 displayed on the computer monitor with real-time information. All data are archived and
177 backup files maintained.

178

179 Fig. 2, lower panel, illustrates the functional diagram detailing the essential operation of
180 the digital calibration bench. Software control is shown in blue and air flow in green.

181 Laboratory zero-grade dry air or desiccated compressed air is introduced into the ozone
182 generator (TEI Generator) where a controlled amount of ozone is produced. The ozone
183 flows simultaneously to the ECC cells and to the Thermo Electric Model 49C ozone
184 analyzer. The analyzer contains the UV photometer that provides the reference partial
185 pressure.

186

187 The digital bench reads the air flow from a Hasting Mass-Flow meter permitting a precise
188 flow rate to be determined. The digital calibration bench uses the Hasting Mass-Flow
189 meter model ENALU and a HS500m transducer with a maximum mass-flow of 500
190 scc/min. The mass-flow is converted to volume-flow by the conventional conversion
191 formula. The volume flow rate measurement is comparable to the flow rate determined
192 with a volumetric bubble flow meter. In contrast, the manual method uses a stop watch to
193 estimate when 100 mL of air has flowed into a chamber. An experienced operator, using
194 a volumetric bubble flow meter is able to measure the time to less than 1 second.

195 Tarasick et al (2016) point out that the operator uncertainty when reading the bubble flow
196 meter is about 0.1-0.3 percent. Further, the manual method requires that the effect of
197 moisture present from the bubble flow meter's soap solution be accounted for; flow rates
198 determined with the digital calibration bench do not require a correction for moisture.

199 Unfortunately, the calibration bench cannot determine the pump efficiency correction
200 (PEC); this is taken into account differently. For a number of years, the ECC's PEC was
201 physically measured at Wallops Island using a specially adapted pressure chamber
202 (Torres, 1981). This system no longer is available. However, from its many years of use
203 an extensive number of measurements are available. A sample of 200 pressure chamber
204 measurements were averaged to obtain a unique PEC that was adopted for use at Wallops
205 Island.

206

207 After eliminating deficiencies and improving functionality the automated system was
208 tested while obtaining research data, primarily comparisons between different KI solution
209 concentrations. Calibration from 0 mPa to 30 mPa generally exceeds the nominal range
210 of atmospheric ozone partial pressure. Calibration steps are in 5 mPa increments but
211 larger or smaller increments are possible with minimal software reprogramming.
212 Differences between ECC and reference measurements, if seriously large, provide an
213 alarm to possibly reject the ECC, or after further study the differences between the ECC
214 and reference calibration might be considered as a possible adjustment factor that would
215 be applied to observational data.

216

217 2.2 Operational Procedure

218

219 ECC preparation procedures at Wallops Island are carried out five to seven days prior to
220 preparing the ECC for flight. The pump, anode and cathode cells, and Teflon tubing are
221 flushed with high amounts of ozone to passivate their surfaces that is then followed by
222 flushing with zero-grade dry air followed by filling of the cells. The cells are stored until
223 ready to be used.

224

225 Operation of the automated system is simple, requiring only a few actions by the operator
226 that include obtaining the first background current, air flow, 5 μ A or high ozone (17 mPa)
227 test, response test, second background current, linear calibration between 0 mPa and 30
228 mPa, and the final background current. As indicated in Fig. 2, upper panel, two cells can
229 be conditioned nearly simultaneously. i.e., the program alternates measurements between
230 ECC's.

231

232 The operator must first determine whether the cell being conditioned had already been
233 filled with KI solution or never was filled. Whatever the status of the cell (wet or dry) the
234 operator must enter the identification information before proceeding. When a new, or a dry
235 cell is to be processed the digital calibration bench initiates high ozone flushing. The program
236 alerts the operator to turn on the high ozone lamp after which V3 of Fig. 2, lower panel, is
237 switched to high ozone. The unit checks that ozone is flowing and after 30 minutes the program

238 switches to zero air for 10 minutes and V3 switches to the ozone generator. When completed, the
239 operator is prompted by an instructional message on the monitor screen to fill the anode and
240 cathode cells with the proper concentrations of potassium iodide (KI) solution. The anode cell is
241 filled first with a saturated KI solution followed, after a 10-minute delay, by filling the cathode
242 cell with 3 mL of 1 percent KI solution. The cells are stored until ready for further conditioning
243 and calibration before being used to make an observation. Considering that the ECC cell had
244 been filled earlier with solution the digital bench instruction by-passes the high ozone
245 flushing. Ozonesonde identification is entered, as indicated above. The operator, after
246 adding fresh solution to the cell, is prompted on the monitor screen to begin the first
247 background current measurement. In either case, whether a dry cell for which flushing is
248 complete, or a wet cell ready for calibration, the procedure starts with clicking the OK
249 button displayed on the monitor screen. After 10 minutes of dry air the background
250 current is recorded. The background current record contains the following information:
251 date, time in 1-2 second intervals, motor current, supplied voltage, pump temperature,
252 and cell current. As the measurement is being made identical information is displayed
253 graphically on the monitor. Following the background test all further steps are automatic.

254
255 Continuing to follow the steps outlined in Fig. 2, upper panel, the measurement of the air flow is
256 accomplished on one ECC pump at a time by switching V1, shown in Fig. 2, lower panel, to the
257 mass flow meter and at the same time V2 is switched to the glass manifold (ozone generator).
258 When completed, V1 is switched back to the glass manifold and V2 is switched to the flow meter
259 and the flow rate of the second cell is determined. The air flow is output in sec/100 Mr. The
260 information stored includes: date, time in seconds at intervals of 7-8 seconds, mass flow meter
261 temperature, atmospheric pressure, flow rate, and supply voltage.

262
263 Measuring the response of the ECC to ozone decay requires setting the ozone generator to
264 produce 17 mPa ozone partial pressure (approximately 5 uA). As ozone is produced the ozone
265 level increases until the set level is reached. The elapsed time to reach this level is noted. The 17
266 mPa of ozone is the reference level used to initiate the response test. After recording 17 mPa of
267 ozone for 10 minutes the ECC response check begins. To measure the response, the cells would
268 have to be switched to zero air quicker than the cell responds. This is accomplished by switching
269 both cells (assuming two cells are being calibrated) to the mass flow meter, the source of zero air.
270 This is more efficient than setting the generator to zero and waiting for the manifold and residual

271 ozone in the system to reach the zero level. Thus, V1 and V2 of Fig. 2, lower panel, are switched
272 to the mass flow meter for immediate zero air and the program triggers a timer. The decreasing
273 ozone is measured and recorded at five points used to reflect the cell response. As the ozone
274 decays, measurements at 3-4 second intervals provide a detailed record of the response while also
275 being displayed real-time on the monitor. From the detailed record the program selects five
276 points (1, 2, 3, 5 and 10 minutes) successively to calculate the response of ozone decay that
277 should be 80-90 percent lower than the reference of 17 mPa. V1 and V2 are switched back to the
278 ozone generator and the next 10-min background current measurement begins. The response
279 record contains the following: date, time in seconds, motor current, supply voltage, temperature,
280 mass flow, cell current, and atmospheric pressure. Data are displayed on the monitor in real-time.

281

282 The ECC cells have been conditioned and are ready for the linear calibration from 0 mPa to 30
283 mPa . Step changes begin with 0 mPa, followed by measurements at 5, 10, 15, 20, 25, and 30
284 mPa. Each step requires approximately 2-3 minutes to complete allowing time for the cell to
285 respond to each step change. The linear calibration includes the reference measurement made
286 simultaneously with the ECC measurement. After the upward calibration reaches the 30-mPa
287 level the calibration continues downward. The measurements are displayed on the monitor for the
288 operators use and also sent to an Excel file. Generally, the downward calibration experiences
289 small differences from the upward calibration Only the upward calibrations are used. Following
290 the linear calibration, the final background current is obtained. As before this requires 10 minutes
291 of zero grade dry air before making the measurement. The data are recorded. A summary is
292 provided of the calibration giving supply voltage, motor current, flow rate, pump temperature,
293 response, and three background currents.

294

295 3 Digital Calibration Bench Practical Application

296

297 Repetitive comparison operations can be carried out with the digital calibration bench as
298 often as necessary. This should result in a potential cost saving as there would be no need
299 to expend radiosondes, ECC's, and balloons. The testing with the digital calibration
300 bench is limited to the ranges of pressures and temperatures at sea level but would be an
301 imprecise representation in the upper altitudes.

302

303 3.1 Digital Calibration Bench (General)

304

305 Quasi-simultaneous testing of two ECC's is possible, enabling comparisons of different
306 concentrations of KI solutions. Comparisons of 2.0-, 1.5-, 1.0-, and 0.5- percent KI
307 concentrations were carried out on the digital bench. The ECC agreement became closer
308 to the ozone reference value with lower KI solution concentration. An earlier paper by
309 Johnson et al (2002), using SPC and EnSci ECC's, demonstrated similar changes occur
310 when testing various solution concentrations that included varying amounts of buffer.
311 Only the SPC 6A ECC's with 1.0 percent KI solution and full buffer (1.0%,1.0B) and 0.5
312 percent KI solution and one-half buffer (0.5%,0.5B) concentrations are discussed here.

313

314 During the checkout of the digital calibration bench ECCsondes were calibrated in pairs
315 and included different KI solutions. Tests indicated the pressure and vacuum
316 measurements were nominal, some insignificant variation occurred but was not a cause
317 for concern. Pump temperatures, controlled by the room air temperature, generally varied
318 0.1° C to 0.2° C, but in some cases as much as 1° C to 2° C . Motor currents showed some
319 variation, some measured over 100 mA, suggesting a tight fit between the piston and
320 cylinder. For example, one ECC motor current initially was 100 mA, a second
321 measurement a week later the reading was 110 mA, a final reading after running the
322 motor for a short time was 96.5 mA. Flow rates fell within the range of 27 to 31 seconds
323 per 100 mL, a range comparable to flow rates manually measured with a bubble flow
324 meter. Background currents were consistent. The lowest background current allowed by
325 the digital bench is 0.0044 μ A. The final background currents often were somewhat
326 higher than background currents experienced with manual preparation, generally about
327 0.04 μ A. Final background currents obtained prior to balloon release were in the range
328 0.01 and 0.02 μ A. Finally, the response of all the cells fell to the necessary 80 percent
329 decrease within less than one minute. Graphically checking a small sample of high-
330 resolution responses found some small variation as ozone decreased. The linear
331 calibration (0-30 mPa), is useful for comparing different KI concentrations.

332

333 3.2 Calibration and Potassium Iodide (KI) Solution Comparisons

334

335 As a practical example of the usefulness of the digital calibration bench is its capability to
336 nearly simultaneously obtain measurements from two ECC's, one prepared with 1
337 percent KI solution with full buffer (1.0%,1.0B and the second with 0.5 percent KI with
338 one-half buffer (0.5%,0.5B). Conditioning of the ECC's followed the steps given in Fig.
339 2, upper and lower panels. In the stratosphere, ozone partial pressures usually range from
340 15 mPa to 20 mPa. Linear calibrations to 30 mPa are obtained, although a lower range
341 may be reprogramed.

342

343 Figure 3 is a graphical example of differences between the reference ozone measurement
344 and the measurements of (1.0%,1.0B) and (0.5%,0.5B) KI concentrations. A sample of
345 18 digital bench measurements were averaged representing the differences between two
346 KI solutions. Standard deviations are shown on the data curves, however, the close
347 proximity between the curves render the standard deviation lines too small to be useful;
348 they also overlay each other to some extent. Thus, for clarity the standard deviations have
349 been added as text in the figure. The standard deviations, although relatively small
350 indicate there is greater variability with the (1.0%,1.0B) KI solution. Although Fig. 3
351 suggests that the two concentrations measured similar amounts of ozone between 0 mPa
352 and 8 mPa, however, the difference between the ECC measured ozone and with the
353 reference ozone is approximately 0.4-0.5 percent. Both curves begin to separate and
354 diverge above 8 mPa. The averaged data at 10 mPa indicate that (1.0%,1.0B) is 0.34
355 mPa, or 3.4 percent higher than the reference and (0.5%,0.5B) is 0.05 mPa, or 0.4-0.5
356 percent higher; at 15 mPa the difference is 0.71 mPa, or 4.8 percent and 0.23 mPa or 1.5
357 percent higher, respectively; at 20 mPa the (1.0%,1.0B) KI solution is 2 mPa, or 6 percent
358 higher than the reference and (0.5%,0.5B) is 0.48 mPa or 2.4 percent higher. A check at
359 the 30-mPa level indicates the (1.0%,1.0B) solution is 7.8 percent above the reference
360 and (0.5%,0.5B) is 3.6 percent above. These results identify the ECC with (0.5%,0.5B)
361 KI concentration to be closer to the reference than the (1.0%,1.0B) KI solution . Both
362 ECCs' partial pressure curves have a slope greater than 1 trending toward higher amounts
363 of ozone when compared to the reference value as the partial pressure increases. It can be
364 noted in the figure by the slopes of the data curves that the (1.0%,1.0B) KI measured
365 ozone increases at a faster rate than the (0.5%.0.5B) measurement. Johnson et al (2002)

366 have explained the effect of different KI solution concentrations in some detail as well as
367 the side effects from the buffers used. The intent of the example is merely illustrative of
368 the advantage provided by the digital bench for examining ECC behavior. At 5 mPa the
369 two concentrations are separated 2.1 percent and at 30 mPa the separation is 3.9 percent,
370 or in terms of a ratio between the two solutions 0.961 to 0.979. At 20 mPa the ratio is
371 0.966. Referring to the SPC ozonesondes compared during BESOS, Deshler et al (2017,
372 Fig.5 and Table 2) indicate non-linearity between the (0.5%,0.5B) and (1.0%,1.0B) KI
373 solutions had similar ratios of approximately 0.960 to 0.970.

374

375 The digital calibration bench turned out to be an ideal tool to obtain repeated ECC
376 calibrations. The digital bench can calibrate two ECC's nearly simultaneously reducing
377 the need to expend costly dual-ECC balloon comparisons. Unfortunately, sea level
378 calibrations cannot provide knowledge of ECC behavior under upper altitude conditions.
379 A series of calibrations were performed over a period of three weeks. Two new ECC's
380 were prepared with (1.0%,1.0B) and (0.5%,0.5B) KI solutions. Although a number of
381 time-separated calibrations were conducted, only one three-week test is shown in Fig. 4a,
382 b, c. The result is characteristic of other calibrations performed over a similar number of
383 weeks. The cells were flushed and fresh KI solutions were used with each weekly test.
384 Calibration over the full range, 0 mPa to 30 mPa, was carried out, but only the calibration
385 for 30 mPa is discussed. During the first week, Fig. 4a, the (1.0%,1.0B) KI solution was
386 approximately 2.1 mPa, or 7 percent higher than the corresponding reference value. The
387 (0.5%,0.5B) KI solution was about 0.6-0.7 mPa or about 2 percent lower than the
388 reference value. A second calibration one week later, designated week two in Figure 4b,
389 showed the ECC with the (1.0%,1.0B) KI solution had moved further away from the
390 reference, about 2.7-2.8 mPa or 9 percent higher (approximately 0.6-0.7 mPa higher than
391 during week one), while the ECC with the (0.5%,0.5B) KI solution was now 1.2 mPa or
392 4 percent higher than the reference. A third calibration, week three in Fig. 4c, showed
393 both ECC calibrations had moved again. The (1.0%,1.0B) KI calibration increased an
394 additional 0.2 mPa and was now about 3.0 mPa, or 10 percent higher than the reference.
395 The ECC with (0.5%,0.5B) KI increased an additional 0.1 mPa and now was 1.3 mPa or
396 4 percent higher than the reference value. Providing an explanation for the changes

397 observed between week one and week three is difficult. Changes that might be due to
398 improper preparation and conditioning procedures is not considered since, by definition,
399 the digital bench is consistent in how ECC's are prepared, i.e., it should be expected that
400 carrying out the preparation process would be repeatable from week-to-week.
401 Consideration also must be given to the fact that the ECC has a memory. It is very
402 possible that calibrations taking place following week one could still be under the
403 influence of the previous measurement due to the possibility of impurity residuals present
404 on the ion bridge. On the other hand, the changes could simply be a normal evolution of
405 typical ECC performance behavior.

406

407 The curves shown in Fig. 4a, b, and c merely show the calibrated ECC offset relative to a
408 reference, or "true" partial pressure. To bring the ECC measurements into
409 correspondence with the reference suggests that adjustments should be applied to each
410 curve. After obtaining a large sample of similar digital bench measurements it should be
411 possible to design a table of adjustments relative to ozone partial pressure useful for
412 adjusting ozonesonde measurements. However, since the calibrations are made at sea
413 level such an adjustment table would not be able to account for the influence of upper
414 atmospheric pressure and temperature. Nevertheless, any adjustment, seemingly, would
415 be in the right direction and would aid in obtaining more representative ozone values.

416

417 Although digital bench calibration comparisons are instructive, important comparisons
418 have been made between ECC's and reference instruments using other methods. ECC
419 measurement comparability have been quantified through in situ dual instrument
420 comparisons (Kerr et al, 1995; Stubi et al, 2008; Witte et al, 2019), laboratory tests at the
421 World Ozone Calibration facility at Jülich, Germany (Smit et al, 2004, 2007, 2014) and
422 by occasional large balloon tests such as BOIC (Hilsenrath et al, 1986), STOIC (Kohmyr
423 et al, 1995) and BESOS (Deshler et al, 2008). BESOS provided important performance
424 information about the SPC 6A ECC and the EnSci ozonesondes. Only the SPC 6A ECC
425 is discussed. However, these complicated large balloon experiments that seem to occur
426 every 10 years are expensive. The environmental chamber used in the Jülich tests covers
427 a full pressure range but is also expensive to use. The purpose here is to show a

428 calibration method that is simple to use and provides calibrations that include useful
429 reference values, and is complementary to other methods, such as employed in the Jülich
430 Ozone Sonde Intercomparison Experiment (Smit et al, 2007).

431

432 In the 1998-2002 period the Wallops ozone station released 12 pairs of dual-ECC
433 balloons, successfully providing measurements to 30 km, and higher. The ECC's were
434 attached about 35 meters below the balloon and each ECC was separated 2 meters. Each
435 pair comprised an ECC with (1.0%,1.0B) and an ECC with (0.5%,0.5B) KI solutions.
436 The profiles were average and are displayed in Fig. 5. It can be noted that the mean
437 (0.5%,0.5B) solution measures less ozone than that of the (1.0%,1.0B) KI solution. A
438 similar relationship is seen in Fig. 3 and Fig. 4 . Fig. 5 shows the maximum ozone level
439 to be about 14 mPa near 22 hPa, where the (0.5%,0.5B) KI solution measured
440 approximately 1 mPa, or 5.7 percent less ozone than the ECC with the (1.0%,1.0B) KI
441 concentration. This difference is larger than the result given by the digital calibration
442 bench results of Fig.3, where, at 15 mPa, the difference between the ECC 1 percent KI
443 and ECC 0.5 percent is 3.3 percent.

444

445 Given that the digital bench tests revealed the (0.5%,0.5B) KI solution is in closer
446 agreement with the reference measurement than the (1.0%,1.0B) solution suggested that a
447 KI solution with a weaker concentration may, possibly, give even closer agreement. A
448 small number of dual ECC tests were carried out using a solution of 0.3 percent KI with
449 one-third buffer (0.3%,0.3B). Six sets of ECC's were calibrated. Each test consisted of
450 one ECC prepared with (1.0%,1.0B) KI solution and one with (0.3%,0.3B) KI solution.
451 The digital bench comparison result disclosed the (1.0%,1.0B) result replicated the earlier
452 results discussed above, however, the lower (0.3%,0.3B) concentration was nearly equal
453 to, or slightly less than the reference. Average values and standard deviations derived
454 from the six tests are shown in Fig. 6. The standard deviations appear to be large
455 compared to those of Fig. 3, but not unexpected considering the sample size is only six
456 pairs. To corroborate the bench results three balloon-borne dual ECC sondes were flown,
457 each with 1.0 and 0.3 percent KI solutions. Unhappily, the results were inconclusive: one
458 flight showed (0.3%,0.3B) to be higher than (1.0%,1.0B), a second flight showed it to be

459 lower, and the third flight showed (0.3%,0.3B) to be nearly the same value. Although the
460 0.3 percent solution might appear to be a better choice additional tests are necessary.

461

462 4 Summary

463

464 The concept of an automated method with which to pre-flight condition and calibrate
465 ECC ozonesondes was originally considered by MeteoSwiss scientists over 20 years ago.
466 Drawing on their expertise, between 2005-2007 a facility designated as the digital
467 calibration bench was fabricated at NASA Wallops Flight Facility. The digital bench was
468 put to use immediately to study ECC performance, conduct comparisons of different KI
469 concentrations, enabled ECC repeatability evaluation, as well as calibrating the ECC over
470 a range of partial pressures that included associated reference values. Tests conducted
471 with the digital bench were performed under identical environmental conditions
472 eliminating the expense and time associated with making similar tests in the atmosphere.

473

474 During initial implementation of the digital bench calibrations of ECC's prepared with
475 (1.0%,1.0B) KI solution were carried out over a range of partial pressures from 0 mPa to
476 30 mPa. Comparison between ECC's with (0.5%,0.5B) and (1.0%,1.0B) KI solution and
477 simultaneously obtained reference ozone values revealed the two KI solution strengths
478 were measuring more ozone than the reference. The difference between the ECC's
479 measured ozone partial pressures and the reference partial pressures increased at a
480 different rate as the partial pressure increased. For example, the (1.0%,1.0B)
481 measurements slope upward to increasingly larger differences with the reference ozone
482 measurements, i.e., increasing from 4.8 percent higher partial pressure at 15 mPa (Fig. 3)
483 to about 7.8 percent higher at 30 mPa; the (0.5%,0.5B) measurements slope from 1.5
484 percent to 3.6 percent higher than the reference.

485

486 An instruments ability to repeat the same measurement is important, however,
487 ozonesondes are used only one time. (There are exceptions when an occasional
488 instrument is found and returned, but, unfortunately because of Wallops Island's coastal
489 location nearly all sonde instruments fall into the Atlantic Ocean rendering them unfit to

490 be reclaimed). The digital bench provided the opportunity to obtain repeatable
491 calibrations of the ECC. Results from testing ECC cells over a period of three weeks, one
492 test each week, showed the calibration changed, e.g., about 10 percent for 1.0 percent KI
493 and about 4-5 percent for the 0.5 percent solution.

494

495 Results from the digital bench also corroborate the differences found between SPC 6A
496 ECC's flown on dual-instrument flights at Wallops Island. At a pressure of 22 hPa the
497 dual flights showed the (0.5%,0.5B) ECC to be about 0.8 mPa lower than the
498 (1.0%,1.0B) ECC, comparable to the mean difference at 20 mPa of 0.72 mPa (Fig. 3).

499

500 The digital calibration bench provides a capability to apply a variety of test functions
501 whereby the valuable information gathered helps to better understand the ECC
502 instrument. Evaluating SPC ECC performance using an automated method diminishes the
503 requirement for expensive comparison flights. The tests performed, i.e., KI solution
504 differences, calibrations over a time period, and dual-instrumented balloon flights are
505 simply examples of the digital bench utility. Furthermore, the digital calibration bench
506 preparation facility potentially could contribute to an understanding of separating ECC
507 variability from atmospheric variability. Thus, the automated conditioning and calibration
508 system provides valuable information, and as a useful tool should continue to be a
509 valuable aid.

510

511 5 Data Availability

512 Data are available from the authors.

513

514 6 Author Contribution

515 The first author acquired and prepared the data for processing and the second author was
516 instrumental in certifying the digital calibration bench was working properly. Both
517 contributed equally to manuscript preparation.

518

519 7 Competing Interests

520

521 The authors declare they have no conflict of interest.

522

523 8 Disclaimer

524

525 None

526

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535

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633

634 11 Figures

635

636 Fig01. Digital calibration bench showing operational configuration and mounting
637 position of two ECC ozonesondes. The major instrumentation includes ozone generator
638 and analyzer, computer, flow meter, and glass manifold.

639

640 Fig02. Digital calibration bench diagrams showing a) sequential steps, and b) functional
641 steps.

642

643 Fig03. Simultaneous comparisons of ECC ozonesondes prepared with (1.0%,1.0B) [blue]

644 and (0.5%,0.5B) [red] KI solution concentrations. The reference ozone curve is shown in
645 black. Calibrations are made in 5 mPa steps from 0 mPa to 30 mPa.

646

647 Fig04. Calibrations of two ECC ozonesondes, one using 1 percent KI solution and the
648 other 0.5 percent KI, over a three-week period.

649

650 Fig05. Average ozone profiles from 12 pair of SPC 6A ECC ozonesondes indicating, at
651 the 22 hPa pressure level, that the (0.5%,0.5B) ECCs' measured approximately 0.7-0.8
652 mPa less ozone or 5.7 percent less than the ECC's with (1.0%,1.0B) KI solution.

653

654 Fig06. Digital calibration bench results between (1.0%,1.0B) solution, blue curve, and
655 (0.3%,0.5B) solution, red curve; the reference ozone curve is shown in black.

656 Fig 01.

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658 DIGITAL CALIBRATION BENCH

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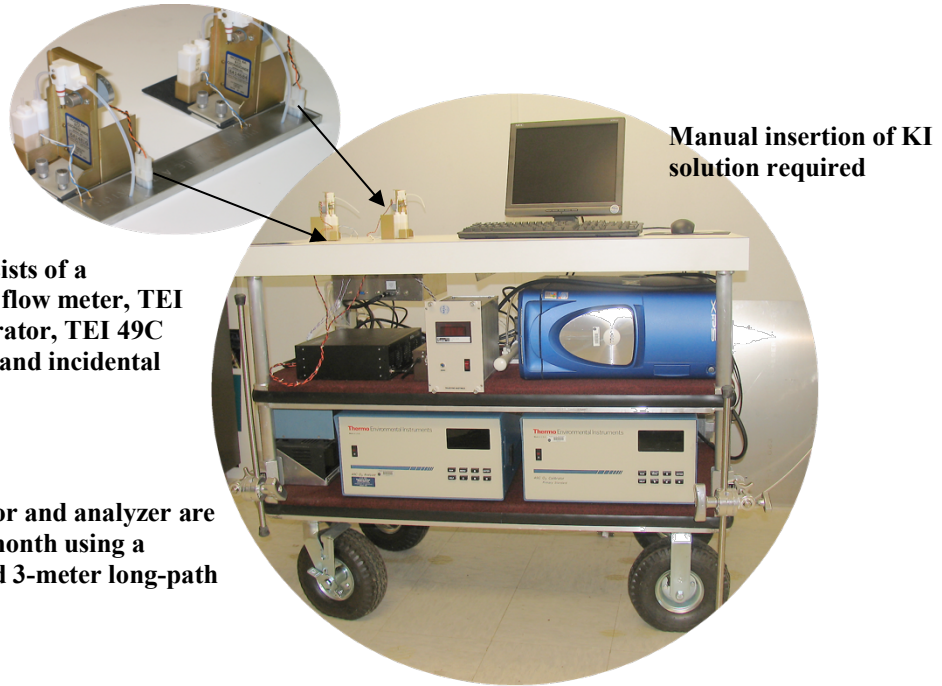
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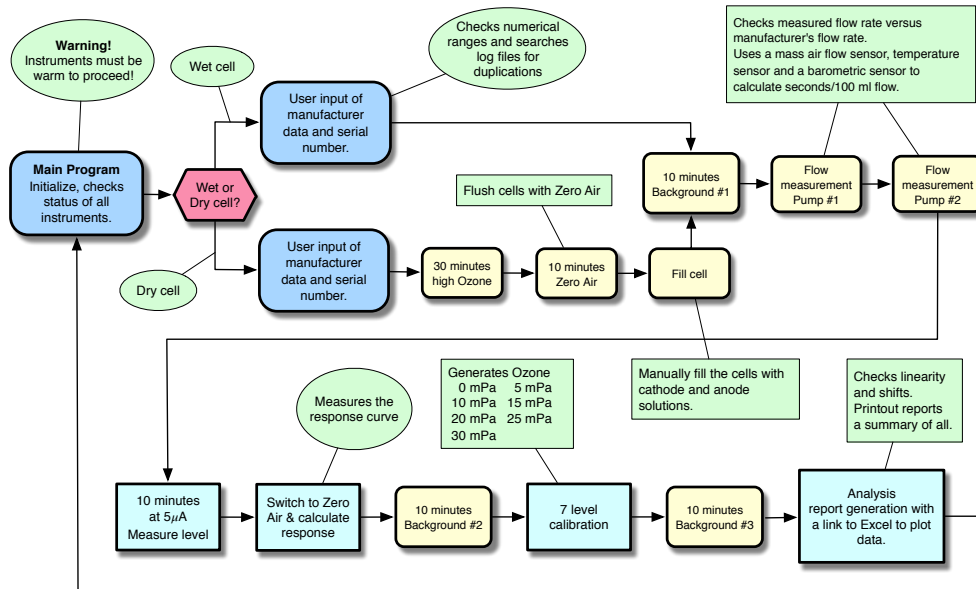
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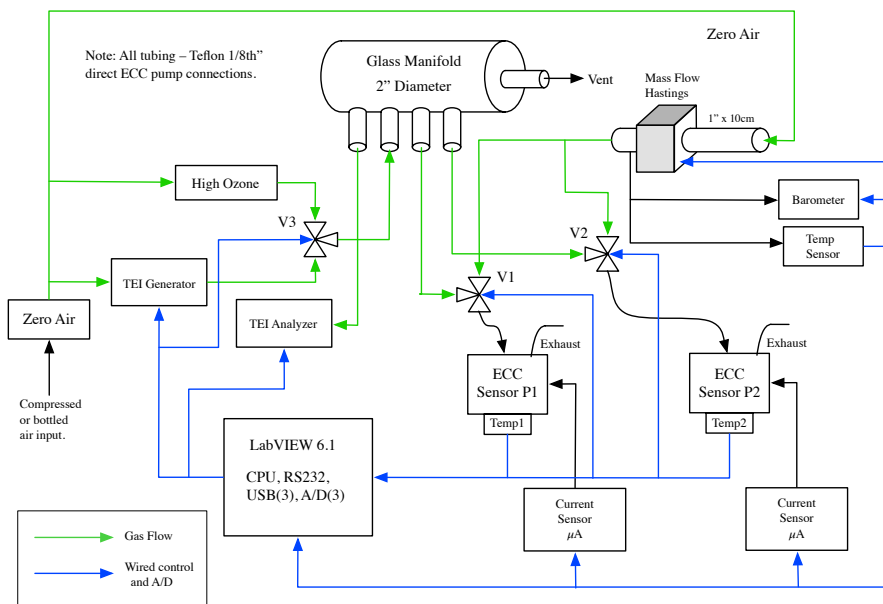
The system consists of a computer, mass flow meter, TEI 49C ozone generator, TEI 49C ozone analyzer, and incidental equipment.

The TEI generator and analyzer are calibrated each month using a primary standard 3-meter long-path photometer.

ECC Calibration System Sequential Flow Diagram

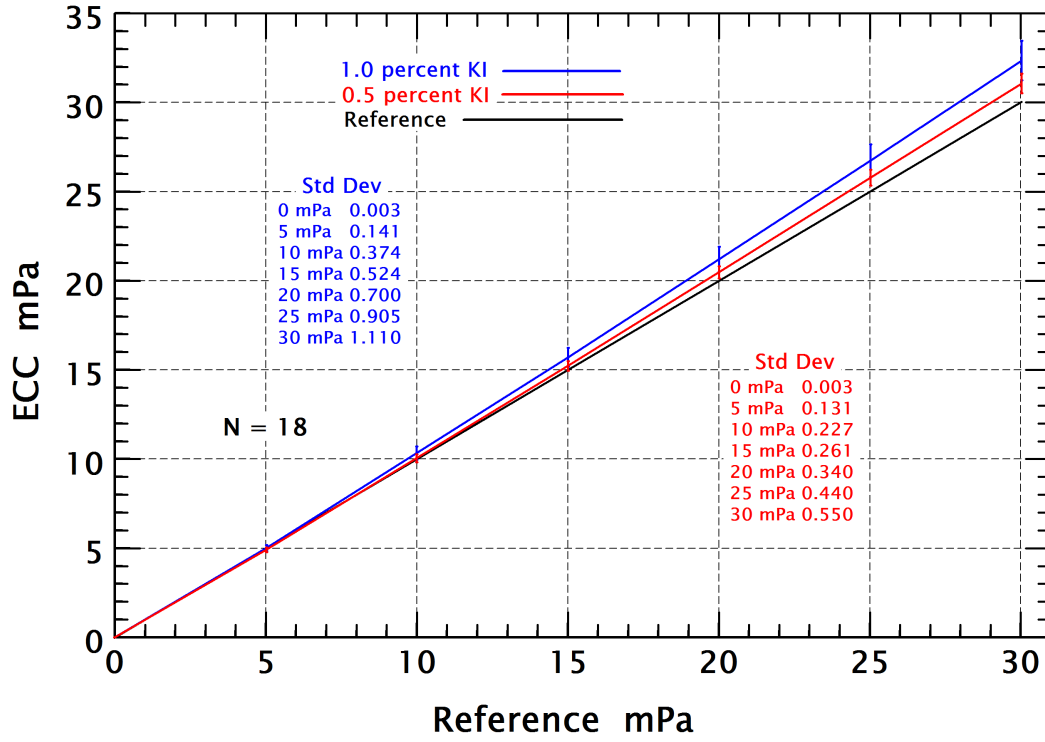


Functional Diagram Ozonesonde Calibration Test Bench



679 Fig 03.

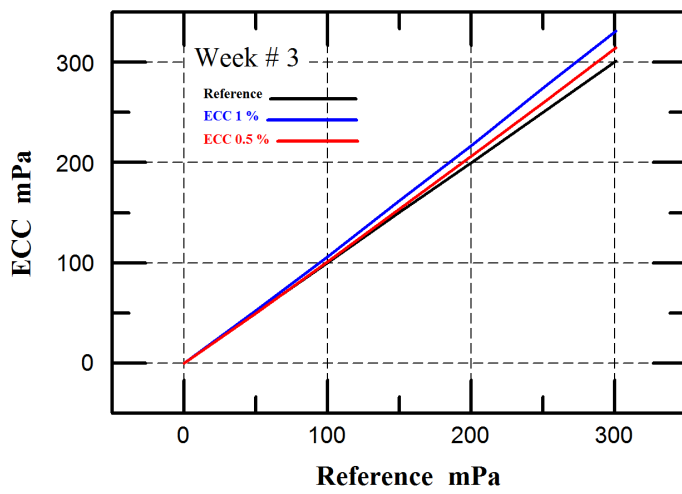
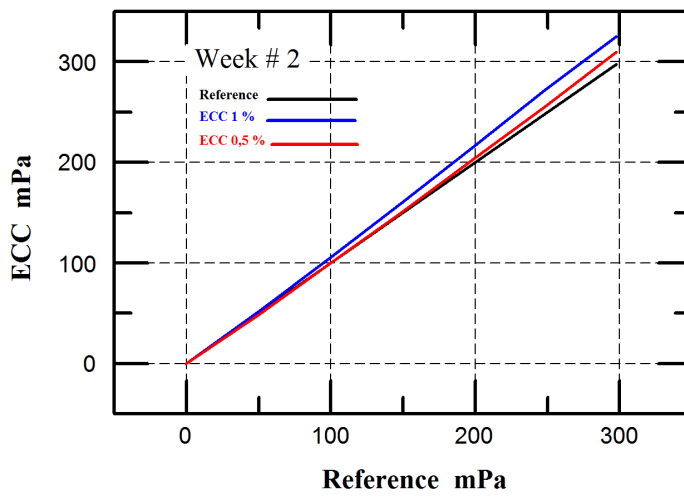
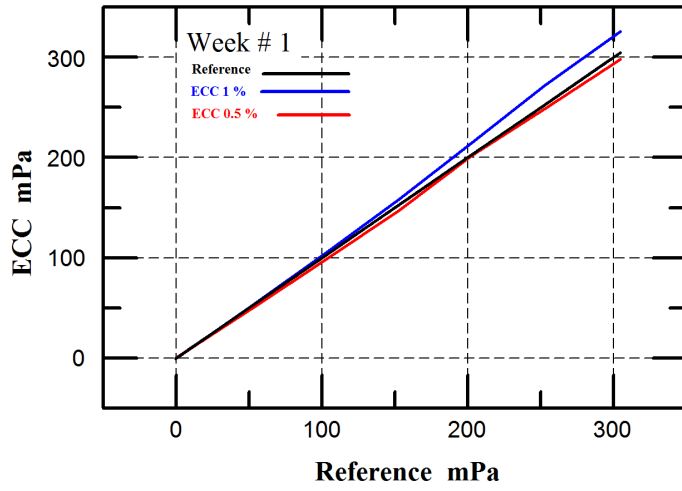
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682 Fig 04.

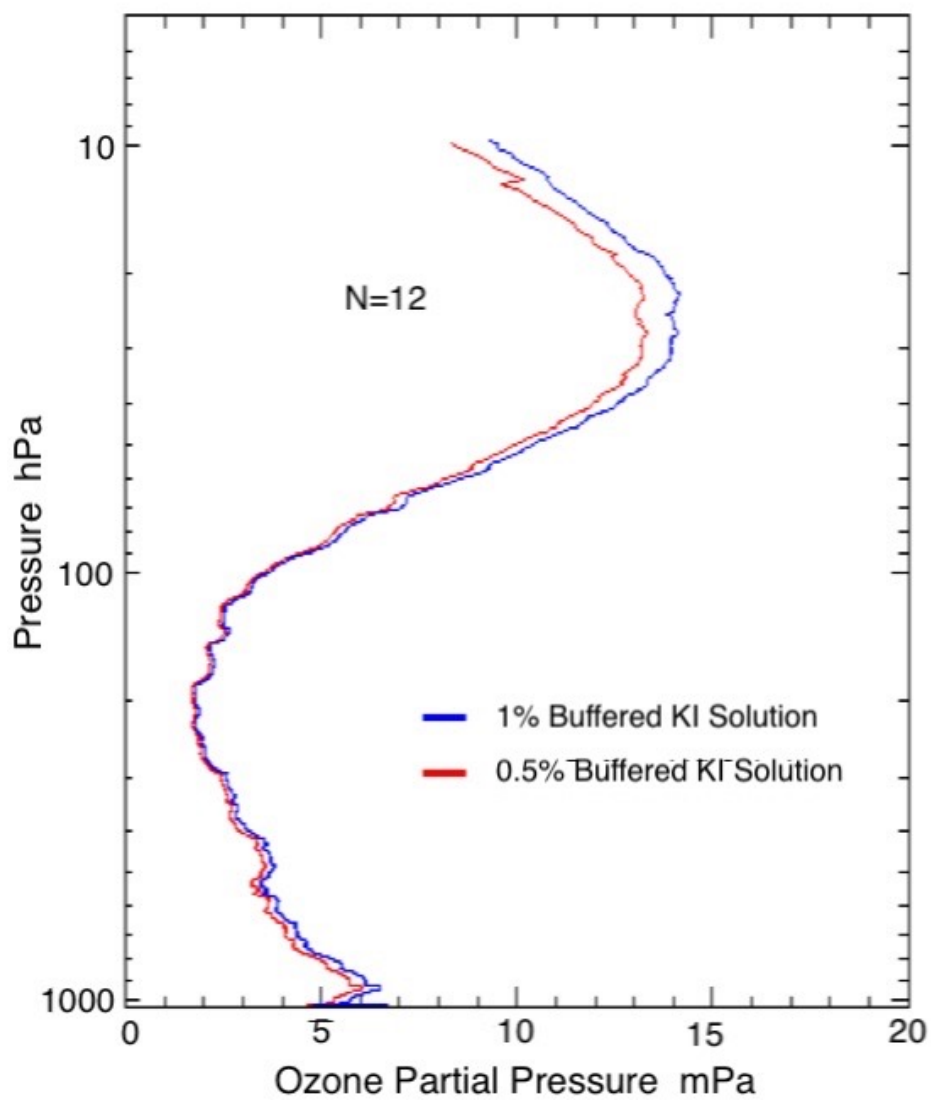
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685 Fig 05.

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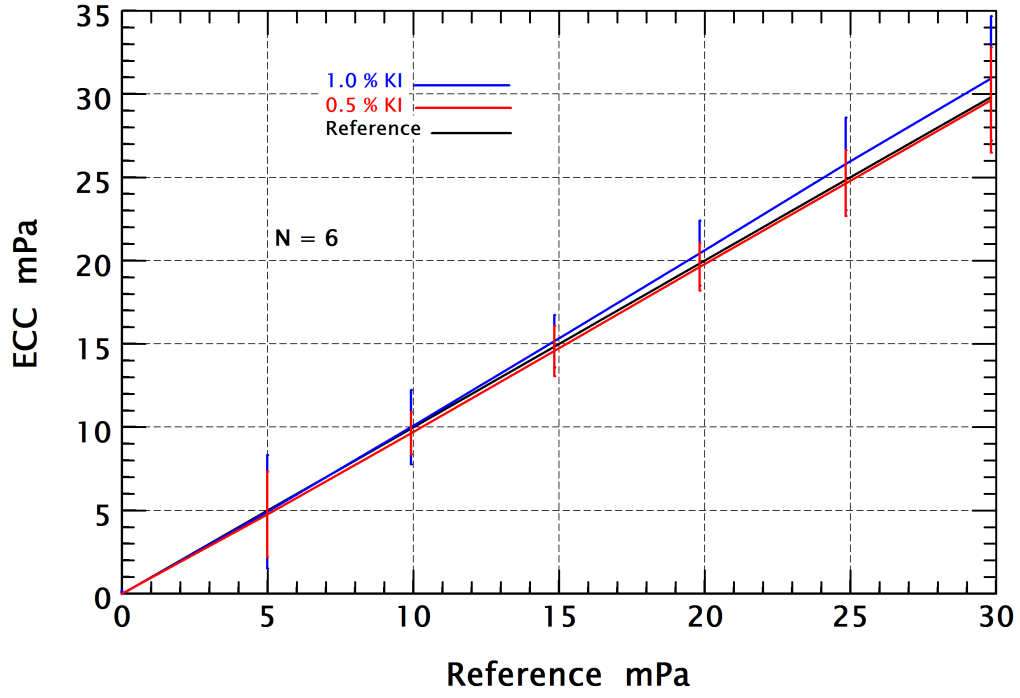


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689 Fig 06.

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