Development of a new Nano-particle sizer equipped with a 12 channel multi-port

differential mobility analyzer and multi-condensation particle counters

Hong Ku Lee<sup>1,†</sup>, Handol Lee<sup>2,†</sup> and Kang-Ho Ahn<sup>2,\*</sup>

<sup>1</sup>Department of Mechanical Engineering, Hanyang University, Seoul, 04763, Republic of Korea.

<sup>2</sup>Department of Mechanical Engineering, Hanyang University, Ansan, 15588, Republic of Korea.

8 Abstract

Measuring particle size distributions precisely is an important concern in addressing environmental and human health-related issues. To measure particle size distributions, a scanning mobility particle sizer (SMPS) is often used. However, it is difficult to analyze particle size distributions under fast-changing concentrations conditions because the SMPS cannot respond fast enough to reflect current conditions due to the time necessary for voltage scanning. In this research, we developed a new Nano-particle sizer (NPS), which consists of a multi-port differential mobility analyzer (MP-DMA) with 12 sampling ports and multi-condensation particle counters (M-CPCs) that simultaneously measure concentrations of particles classified by the sampling ports. The M-CPC can completely condense particles larger than 10 nm, and the total particle concentrations measured by each homemade CPC in the M-CPCs and an electrometer were in agreement up to 20,000 # cm<sup>-3</sup>. We conducted size distribution measurements under steady-state conditions using an aerosol generator and under unsteady conditions by switching the aerosol supply on/off. The data obtained by the NPS corresponded closely with the SMPS measurement data for the steady-state particle concentration case. In addition, the NPS could successfully capture the changes in particle size distribution under fast-changing particle concentration conditions. Finally, we present NPS measurement results of size distributions in common situation (cooking) as an exemplary real-world application.

Keywords: Nano-particle sizer; scanning mobility particle sizer; multi-port differential mobility analyzer;

multi-condensation particle counter; real-time particle size distribution; unsteady particle size distribution

- \* Corresponding author. Tel: +82-31-417-0601; Fax: +82-31-436-8184
- 28 *E-mail address*: khahn@hanyang.ac.kr

<sup>†</sup> These authors contributed equally to the work.

#### 1 Introduction

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58

59

There are several methods to measure size distributions of aerosols. Among them, the combination of a differential mobility analyzer (DMA) and a condensation particle counter (CPC) has been widely used. The measurement procedure of this technique begins with a voltage applied to the DMA to classify monodisperse particles in a narrow electrical mobility range, and then the CPC measures the particle number concentration (Fissan et al., 1983). This is the differential mobility particle sizer (DMPS) method, and by stepping the voltages, the complete size distribution of aerosols can be obtained. However, generally 10–15 min of the voltage stepping process are required for accurate estimation of the complete size distribution, making the DMPS unable to respond accurately if the concentration is changing rapidly. For this reason, the DMPS method has limited applications. Wang and Flagan (1990) developed a scanning mobility particle sizer (SMPS) to reduce the measurement time. For the SMPS measurement, the applied voltage is increased (or decreased) continuously, and particles consecutively classified by a DMA are counted by a CPC. As a result, measurement time can be reduced to less than two minutes. However, it is still too long to analyze fast-changing particle size distributions. Recently, several aerosol instrument systems have been developed and studied with the aim of faster measurement. A fast mobility particle sizer (FMPS) was developed based on a principle similar to the SMPS system, the electrical mobility analyzer. Instead of a CPC, the FMPS uses multiple electrometers for particle detection, and the system provides particle size distribution information in real time. The FMPS is generally used for analyzing engine emissions because the electrometers are not sensitive enough to measure low particle concentrations (< 10<sup>2</sup> # cm<sup>-3</sup>). In addition, current leakage and electrical noise of electrometers sometimes result in less precise measurements. A new fast integrated mobility spectrometer (FIMS) for real-time measurement of aerosols was developed (Kulkarni and Wang, 2006). The FIMS detects charged particles based on their different electrical mobilities, which result in different trajectories. A fast charge-coupled device (CCD) imaging system is employed to capture the locations of droplets nucleated from these spatially separated particles. The FIMS can be used to obtain size distributions at sub-second time intervals. Another fast aerosol measurement instrument is a DMA-train (Stolzenburg et al., 2017). The DMA-train is operated with six DMAs in parallel at a fixed voltage for particle size distribution measurement with high-time resolution. Therefore, it can be used to observe very fast aerosol growth, especially in the sub-10 nm range. However, the DMA-train contains six commercial CPCs and six commercial DMAs, which make the system costly and bulky. Recently, Oberreit et al. (2014) performed mobility analysis of sub-10 nm particles using an aspirating drift tube ion mobility spectrometer (DT-IMS) numerically and experimentally.

By using the instrument, the electrical mobility of the particles can be estimated from the time required for the particles to traverse a drift zone. The findings in the paper show that particles ranging from 2 to 11 nm can be analyzed in less than 5 s. Another instrument for fast measurement is a nucleation mode aerosol size spectrometer (NMASS) developed by Williamson et al. (2018). The NMASS consists of five embedded CPCs with different cut-off diameters to measure the particle size distribution between 3 and 60 nm. To distinguish different diameters, the NMASS requires five different thermal operating conditions for its condensers.

In addition to the above-mentioned instruments, Chen et al. (2007) and Kim et al. (2007) previously developed a differential mobility analyzer with multiple sampling ports for a fast measurement system. However, the multistage DMA (MDMA) by Chen et al. (2007) has only three sampling ports and needs three CPCs. Furthermore, an exponentially extended longitudinal length is required to increase the number of sampling ports and accommodate the wide size range of particles. As a result, the system becomes complicated and expensive. Kim et al. (2007) developed a DMA with a multi-port system, a substitution for the MDMA system, and it can classify a total of seven sizes simultaneously. They evaluated the DMA system using monodisperse particles and deduced from the experiments that increasing the number of sampling ports did not affect the classification efficiency and transfer functions of the DMA. This was also theoretically supported in research by Giamarelou et al. (2012), in deriving analytical expressions for estimating the transfer functions and the resolutions of DMAs with multiple sampling ports. However, there is still a lack of research on a fast measurement system that retains the traditional DMA function. Therefore, in this study, we developed a new Nano-particle sizer (NPS), consisting of a multi-port DMA (MP-DMA) and multi-CPCs (M-CPCs), that can perform fast measurement of particle size distributions.

# 2 Instrument

# 2.1 Design Concept and Construction of the NPS

The NPS consists of one MP-DMA with 12 ports (Fig. 1(a)) and two M-CPC modules with 12 homemade CPCs (Fig. 1(c)). The MP-DMA, unlike the common cylindrical DMA with one sampling port (Knutson and Whitby, 1975), has an outer electrode with multiple sampling ports (annular slits) and a truncated cone-shaped inner electrode where a high voltage is applied. Once the constant voltage is applied, the MP-DMA classifies monodisperse particles according to their electrical mobility. The dimensions of the entire system are  $450 \times 300 \times 250$  mm. The flow systems and paths for the NPS are depicted in Fig. 1, including the aerosol flowrate ( $Q_a$ , 0.18 L min<sup>-1</sup>), sheath flowrate ( $Q_{sh}$ , 3.78 L min<sup>-1</sup>), sampling flowrate for each CPC ( $Q_s$ , 0.18 L min<sup>-1</sup>), and exhaust

flowrate ( $Q_e$ , 1.8 L min<sup>-1</sup>). Like the common DMA flow system,  $Q_a$  is the same as  $Q_s$ . The clean sheath flow carries aerosols from the top to the bottom. Because  $Q_s$  continuously flows out through each sampling port, the total flowrate along the classification zone is reduced.

### 2.2 Design Concept of the MP-DMA

While Chen et al. (2007) employed three sampling ports and applied an exponentially increasing distance between neighboring ports to allow a wide size range of particles, the MP-DMA has 12 annular sampling ports that are placed with a uniform distance of 2 cm between neighboring ports. The MP-DMA uses an inner electrode with increasing diameter along the longitudinal direction. As the diameter of the electrode increases, the distance between the inner electrode and the outer cylindrical electrode decreases. Accordingly, the electrical field strength applied to particles increases as they flow to the downstream side. As a result, the MP-DMA can accommodate a wider size range of particles without excessive extension of the electrode length found in the common cylindrical electrode.

# 2.3 Design Concept of the M-CPC

Each sampling port in the MP-DMA is directly connected to the inlet of each homemade CPC. Classified particles are introduced to and measured by the CPC. One M-CPC module consists of six homemade CPCs, and the NPS has two M-CPC modules (12 CPCs). The module has a unified saturator and condenser block to maintain uniform temperatures. A common working fluid reservoir is located beneath the saturator block. The operating principle of the M-CPC is same as other typical CPCs. Particles are introduced to the saturator (temperature: 35 °C), and the condensational growth of the particles occurs in the condenser at a temperature of 10 °C. The condensed particles are detected in the optical part. Each homemade CPC was denoted as CPC1, CPC2, CPC3, etc., based on their location. CPC1 is closest to the aerosol inlet and CPC12 is closest to the sheath outlet in the MP-DMA. The reference CPC used in this study is denoted as TSI-CPC (model 3776, TSI Inc., Shoreview MN, USA).

110 Figure 1

### 3 Experimental Setup and Operating Conditions

### 3.1 M-CPC

In order to evaluate the performance of the M-CPC, the activation efficiency and concentration linearity of each

homemade CPC were obtained from comparison with a reference electrometer. Figure 2(a) is the schematic diagram of the M-CPC performance test. Using a homemade Collison atomizer, a 0.1 wt% NaCl solution was atomized, and the aerosols were classified by the first DMA (standard DMA, model 3081, TSI Inc., Shoreview MN, USA) to generate monodisperse particles which were distributed to the analyzing instruments. In this study, the operating sheath and aerosol flowrates in the first DMA were 10 L min<sup>-1</sup> and 1 L min<sup>-1</sup>, respectively. The mode size and geometric standard deviation of the atomized aerosols were 43 nm and 1.65, respectively. The particle sizes obtained from the atomizer were smaller than 100 nm, thereby minimizing multiple charging effects on the size-selection (Fig. S1 in Supplementary Material). The concentration of particles was controlled by a diluter before entering the instruments as shown in Fig. 2(a). To measure the particle number concentration as a reference, an electrometer (model 6517A, Keithley) with a Faraday cup was used. This is one of the most commonly used methods for CPC calibration (Liu and Pui, 1974). In this experiment, the sampling flowrate of each CPC was 0.18 L min<sup>-1</sup>, and N-butyl alcohol (Agarwal and Sem, 1980) was used for the working fluid. Temperatures of the condenser and saturator were controlled to maintain 10 °C and 35 °C, respectively. The M-CPC measured the number concentration every 1 s, and the response time of the M-CPC is less than 0.3 s. The experimental setup shown in Fig. 2(a) was used to obtain the results in Fig. 3. For the activation efficiency tests, the tested particle sizes were 10 nm, 30 nm, 50 nm, 80 nm, and 100 nm. For the concentration linearity test, which is associated with the detection efficiency of M-CPCs, 50 nm monodisperse particles were used. The tested monodisperse particles were introduced to the sheath inlet of the MP-DMA with 0 V applied to the inner electrode, and the concentrations measured by each CPC and the electrometer were compared.

# 3.2 MP-DMA

114

115

116

117

118

119

120

121

122

123

124

125

126

127

128

129

130

131

132

133

134

135

136

137

138

139

140

141

142

To evaluate the performance of the MP-DMA, the normalized particle mobility distribution for each port and penetration efficiency for the MP-DMA were obtained. Figure 2(b) is the schematic diagram of the MP-DMA performance test. The particle size and concentration were controlled by the first DMA and dilutor, respectively. The operating conditions of the MP-DMA were  $0.18 \text{ L min}^{-1}$  for  $Q_a$ ,  $0.18 \text{ L min}^{-1}$  for  $Q_s$ ,  $1.8 \text{ L min}^{-1}$  for  $Q_e$ , and  $3.78 \text{ L min}^{-1}$  for  $Q_{sh}$ . The total flowrate  $(Q_{sh} + Q_a)$  flowing inside the MP-DMA decreases as the flow goes along the downstream side because each CPC takes  $0.18 \text{ L min}^{-1}$ . Under these flow conditions, the residence time of the particles flowing from the aerosol inlet to each sampling port inlet is approximately 0.3 s (Port 1) to 3 s (Port 12) (Lee et al., 2020). The delay due to the residence time inside the MP-DMA was considered when obtaining the size distributions. In the experiments, the applied voltage on the MP-DMA was fixed, and the stepwise increase

of the voltage on the first DMA was carried out to generate different sizes of monodisperse particles. Their concentrations were measured by each CPC in the M-CPCs. The upstream concentration of the monodisperse particles was monitored by the reference TSI-CPC and controlled to approximately 10,000 # cm<sup>-3</sup> by adjusting the valve ('B' in Fig. 2(b)) located in the diluter.

With step-wise increase of the voltage on the first DMA, the mobility distributions were obtained from the sets of measured concentrations as a function of electrical mobility based on the first DMA. The measured concentrations were normalized by the maximum concentration for each port. The electrical mobility was normalized by the central mobility for each port, and the results are shown in Fig. 4. In addition, the particle penetration ratios as a function of port number at voltages of 1000 V and 2000 V are shown in Fig. 5, representing the maximum ratio between the measured concentration at each CPC and the upstream concentration measured by the TSI-CPC, which is approximately 10,000 # cm<sup>-3</sup>. The maximum penetration ratio was obtained at the central electrical mobility for each port. The penetration ratios were used to calibrate the NPS data in the inversion process.

### 3.3 Particle Size Distribution Measurement

To test the performance of the NPS, the experimental set-up in Fig. 2(c) was used. For particle generation, we used two types of particles, NaCl and Ag. The NaCl and Ag particles were generated by the homemade Collison atomizer and evaporation generator (Hwang and Ahn, 2017). The particles were neutralized by a neutralizer, and the concentration was controlled by a dilutor. The particles were introduced into the TSI-SMPS and NPS. The TSI-SMPS consists of the standard long DMA (model 3081, TSI Inc., Shoreview MN, USA) and a CPC (model 3775, TSI Inc., Shoreview MN, USA), and the voltage was generated by a high-voltage power supply (model 205B-10R, Bertan High Voltage, Hicksville NY, USA). The NPS was operated at a constant voltage of 1000 V for size distribution measurements. The performance tests were conducted under steady-state conditions with constant NaCl and Ag particle concentrations and with changing NaCl particle concentrations during the transition to the equilibrium state. To provide unsteady particle concentrations, we used the on/off valve at the aerosol path ('A' in Fig. 2(c)) before the TSI-SMPS and NPS. The total measurement time was 240 s. Two cycles of the TSI-SMPS measurement were performed consecutively with 120 s scanning time for each cycle, and the NPS obtained concentration data every 1 s.

#### 3.4 Inversion Process for the NPS Concentration Data

The raw concentration data measured by the M-CPCs were converted to the real concentrations using an inversion process considering the multiple charging effect, detection efficiency of the M-CPCs, and penetration ratio through the MP-DMA. The real concentration of each sampling port was estimated by Eq. (1), and the multiple charge correction was referred by Hoppel's inversion method (Hoppel, 1978). Variables used in this inversion process were derived from the experimental results and research of Giamarelou et al. (2012) and Stolzenburg and McMurry (2008). The correction based on the charge fraction was referred by Wiedensohler's bipolar charge distribution (Wiedensohler, 1988). For a clear understanding of the variables in Eq. (1), we added a brief explanation of the experimental method in each result section.

$$182 \qquad \frac{dN}{d\log D_p}\bigg|_{D_n^*} = \frac{2 \times N_{raw}(D_p^*)_n \times (60/1000)}{f_C(D_p^*)_n \times P(D_p^*)_n \times \eta_{CPC,act}(D_p^*)_n \times \eta_{CPC,det}(N_{raw})_n \times \left\{\log(D_{p,E})_n - \log(D_{p,S})_n\right\}} \tag{1}$$

where  $D_p$  is the particle diameter,  $f_c$  is the charge fraction, P is the penetration ratio, and  $\eta_{CPC,act}$  and  $\eta_{CPC,det}$  are the activation and detection efficiency of the M-CPC, respectively. The subscript 'n' indicates the port number.  $D_{p,S}$  and  $D_{p,E}$  indicate the particle size range classified by each port. Because the NPS receives data every 1 s, the raw data with a unit of # s<sup>-1</sup> were converted to # cm<sup>-3</sup>.

#### 4 Result and Discussion

### 4.1 Performance of the M-CPC

Figure 3(a) shows the activation efficiency of the M-CPCs for particles sizes between 10 nm and 100 nm. To obtain the activation efficiency, monodisperse particles were measured by the electrometer and NPS operated at 0 V as shown in Fig. 2(a). For the NPS measurement, all aerosols were introduced through the sheath flow inlet only (with a flowrate of 3.96 L min<sup>-1</sup>), so the particle concentrations could be measured by all M-CPCs. The same flowrate of 3.96 L min<sup>-1</sup> was introduced to the electrometer, and the measurements were carried out simultaneously. When comparing the M-CPCs to the electrometer measurements, activation efficiencies of almost 100 % were obtained for all CPCs for particle sizes down to 10 nm. In this study, we did not find the cut-size of the M-CPC, but we initially designed the NPS system for detecting particles down to 10 nm.

We also examined the detectable concentration range for the M-CPCs using the experimental setup in Fig. 2(a). The test was conducted with 50 nm monodisperse particles under different concentration conditions. The comparison between concentrations obtained by the electrometer and the M-CPCs is shown in Fig. 3(b). The slope of the graph has a good linearity for concentrations up to 20,000 # cm<sup>-3</sup>, indicating that each homemade CPC can be used for concentrations up to this value. It should be noted that a correction factor was considered in the concentration range higher than 20,000 # cm<sup>-3</sup>. Furthermore, each CPC in the NPS always measures the concentration of particles classified by the MP-DMA; therefore, in real applications such as atmospheric particle measurements, this high concentration after classified by the MP-DMA can be rarely achieved.

205 Figure 3

#### 4.2 Performance of the MP-DMA

The normalized mobility distributions of the MP-DMA's 12 sampling ports were obtained using the experimental setup in Fig. 2(b), and the results are shown in Fig. 4. The geometric standard deviations for the distributions were estimated between 1.037 and 1.066, which can be considered a very narrow size classification, indicating that the resolution of the MP-DMA is fairly good. As mentioned earlier, the total flowrate inside the MP-DMA decreases as it flows along the downstream side due to the individual sampling ports continuously taking 0.18 L min<sup>-1</sup>. Thus, the increase in the ratio of  $Q_a$  to  $Q_{sh}$  results in increasing geometric standard deviation with increasing port number.

213 Figure 4

Figure 5 shows the penetration ratio of each port in the MP-DMA at voltages of 1000 V and 2000 V. The penetration ratio is defined as the ratio of the total concentration at the central particle diameter (ref. Table 1) measured by the NPS to the reference concentration obtained by the TSI-CPC as presented in Fig. 2(b). For example, monodisperse particles with a mode diameter shown in Table 1 were generated by using a DMA and introduced to the NPS and TSI-CPC to achieve the penetration ratio. The penetration ratio of the MP-DMA ranges from 0.099 to 0.765, and these data were used for calibrating the NPS system to convert the raw data obtained by the NPS to the reference concentration data. The theoretical resolution of the MP-DMA decreases from 21 (Port 1) to 10 (Port 12) due to the increasing aerosol-to-sheath flowrate. However, the resolution of the first DMA (TSI standard DMA) is 10 owing to the ratio between aerosol and sheath flowrate of 1:10. Therefore, the CPC at Port 1 might count the particles in the narrower size distribution classified by the first DMA, resulting in a low penetration ratio. Thus, the penetration ratios for all ports were used as correction factors in Eq. (1) to achieve the

same concentration as the reference data measured by the TSI-CPC. Notably, in this experiment, the reference data are the concentrations of particles classified by the first DMA, and thus the shape of the input particle size distribution is close to a triangle. Therefore,  $N_{raw}/P$  (measured raw concentration divided by the penetration ratio) represents the area under a triangle. For this reason we multiplied a factor of 2 as shown in Eq. (1) assuming that a shape of the size distribution of particles entering each port in the NPS is rectangular.

230 Figure 5

Table 1 summarizes the central particle diameters on each port under different voltage conditions, 1000 V and 2000 V. The classified mode diameter is the corresponding particle diameter when the concentration of the classified particles in each port is at its maximum. The classified size range of the NPS is 17–210 nm at 1000 V and 25–320 nm at 2000 V. The range can be easily adjusted by changing the applied voltage of the NPS. However, there still remains a limitation in the MP-DMA. There is a blank area between Port 1 and Port 2 where particles with a geometric standard deviation less than 1.04 (narrow size distribution) and a mode diameter between those of Port 1 and Port 2 are deposited and will not be detected. However, most real-world aerosol systems have a wide range of size distribution. Furthermore, the size distribution of aerosols with a geometric standard deviation of 1.04 is rarely seen in actual applications such as a measurement in ambient air. Therefore, the limitation on the MP-DMA might not result in critical issues for atmospheric research purposes.

**Table 1** 

# 4.3 Performance of the NPS

#### 4.3.1 Steady-state particle size distribution

Using the experimental setup in Fig. 2(c), we introduced NaCl or Ag particles to the NPS to measure particle size distribution, and the results were compared to the TSI-SMPS measurements. The TSI-SMPS system consists of the TSI standard DMA and TSI-CPC which were used in Fig. 2(a) or 2(b). The initial concentrations measured by the NPS were converted to the real concentration based on the inversion process using Eq. (1). Figure 6 shows particle size distributions estimated by the TSI-SMPS and NPS under steady-state conditions of an aerosol generator. The data points from the NPS measurements agree with the TSI-SMPS data. Because the NPS has 12 sampling ports and is operated at a fixed voltage, the number of data points is 12. Therefore, to get the complete size distribution, we fitted the measured data points based on a log-normal distribution. To validate the accuracy

of the fitting method used in this study, we also measured different sets of polydisperse particles (total of ten size distributions) using the TSI-SMPS and NPS to obtain the mode size and total concentration of each size distribution, represented in Fig. 7(a) and 7(b). Overall, the NPS shows comparable performance to the TSI-SMPS in measuring particle size and total concentration, and thus, size distribution. For all TSI-SMPS measurements performed in this study, the corrections for the multiple charging and diffusion loss were applied.

By using the same experimental setup shown in Fig. 2(c), we conducted performance tests for the NPS for

257 Figure 6

258 Figure 7

#### 4.3.2 Unsteady particle size distribution

252

253

254

255

256

259

260

261

262

263

264

265

266

267

268

269

270

271

272

273

274

275

276

277

278

279

unsteady particle size distributions by employing an on/off valve ('A' in Fig. 2(c)) to introduce or block aerosols to the instruments. Fig. 8 shows the comparison between the particle size distributions obtained by the TSI-SMPS and NPS for 240-s measurements. The dotted red line in Fig. 8(a-3) represents the moment we opened the valve ('A' in Fig. 2(c)), indicating introduction of aerosols 60 s after the beginning of the first TSI-SMPS (or NPS) measurement. In Fig. 8(b), we closed the valve to block the aerosols 60 s after the second TSI-SMPS measurement start (i.e., 180 s after the NPS measurement start). The x-axis and y-axis of the graph for the TSI-SMPS measurement results are particle diameter and number concentration, respectively. The NPS data is represented in a contour graph with the sampling time (x-axis) and particle diameter (y-axis). The color indicates the particle number concentration measured by the NPS. In Fig. 8(a-1), the concentration data appeared after the valve was opened (60 s after the first SMPS scan began). However, concentrations for particle sizes <32 nm were not recovered from the inversion of this scan because the corresponding voltages were applied to the DMA before the valve was opened, when there were no particles in the sample line. In the second scan, the complete size distribution was obtained. In contrast, the NPS measurement shows a rapid increase in particle concentration for the complete size range soon after the valve was opened. Specifically, the particle concentration started to increase or decrease approximately 5 s after the valve was opened or closed, respectively (Fig. S2 in Supplementary Material). Considering the response time of the NPS is approximately 3.3 s, (sum of the M-CPC response time of approximately 0.3 s and particle residence time in the MP-DMA, maximum 3 s), the rest of the delay time might be caused by the time required for concentration stabilization and particle transport. During the test for rapid decrease in particle concentration (Fig. 8(b)), the performances of the TSI-SMPS and NPS were quite distinct as well. After closing the aerosol valve  $\sim$ 180 s after the measurement, data from the second scan of the TSI-SMPS showed only smaller particles, in a manner similar to the results in Fig. 8(a). However, the size distribution measured by the NPS quickly approached zero. These tests indicate that the NPS can be successfully used for unsteady particle size distributions to observe changes in concentration.

285 Figure 8

Further NPS measurements under unsteady conditions of rapid-changing particle concentrations were performed for real-world applications. Figure 9(a) and 9(b) represent particle size distributions measured by TSI-SMPS and NPS, respectively, during the cooking of fish. The sampling location for the TSI-SMPS and NPS measurements was 1 m away from the cooking spot, which caused sudden changes in concentration. The cooking activity was continued for approximately 8 min. The size distribution obtained by the NPS is shown every 1 s while the TSI-SMPS measurement provides one size distribution every 2 min (total 6 successive measurements). Therefore, the SMPS analysis provides only discontinuous size distributions. Figure 9(c) shows the particle concentration at a peak particle size for each measurement of the TSI-SMPS and NPS. From the NPS measurements during the cooking activity, particle concentrations varied significantly. Relatively low particle concentrations were observed approximately 180 s after the beginning of the activity, and then several peaks were observed until the end of the event. Like these experiments, size distribution data obtained every 1 s by the NPS can be informative in various applications.

298 Figure 9

# 5 Conclusion

We developed and evaluated the performance of a new Nano-particle sizer (NPS) that measures particle size distributions under unsteady conditions with changing concentrations. The NPS consists of a multiport-differential mobility analyzer (MP-DMA) that classifies 12 monodisperse particles of different size and multi-condensation particle counters (M-CPCs) that count the classified particles. The performances of the MP-DMA and M-CPC were evaluated by obtaining activation efficiency, detection efficiency, penetration ratio, and normalized size distributions. The results were used to calibrate the NPS raw data to derive a real particle number concentration and size distribution. The NPS was compared to a TSI-scanning mobility particle sizer (TSI-SMPS) for steady-state and unsteady particle concentrations using NaCl and Ag particles. The size distributions obtained by the NPS

under steady-state condition agreed with the results from the TSI-SMPS. For unsteady particle size distributions with fast-changing particle concentrations, the NPS was found to be superior to the TSI-SMPS in terms of measurement speed. However, there remains a needed improvement. During the NPS measurements, we experienced electrical breakdown when the applied voltage was approximately 4000–5000 V. Therefore, to improve the NPS system for wider size range classification, further optimization is required. From the findings in this study, we believe that the NPS is a promising instrument for providing comprehensive information on particle size distributions in fast-changing concentration environments.

315	Author contribution
316	Kang-Ho Ahn conceptualized the instrument developed in this study (Nano-particle sizer), and he received the
317	fund for supporting the project leading to the development of the instrument. Hong Ku Lee designed the
318	experimental methodology and collected the data, and he wrote the first draft. Handol Lee validated and analyzed
319	the experimental data. He wrote the final draft and edited the manuscript.
320	
321	Competing interests
322	The authors declare that they have no conflict of interest.
323	
324	Acknowledgements
325	This work was supported by the research fund of Hanyang University (HY-2019-P).
326	

- 327 References
- 328 Agarwal, J. K. and Sem, G.: Continuous flow, single-particle-counting condensation nucleus counter, J. Aerosol
- 329 Sci., 11, 343–357, 1980.
- Chen, D. R., Li, W. and Cheng, M. D.: Development of a multiple-stage differential mobility analyzer
- 331 (MDMA), Aerosol Sci. Technol., 41(2), 217–230, doi:10.1080/02786820601134551, 2007.
- Fissan, H. J., Helsper, C. and Thielen, H. J.: Determination of particle size distributions by means of an
- 333 electrostatic classifier, J. Aerosol Sci., 14(3), 354–357, doi:10.1016/0021-8502(83)90133-7, 1983.
- Giamarelou, M., Stolzenburg, M. and Biskos, G.: The multiple monodisperse outlet differential mobility
- analyzer: Derivation of its transfer function and resolution, Aerosol Sci. Technol., 46(9), 951–965,
- 336 doi:10.1080/02786826.2012.683838, 2012.
- Hoppel, W. A.: Determination of the aerosol size distribution from the mobility distribution of the charged
- fraction of aerosols, J. Aerosol Sci., 9(1), 41–54, doi:10.1016/0021-8502(78)90062-9, 1978.
- 339 Hwang, I. and Ahn, K. H.: Performance evaluation of conventional type conductive cooling continuous flow
- 340 compact water-based CPC (Hy-WCPC), J. Aerosol Sci., 113(July), 12–19, doi:10.1016/j.jaerosci.2017.07.007,
- 341 2017.
- Kim, J. S., Chung, H. and Ahn, K.-H.: Development and Evaluation of Multi-Port System for Real-time Size
- 343 Distribution Measurement, Proceeding KAPAR Conf., 69–70, 2007.
- Knutson, E. O. and Whitby, K. T.: Aerosol classification by electric mobility: apparatus, theory, and
- applications, J. Aerosol Sci., 6(6), 443–451, doi:10.1016/0021-8502(75)90060-9, 1975.
- Kulkarni, P. and Wang, J.: New fast integrated mobility spectrometer for real-time measurement of aerosol size
- 347 distribution-I: Concept and theory, J. Aerosol Sci., 37(10), 1303–1325, doi:10.1016/j.jaerosci.2006.01.005,
- 348 2006.
- Lee, H., Ku, H. and Ahn, K.: Numerical simulation of a multi-port differential mobility analyzer (MP-DMA)
- used in a real-time nano-particle sizer (NPS), Powder Technol., 362, 135–144,
- 351 doi:10.1016/j.powtec.2019.11.055, 2020.

- Liu, B. Y. H. and Pui, D. Y. H.: A submicron aerosol standard and the primary, absolute calibration of the
- 353 condensation nuclei counter, J. Colloid Interface Sci., 47(1), 155–171, doi:10.1016/0021-9797(74)90090-3,
- 354 1974.
- Oberreit, D. R., McMurry, P. H. and Hogan, C. J.: Mobility analysis of 2 nm to 11 nm aerosol particles with an
- aspirating drift tube ion mobility spectrometer, Aerosol Sci. Technol., 48(1), 108–118,
- 357 doi:10.1080/02786826.2013.861893, 2014.
- 358 Stolzenburg, D., Steiner, G. and Winkler, P. M.: A DMA-Train for precision measurement of sub-10nm aerosol
- dynamics, Atmos. Meas. Tech., 10(4), 1639–1651, doi:10.5194/amt-10-1639-2017, 2017.
- 360 Stolzenburg, M. R. and McMurry, P. H.: Equations governing single and tandem DMA configurations and a
- 361 new lognormal approximation to the transfer function, Aerosol Sci. Technol., 42(6), 421–432,
- 362 doi:10.1080/02786820802157823, 2008.
- Wang, S. C. and Flagan, R. C.: Scanning electrical mobility spectrometer, Aerosol Sci. Technol., 13(2), 230-
- 364 240, doi:10.1080/02786829008959441, 1990.
- Wiedensohler, A.: An approximation of the bipolar charge distribution for particles in the submicron size range,
- 366 J. Aerosol Sci., 19(1), 387–389, 1988.
- Williamson, C., Kupc, A., Wilson, J., Gesler, D. W., Michael Reeves, J., Erdesz, F., McLaughlin, R. and Brock,
- 368 C. A.: Fast time response measurements of particle size distributions in the 3-60 nm size range with the
- nucleation mode aerosol size spectrometer, Atmos. Meas. Tech., 11(6), 3491–3509, doi:10.5194/amt-11-3491-
- 370 2018, 2018.

Table 1. Mode diameter of the size distribution obtained by using the central mobility range for each port.

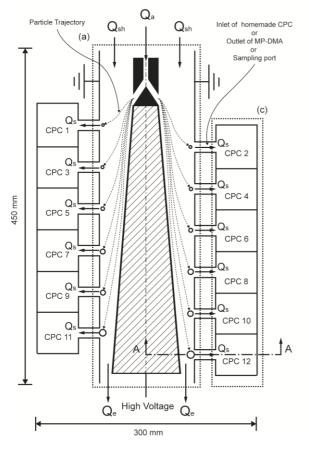
	MP-DMA	Port number											
	voltage	1	2	3	4	5	6	7	8	9	10	11	12
Mode diameter [nm]	1000 V	17.4	28.9	38.8	48.8	59.9	71.8	84.3	98.6	120.7	138.0	167.2	206.2
	2000 V	24.4	40.7	54.9	70.1	86.6	103.8	122.9	145.5	177.6	207.9	254.5	315.6

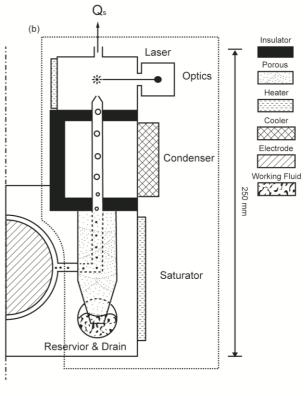
- 376 Captions
- Figure 1. Schematic diagram of the NPS consisting of the MP-DMA including M-CPCs: (a) the geometry of the
- MP-DMA and flow paths; (b) the details of the 12<sup>th</sup> home-made CPC; (c) the M-CPC module.
- Figure 2. Schematic diagrams of (a) the M-CPC, (b) MP-DMA and (c) NPS performance tests.
- Figure 3. M-CPC performance: (a) activation efficiencies of 12 home-made CPCs; (b) concentration linearity
- 381 between the electrometer and M-CPCs.
- Figure 4. Normalized concentrations of the classified particles though each port in the MP-DMA as a function of
- normalized electrical mobilities. The C and  $C^*$  in the y-axis represent the concentration and the maximum
- 384 concentration at each port measured by each home-made CPC, respectively. The data were obtained at the NPS
- applied voltage of 1000 V.
- Figure 5. Penetration ratio for each port in the MP-DMA.
- Figure 6. Size distributions of the TSI-SMPS and NPS for the constant particle concentrations: (a) Ag particle:
- 388 evaporation generator (low temperature), (b) Ag particle: evaporation generator (high temperature), (c) NaCl
- particle: Collison atomizer (0.1 wt% NaCl solution). The data were obtained at the NPS applied voltage of 1000
- 390 V.
- Figure 7. Comparison of (a) mode sizes and (b) total particle number concentrations obtained by the TSI-SMPS
- and NPS with NaCl particles. The data were obtained at the NPS applied voltage of 1000 V.
- Figure 8. Comparison of the size distributions measured by the TSI-SMPS and NPS for the unsteady particle size
- distribution in (a) increasing and (b) decreasing particle concentrations. The tested aerosols were introduced or
- blocked 60 s or 180 s after starting measurements, respectively: (1) the first TSI-SMPS scanning data; (2) the
- second TSI-SMPS scanning data; (3) the NPS data for 240 s. The data were obtained at the NPS applied voltage
- 397 of 1000 V.

- Figure 9. Size distributions measured by the (a) TSI-SMPS and (b) NPS during a cooking activity and (c) variation
- of particle concentration at mode diameters. The NPS data were obtained at the applied voltage of 1000 V.

### Sectional View of NPS

# Section View "A-A"





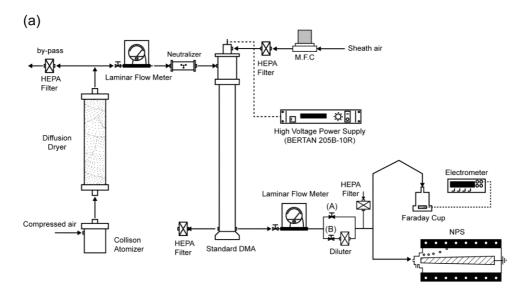
(a) : Multi-port Differential Mobility Analyzer (MP-DMA) (b) : 12th Homemade Condensation Particle Counter (CPC 12)

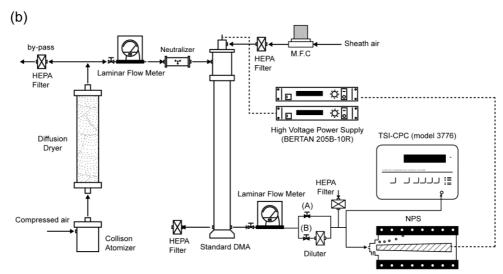
(c): M-CPC Module

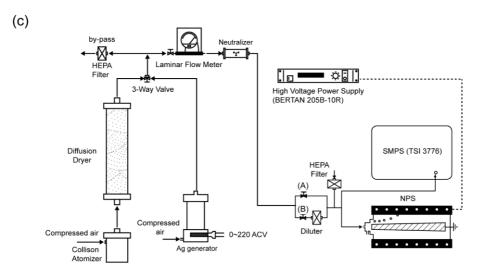
402 Figure 1

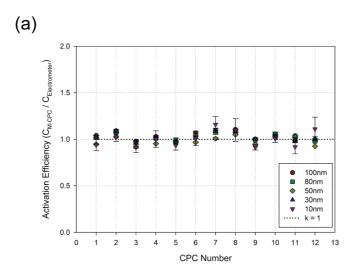
401

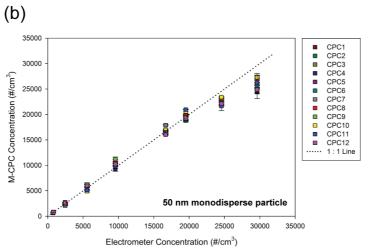
403

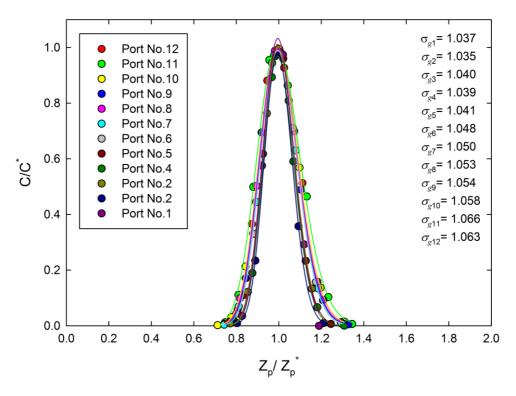


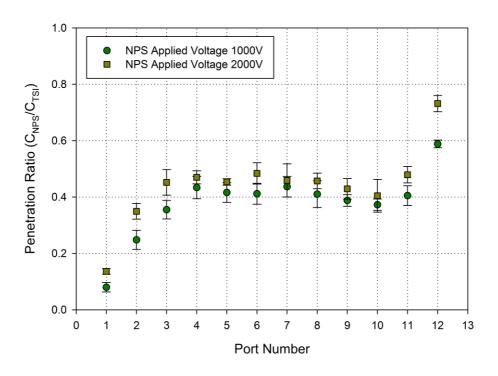


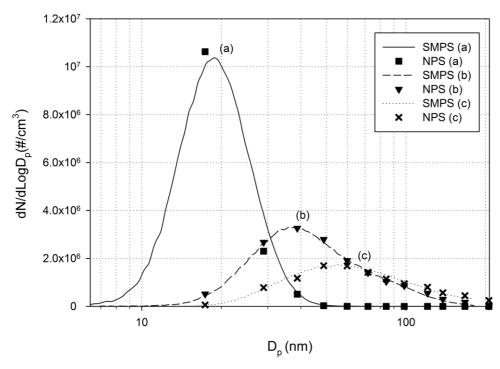


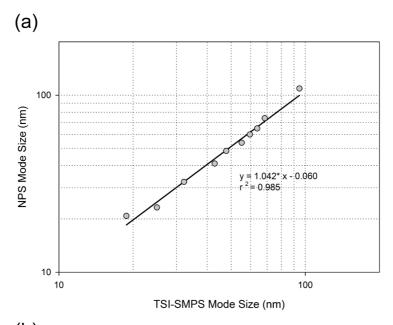












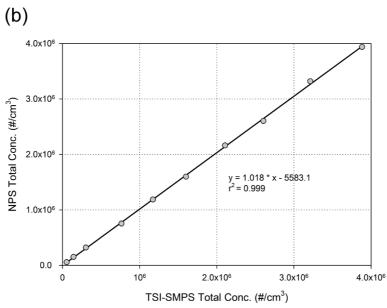
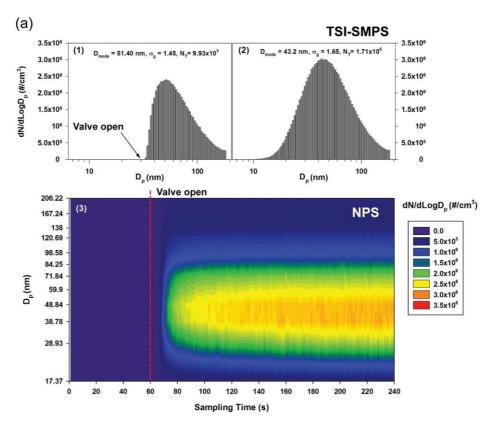


Figure 7



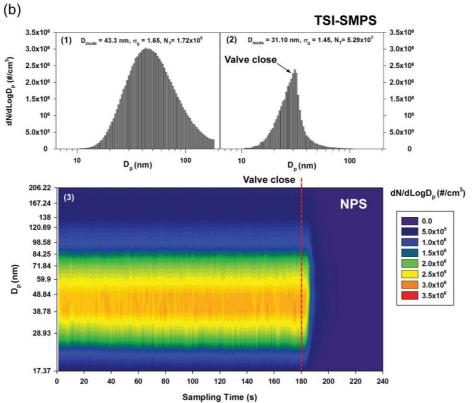


Figure 8

